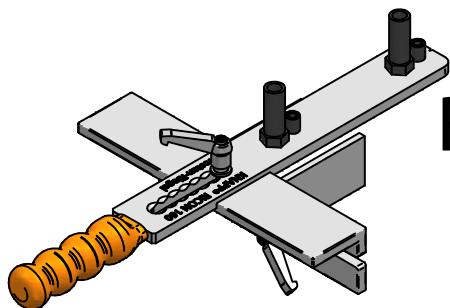




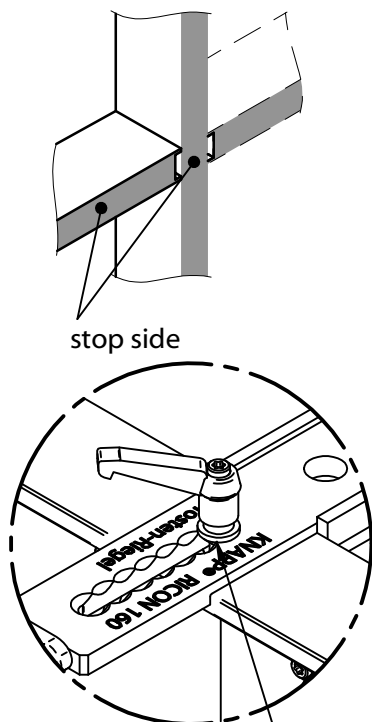
Installation instructions

RICON® 80 - 160/40 EA + DA

drill jig

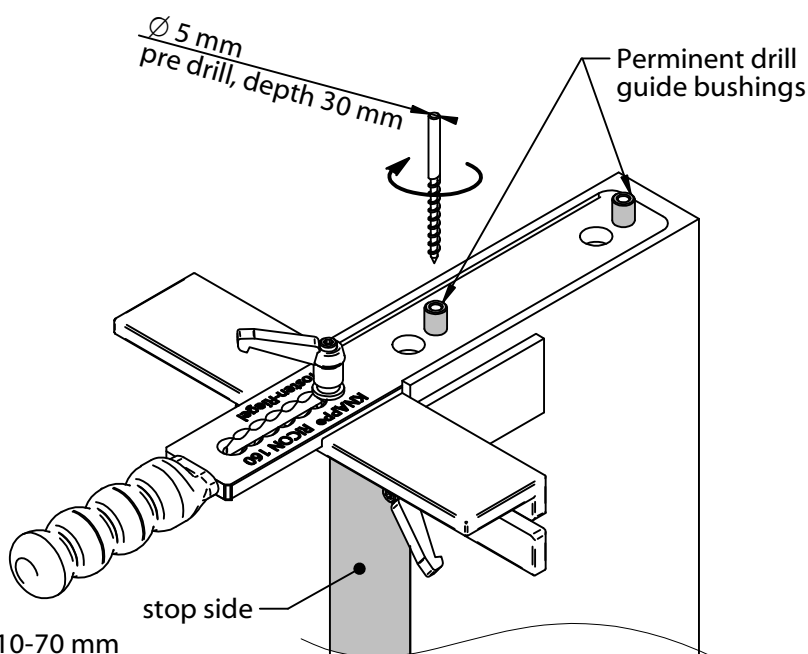
Post and joists joints

RICON® EA + DA



stop side

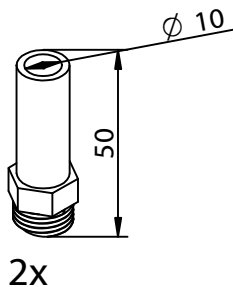
Adjustable from 10-70 mm
at a distance of 10 mm for
post and joists joints Fixed size
of 10 mm (factory-set!)



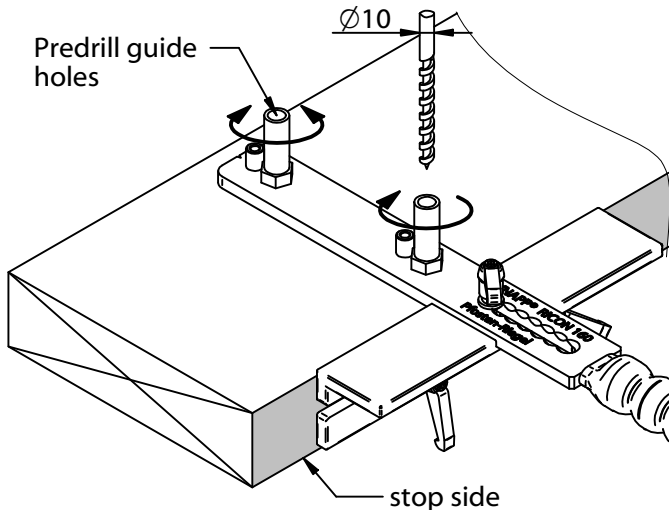
stop side

RICON® DA

Interchangeable
drill guide
bushings



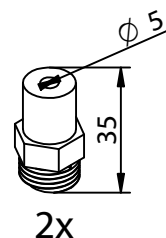
2x



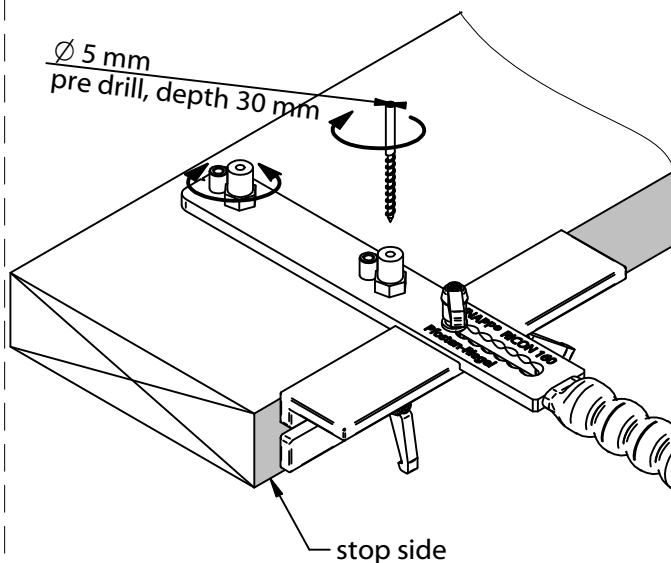
stop side

RICON® EA

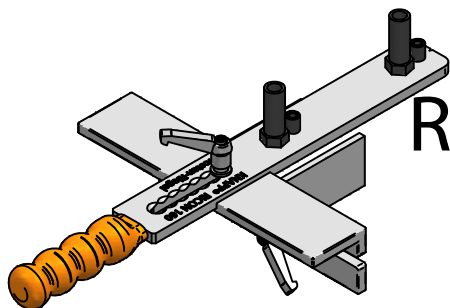
Interchangeable
drill guide
bushings



2x



stop side



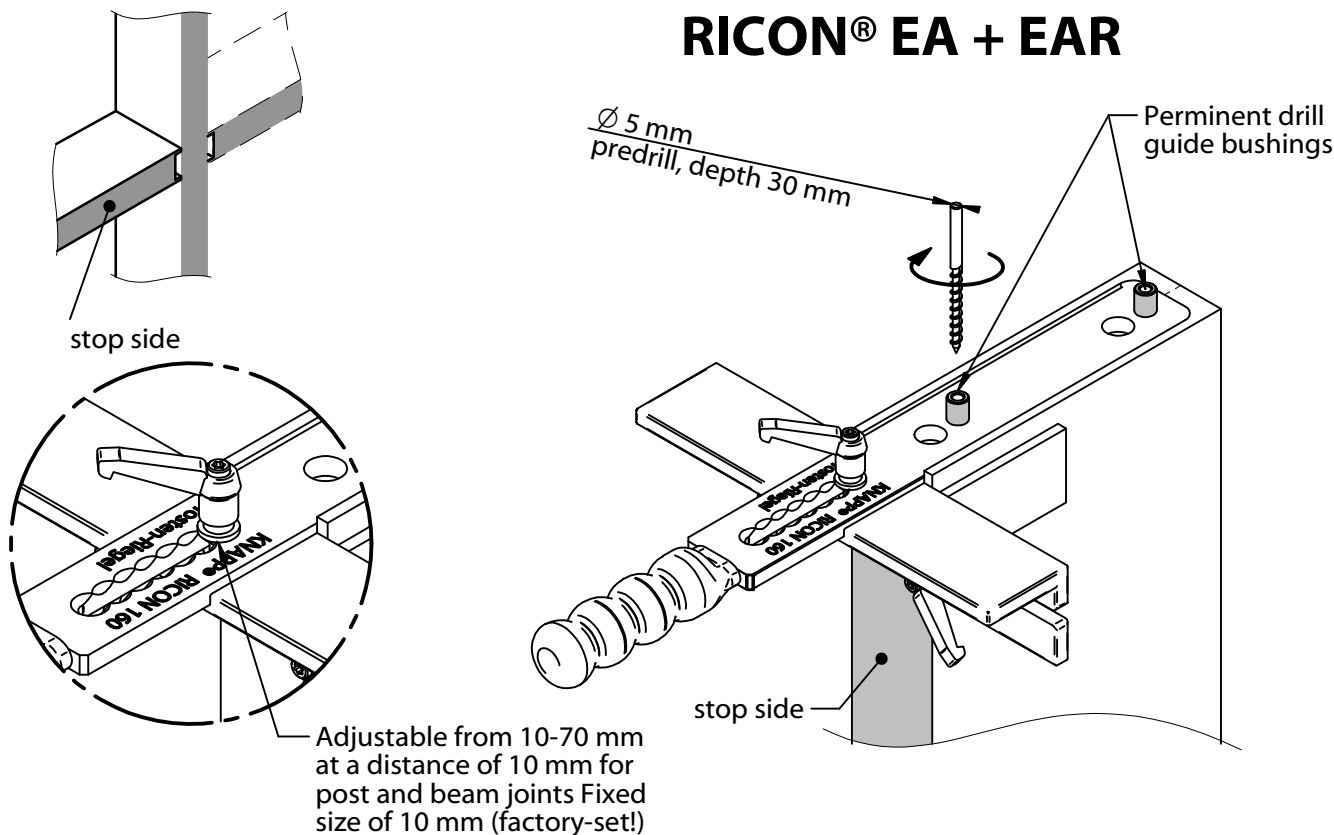
Installation instructions

RICON® 80 - 160/40 EA + EAR

drill jig

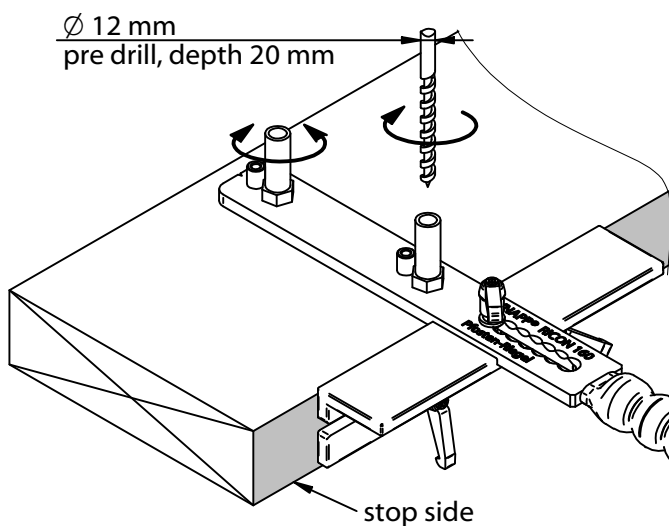
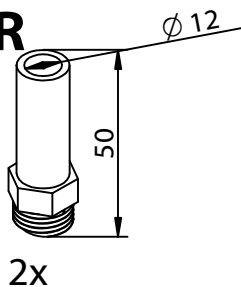
Post and joists joints

RICON® EA + EAR



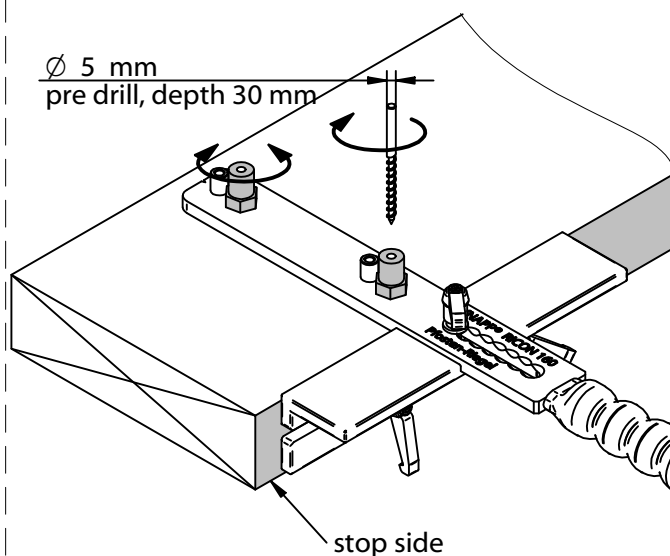
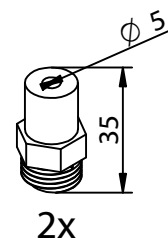
RICON® EAR

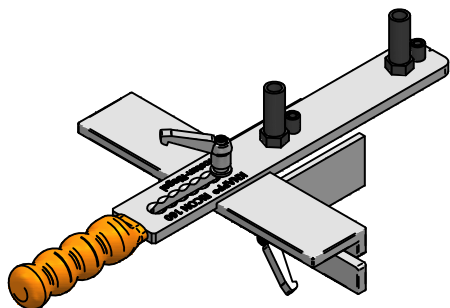
Interchangeable drill guide bushings



RICON® EA

Interchangeable drill guide bushings



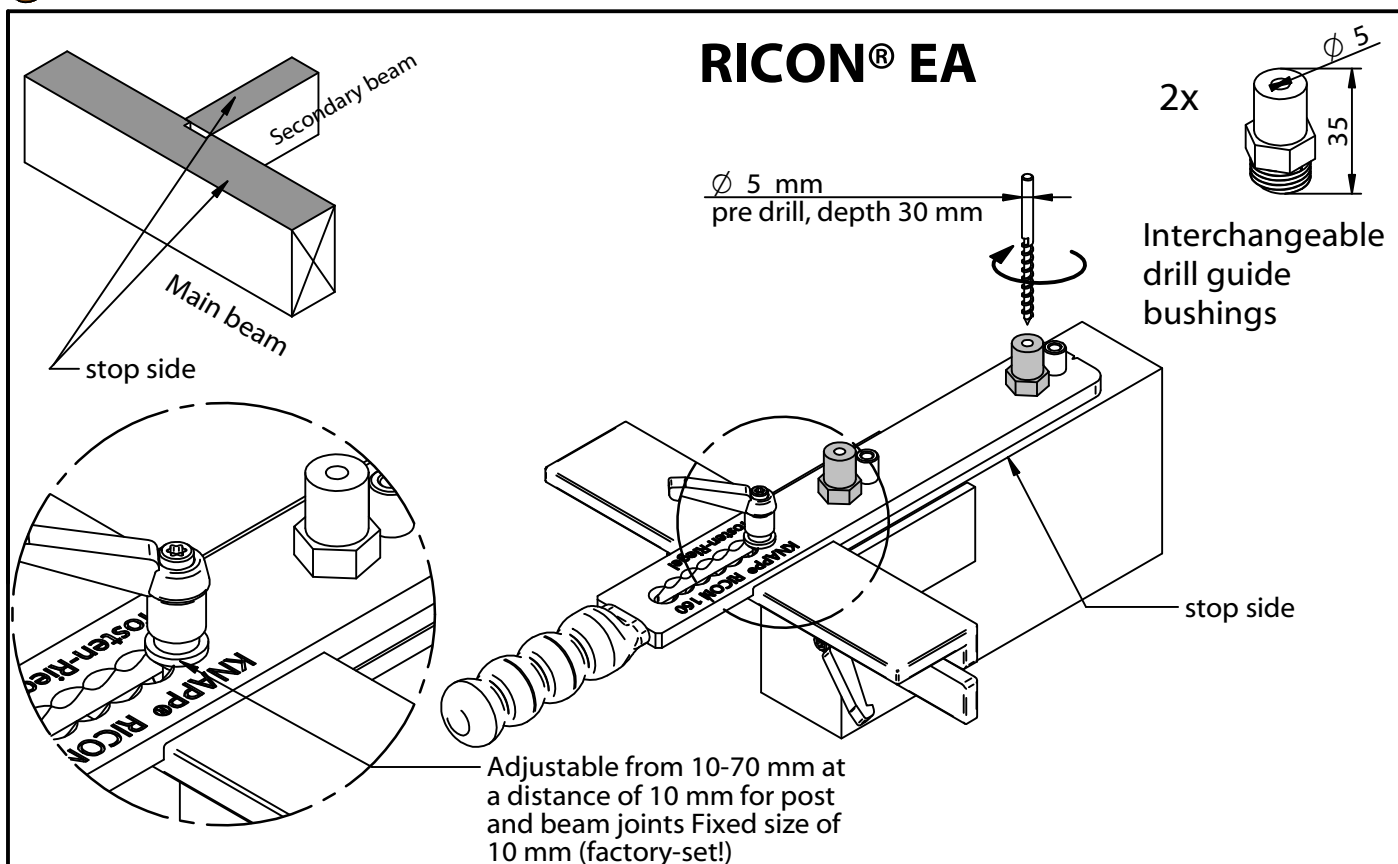


Installation instructions

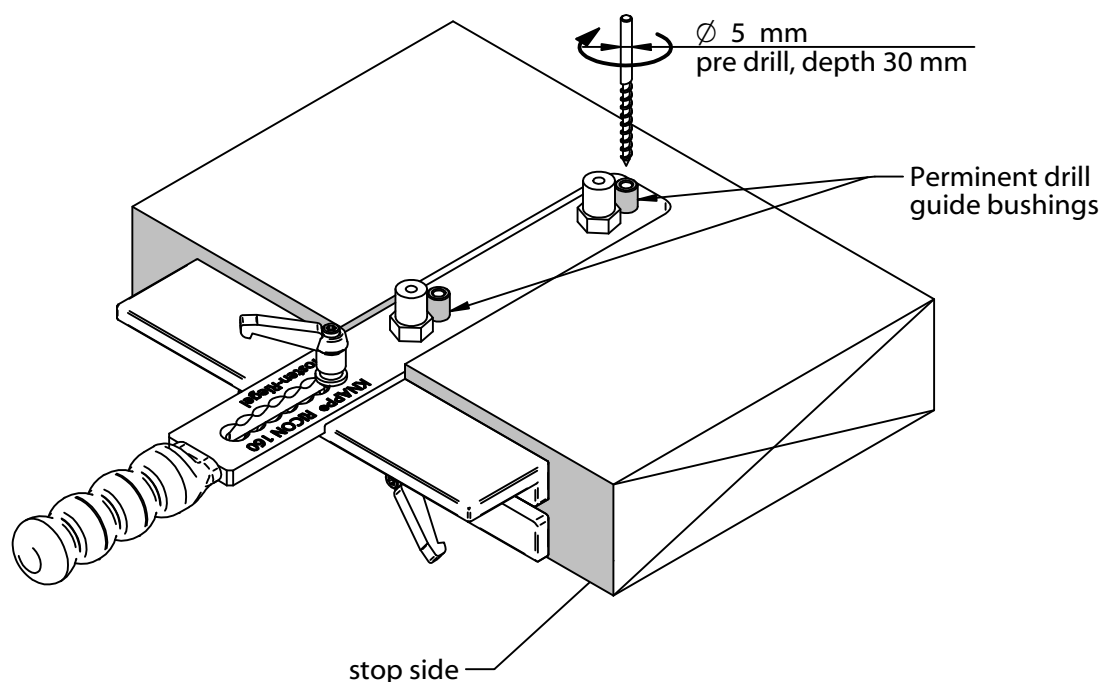
RICON® 80 - 160/40 EA

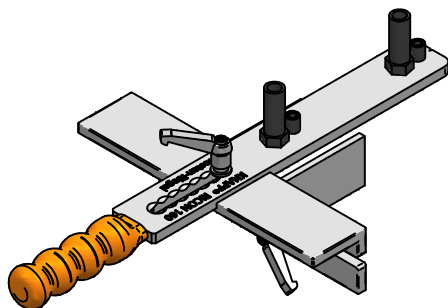
drill jig

Main- and secondarybeam joints



RICON® EA





Installation instructions

RICON® 80 - 160/40 EA

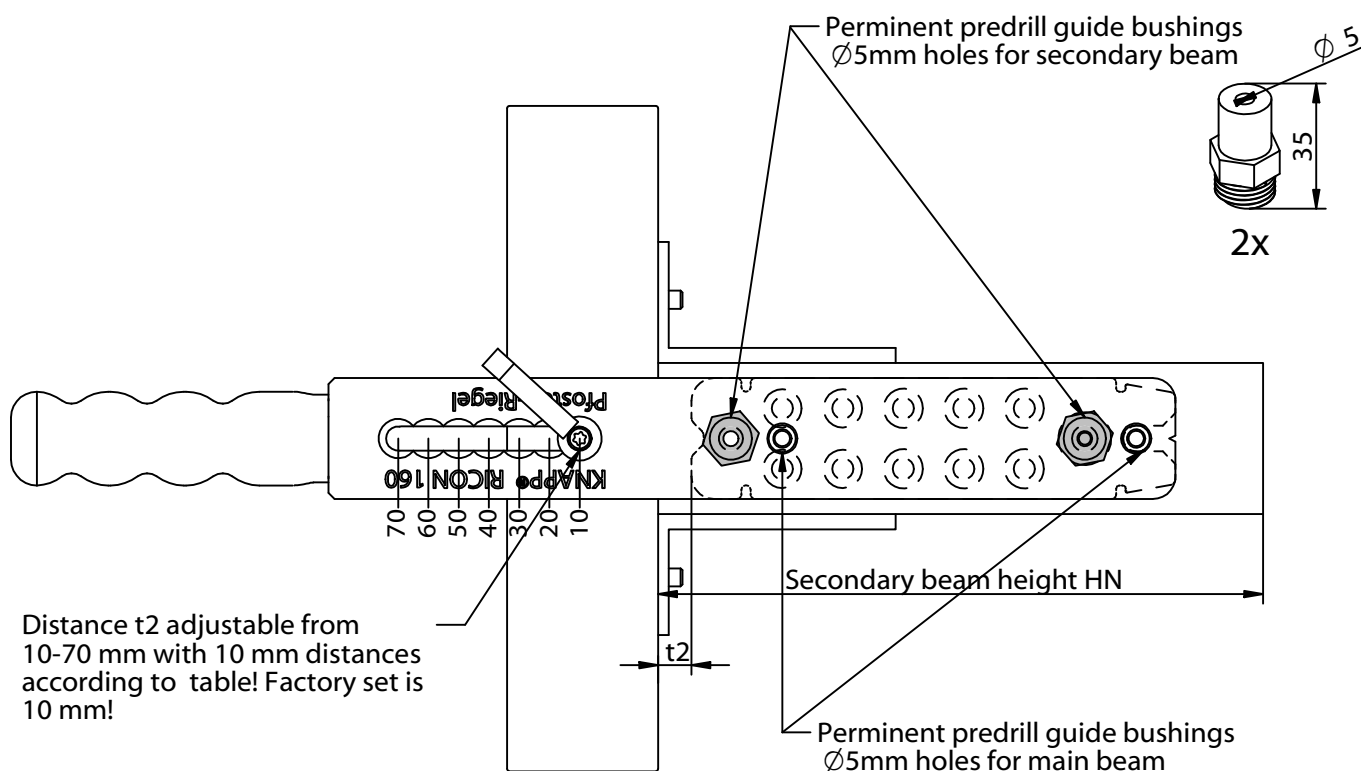
drill jig

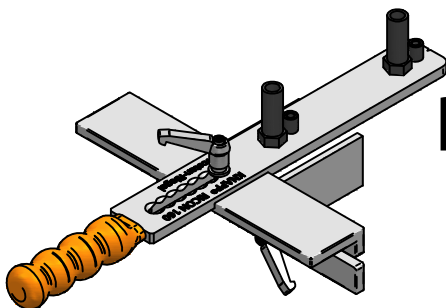
Main- and secondary beam joints

Stop depth adjustment:

Drill jig is factory set to distance $t_2 = 10$ mm!

Distance t_2 in the main and secondary beams as a function of the secondary beam height H_N					
Secondary beam height H_N	RICON® 80x40	RICON® 100x40	RICON® 120x40	RICON® 140x40	RICON® 160x40
	Edge distance t_2 in secondary beam				
	distance t_2	distance t_2	distance t_2	distance t_2	distance t_2
[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
100	10				
120	30	10			
140	50	30	10		
160	60	40	20	10	
180		60	40	20	10
200		70	50	30	20
220			60	40	30
240				60	40
260				70	50
280					70





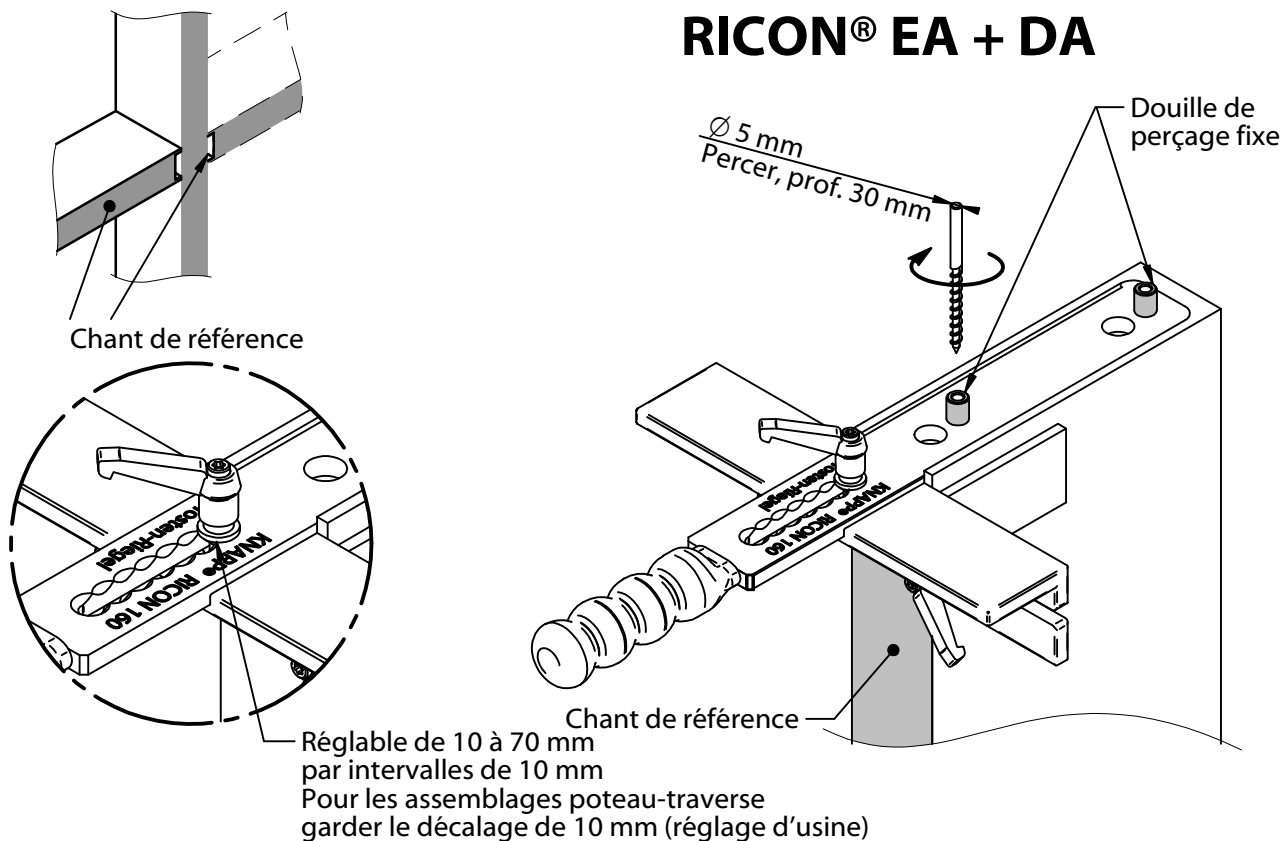
Notice de montage

RICON® 80 - 160/40 EA + DA

Gabarit de perçage

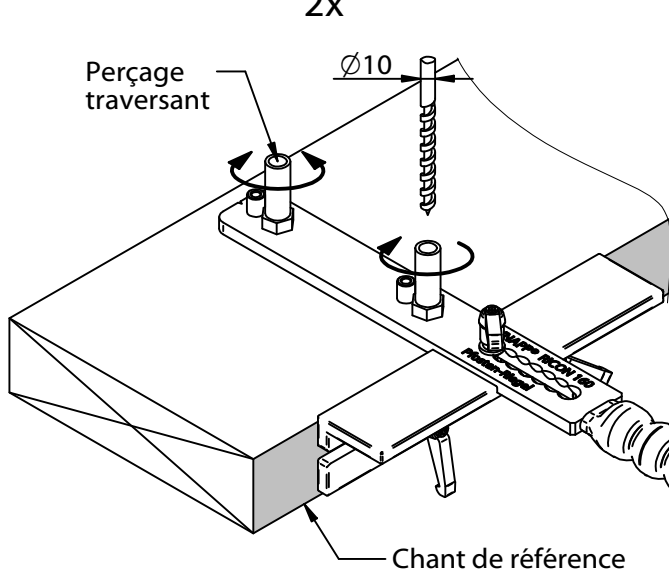
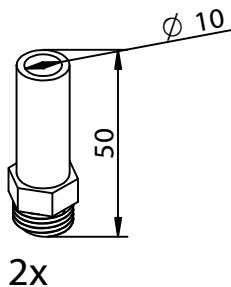
Assemblage poteau-traverse

RICON® EA + DA



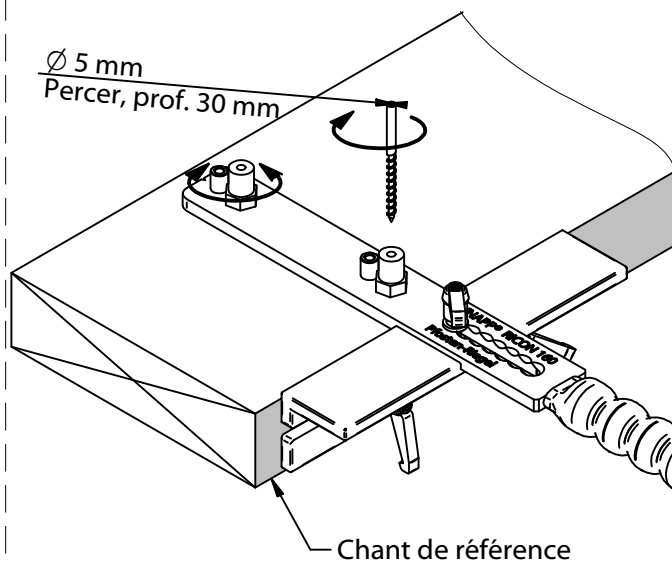
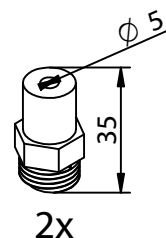
RICON® DA

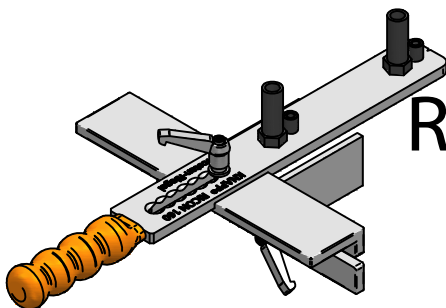
Douilles de perçage interchangeables



RICON® EA

Douilles de perçage interchangeables





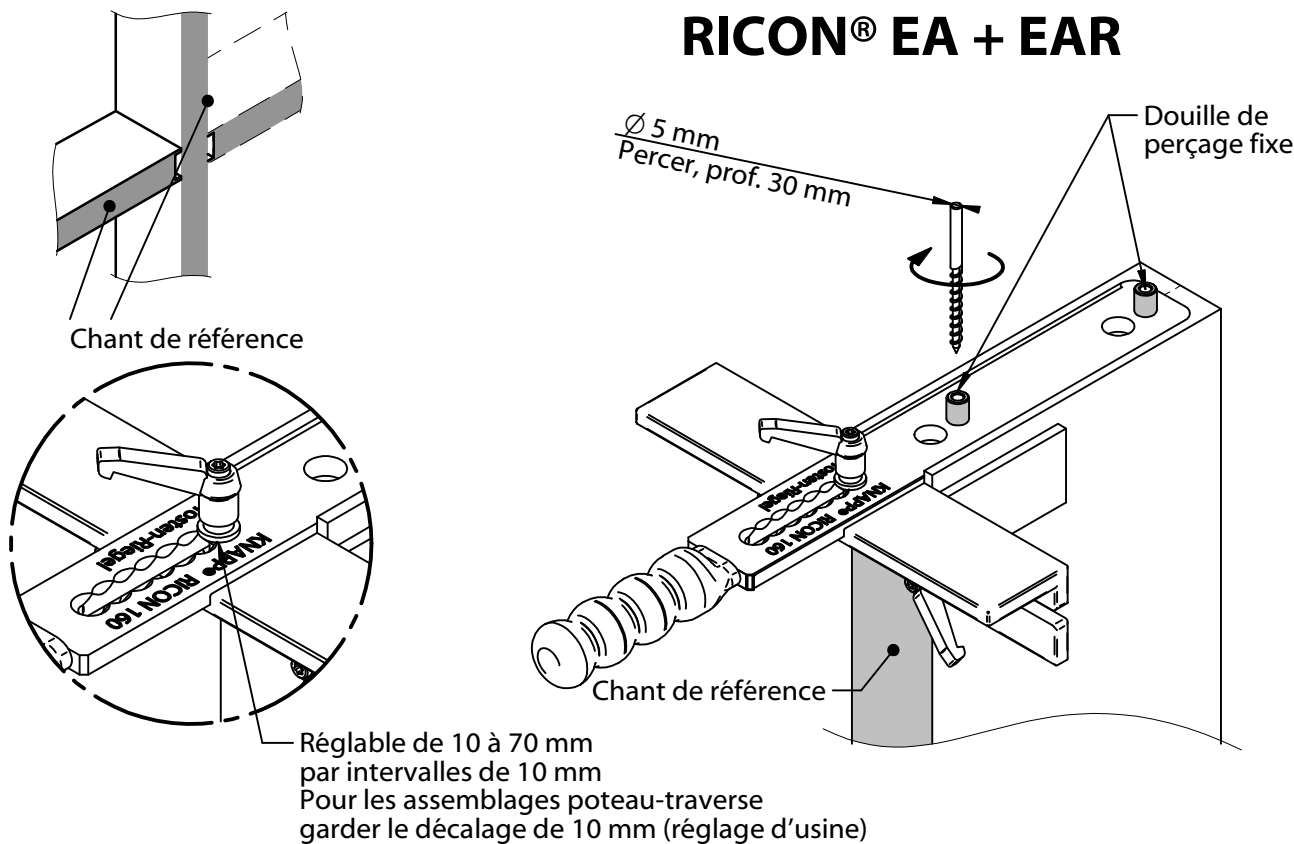
Notice de montage

RICON® 80 - 160/40 EA + EAR

Gabarit de perçage

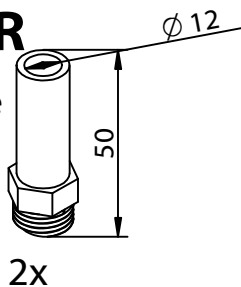
Assemblage poteau-traverse

RICON® EA + EAR

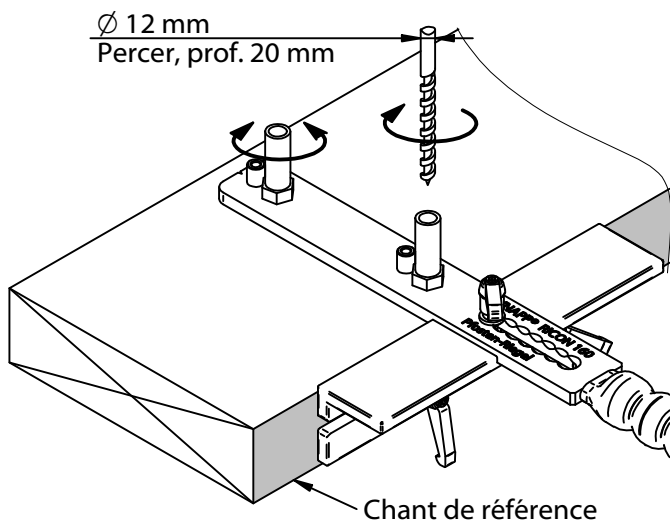


RICON® EAR

Douilles de perçage interchangeables

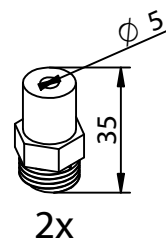


$\varnothing 12 \text{ mm}$
Perçer, prof. 20 mm

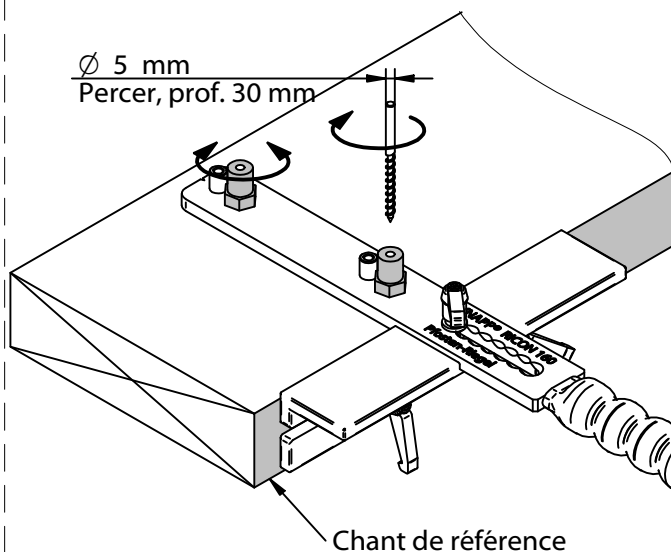


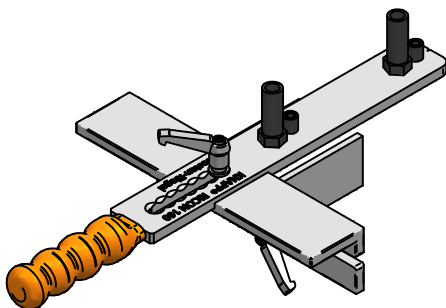
RICON® EA

Douilles de perçage interchangeables



$\varnothing 5 \text{ mm}$
Perçer, prof. 30 mm



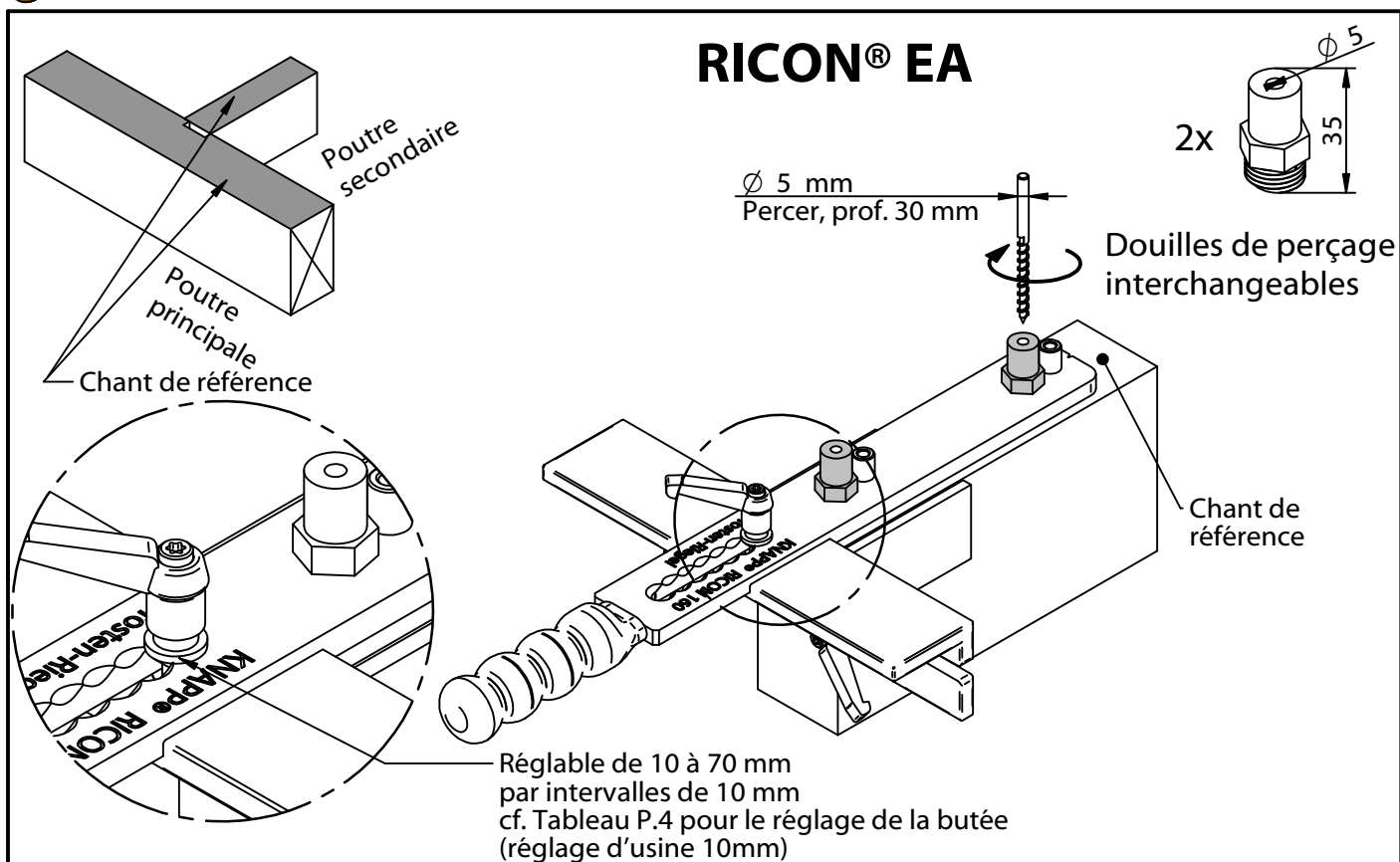


Notice de montage

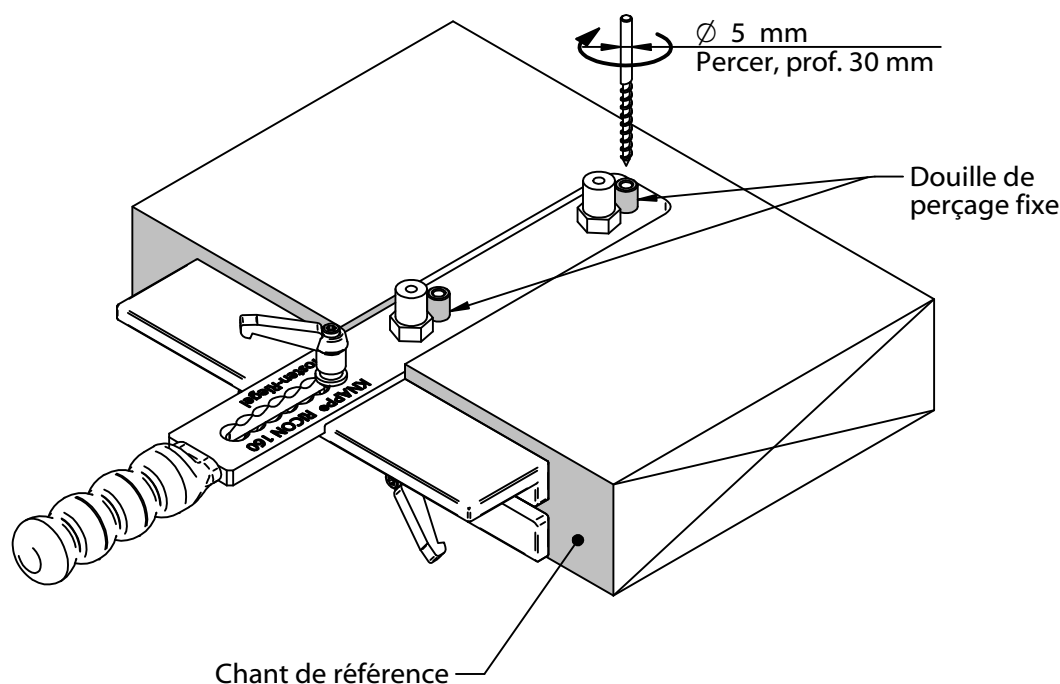
RICON® 80 - 160/40 EA

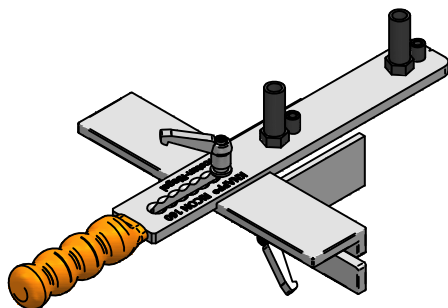
Gabarit de perçage

Assemblage poutre principale-secondaire



RICON® EA





Notice de montage

RICON® 80 - 160/40 EA

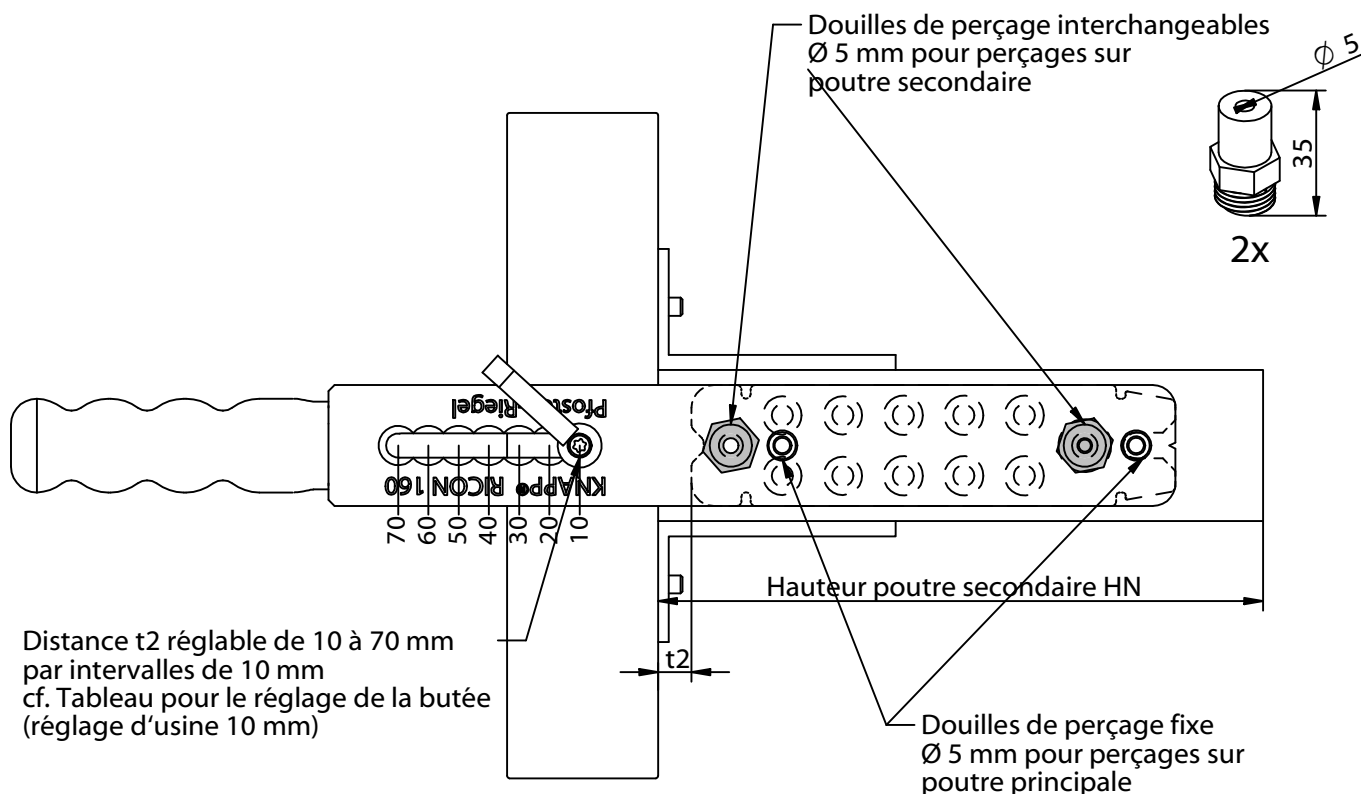
Gabarit de perçage

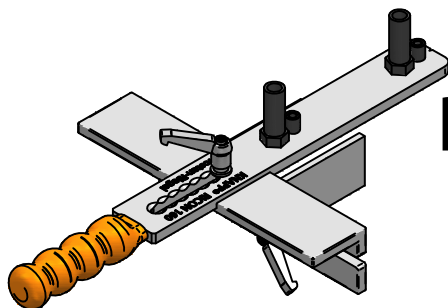
Assemblage poutre principale-secondaire

Réglage de la butée :

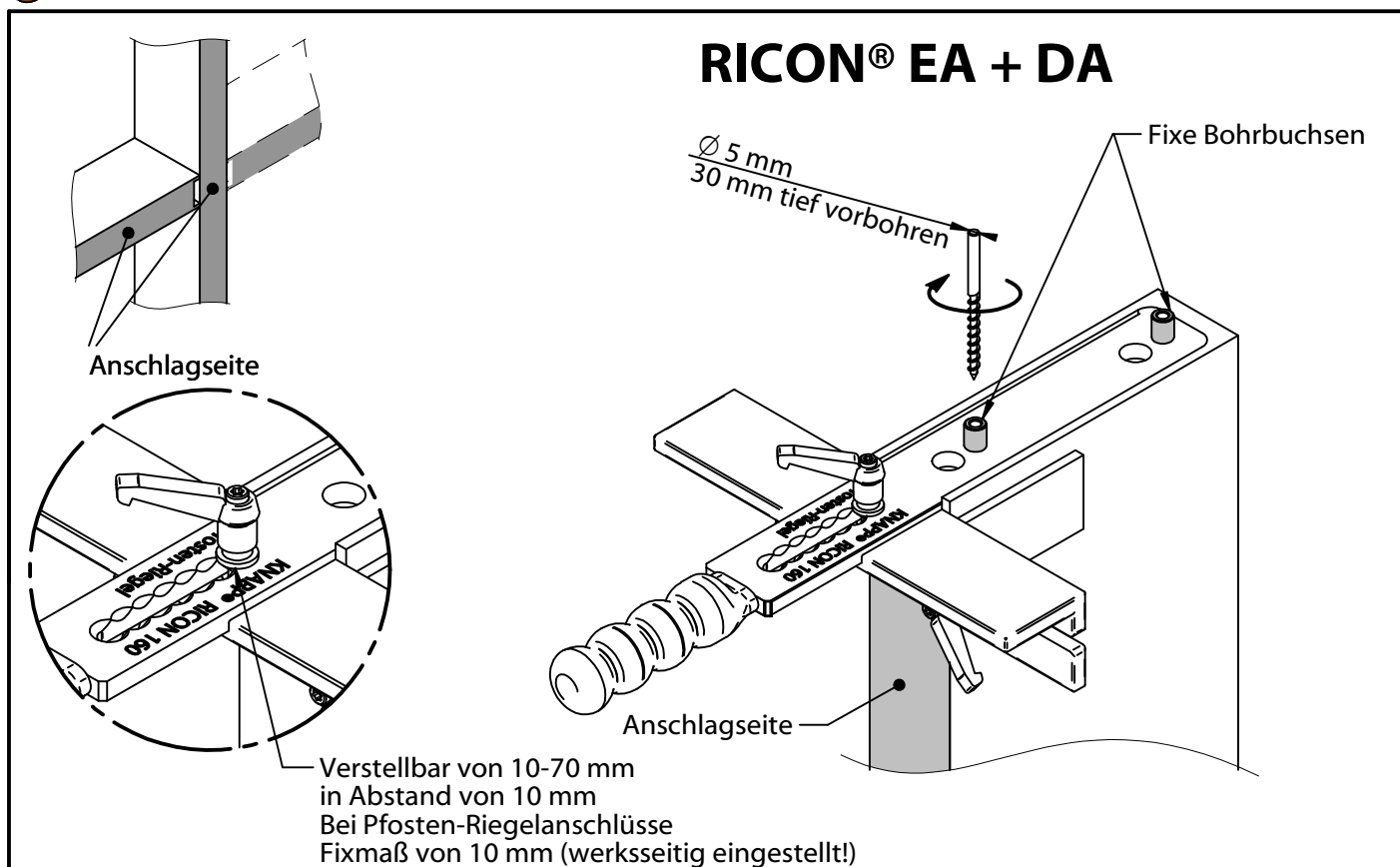
Le gabarit est préréglé en usine avec distance $t_2 = 10$ mm !

Distance t_2 sur poutre principale et secondaire en relation avec la hauteur de pièce secondaire H_N					
Hauteur poutre secondaire H_N	RICON® 80x40	RICON® 100x40	RICON® 120x40	RICON® 140x40	RICON® 160x40
	Distance t_2 poutre secondaire				
	Distance t_2	Distance t_2	Distance t_2	Distance t_2	Distance t_2
[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
100	10				
120	30	10			
140	50	30	10		
160	60	40	20	10	
180		60	40	20	10
200		70	50	30	20
220			60	40	30
240				60	40
260				70	50
280					70



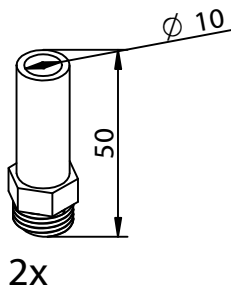


Montageanleitung RICON® 80 - 160/40 EA + DA Bohrschablone Pfosten- und Riegelanschlüsse

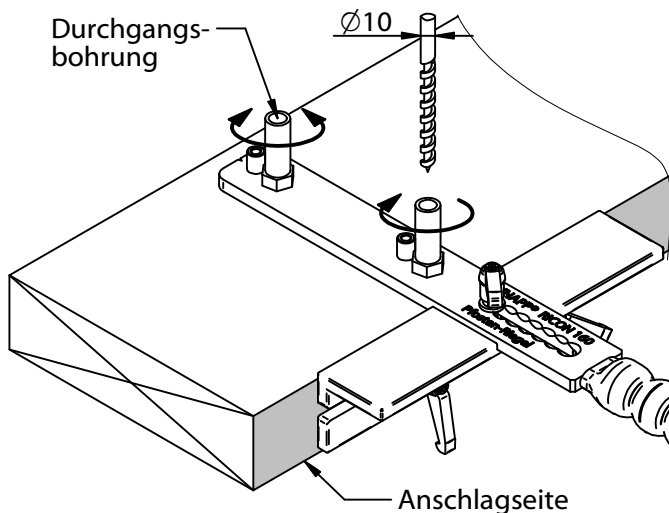


RICON® DA

Auswechselbare
Bohrbuchsen

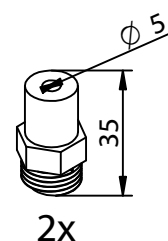


Durchgangs-
bohrung

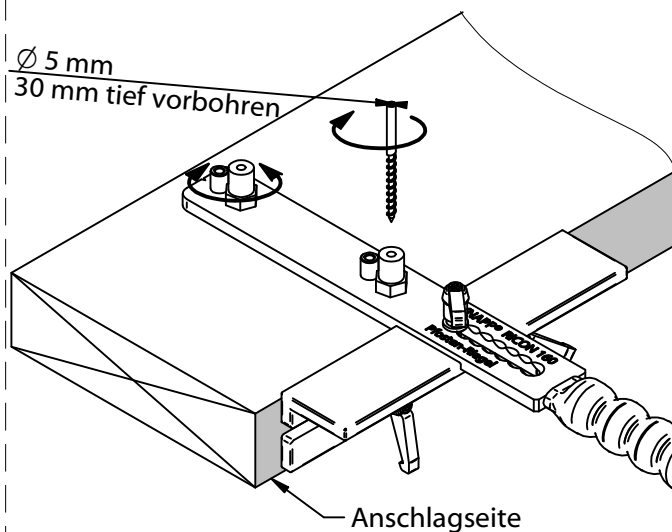


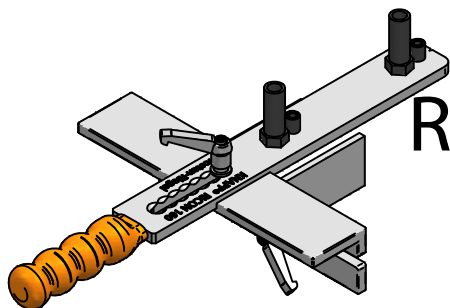
RICON® EA

Auswechselbare
Bohrbuchsen



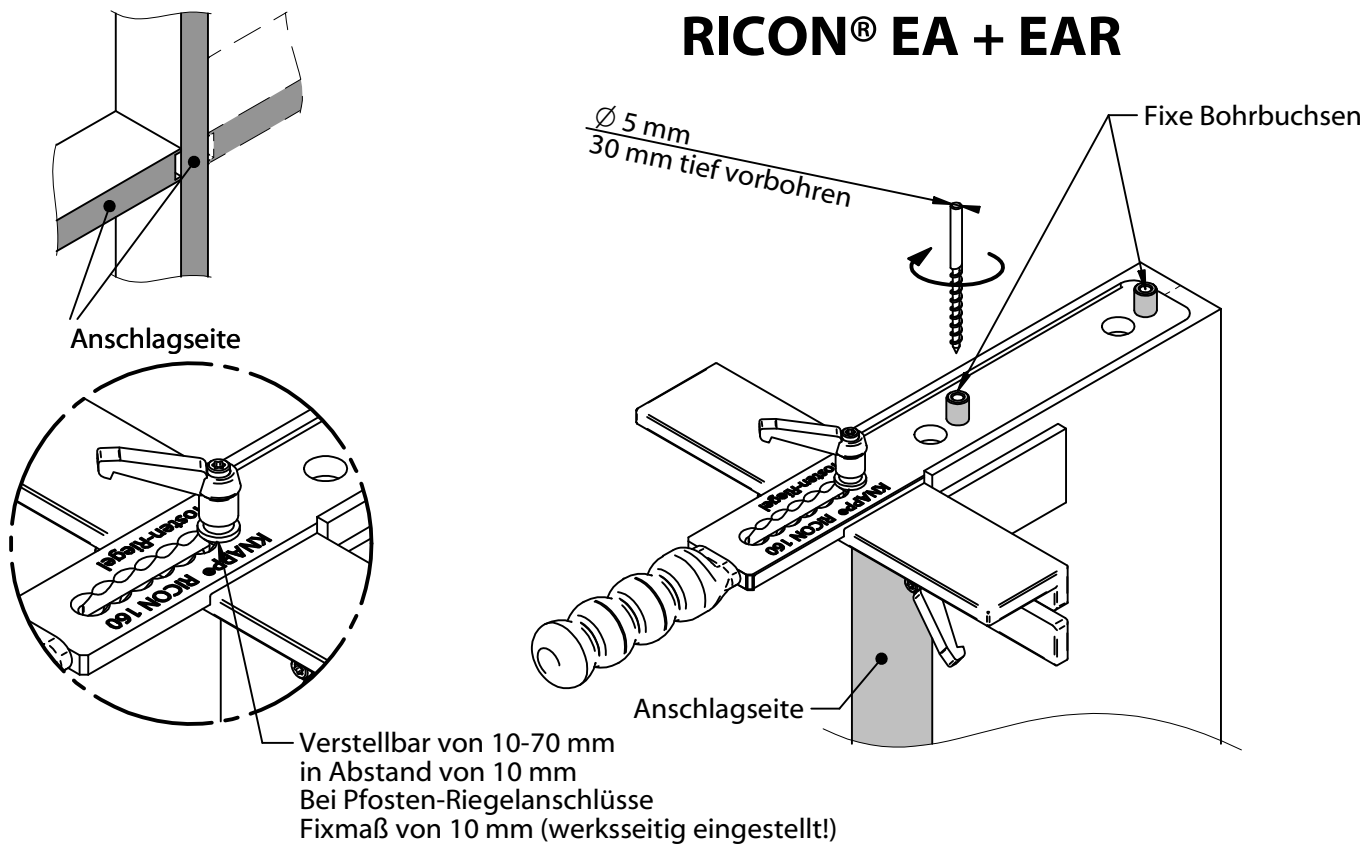
Ø 5 mm
30 mm tief vorbohren





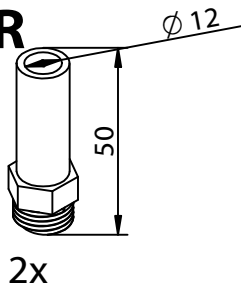
Montageanleitung RICON® 80 - 160/40 EA + EAR Bohrschablone Pfosten- und Riegelanschlüsse

RICON® EA + EAR

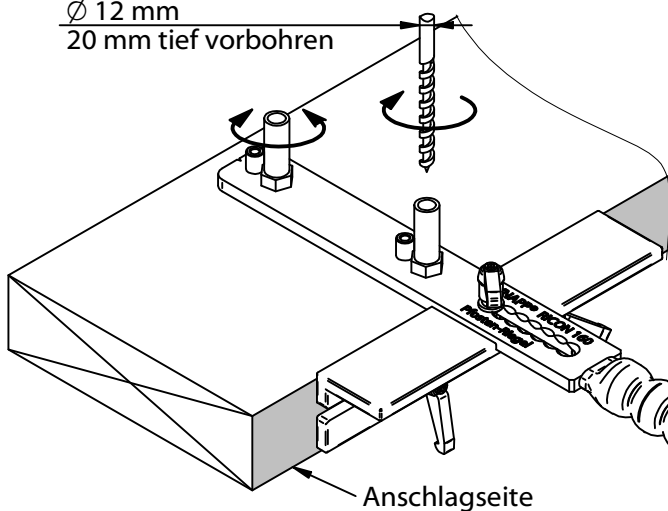


RICON® EAR

Auswechselbare
Bohrbuchsen

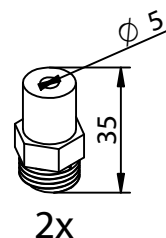


Ø 12 mm
20 mm tief vorbohren

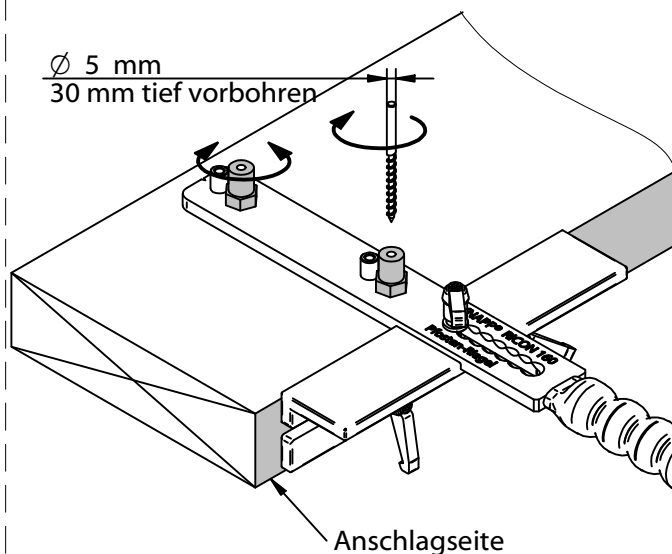


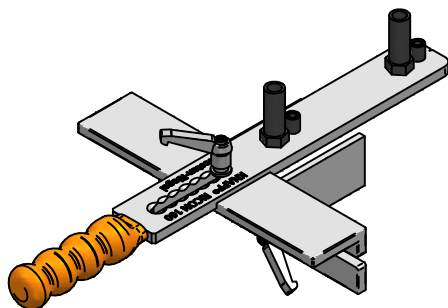
RICON® EA

Auswechselbare
Bohrbuchsen



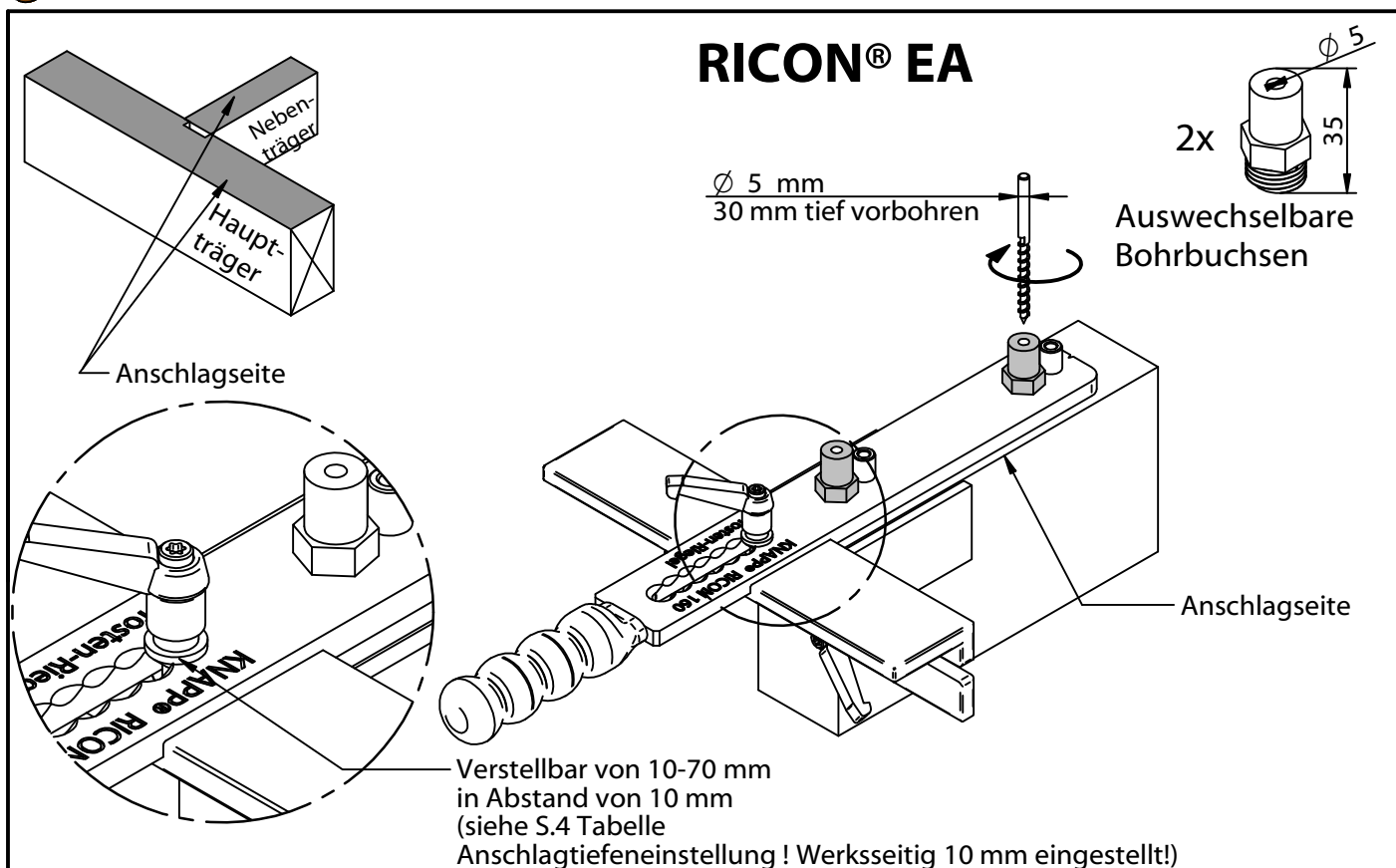
Ø 5 mm
30 mm tief vorbohren



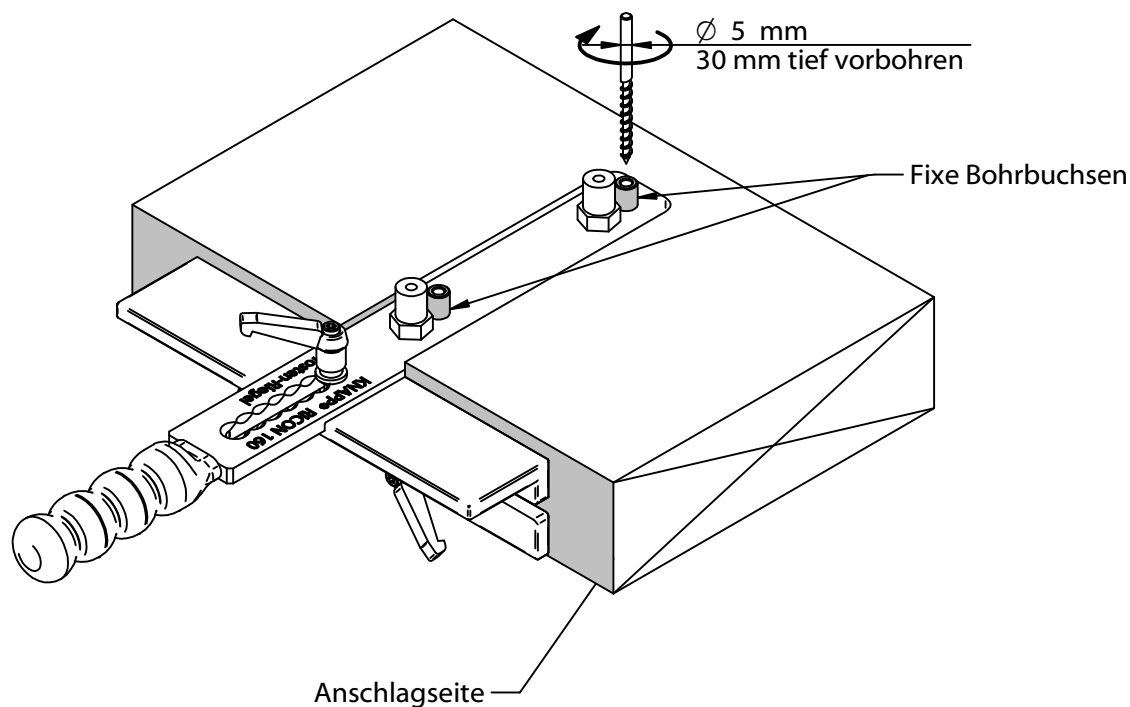


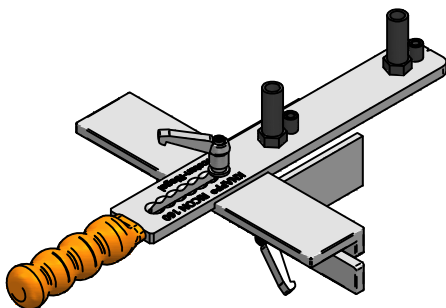
Montageanleitung RICON® 80 - 160/40 EA Bohrschablone

Haupt- und Nebenträgeranschlüsse



RICON® EA





Montageanleitung RICON® 80 - 160/40 EA Bohrschablone Haupt- und Nebenträgeranschlüsse

Anschlagtiefeeneinstellung:

Schablone ist werkseitig auf Abstand $t_2 = 10$ mm eingestellt !

Abstandsmaße t_2 im Haupt- und Nebenträger in Abhängigkeit der Nebenträgerhöhe H_N					
Nebenträger- höhe H_N	RICON® 80x40	RICON® 100x40	RICON® 120x40	RICON® 140x40	RICON® 160x40
	Einbohrmaße t_2 im Nebenträger				
	Abstand t_2	Abstand t_2	Abstand t_2	Abstand t_2	Abstand t_2
[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
100	10				
120	30	10			
140	50	30	10		
160	60	40	20	10	
180		60	40	20	10
200		70	50	30	20
220			60	40	30
240				60	40
260				70	50
280					70

