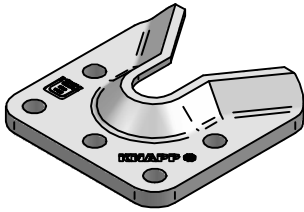




WALCO® V 60

Wall connector



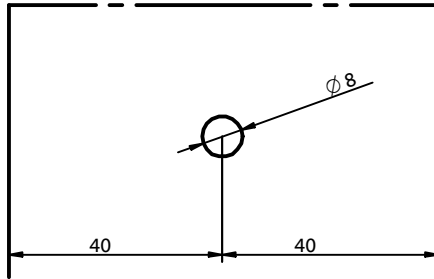
Collar Screw 12x60 mm
Art. - No. K102



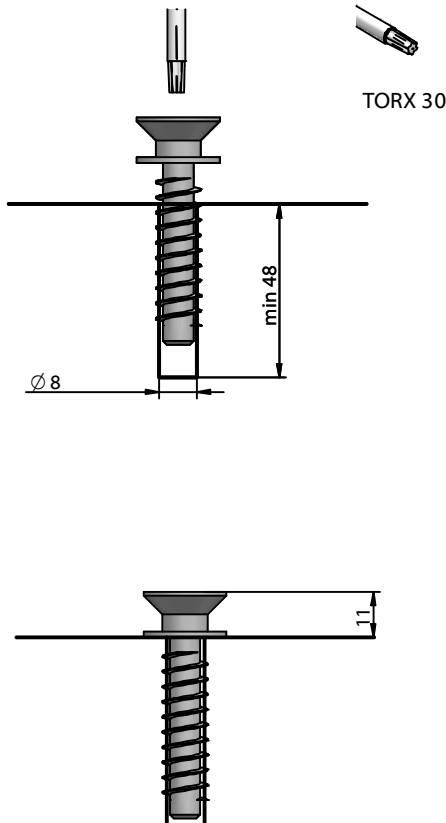
WALCO V 60



1. Drilling



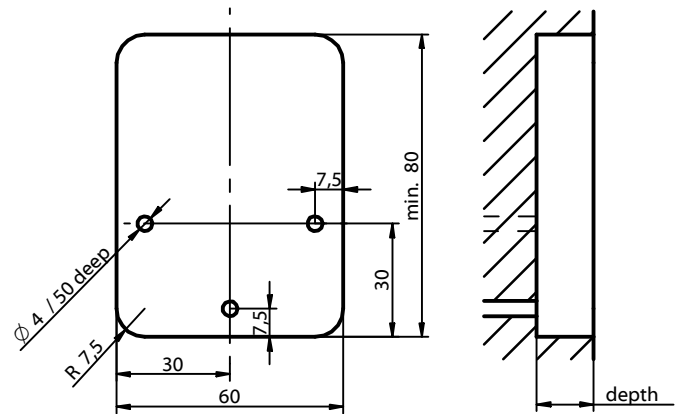
2. Screwing collar screw



Tip: If the collar screw requires a higher height, one additional washer can be laid under the collar screw washer.

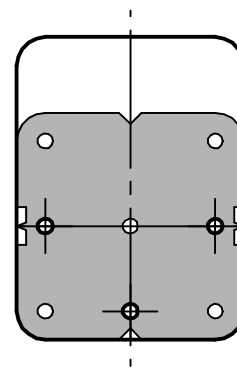
1. Machined edge

Minimum milled dimension



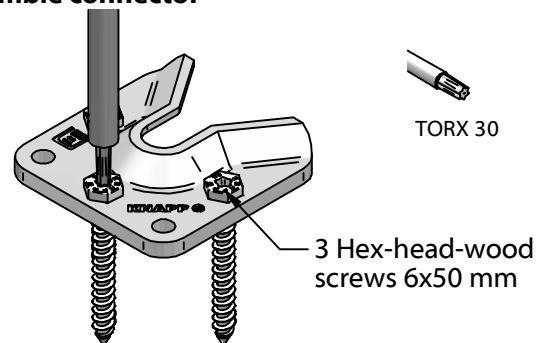
Holding screw	Depth T
Collar screw	13 mm without joint=> tight fitting
Retaining holding screw	11 - 22 mm
Retaining spring holding screw	11- 17 mm

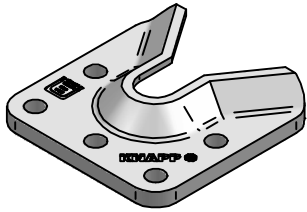
2. Marking connector position with scribing jig



Art. - No. K578

3. Assemble connector





ETA-10/0189

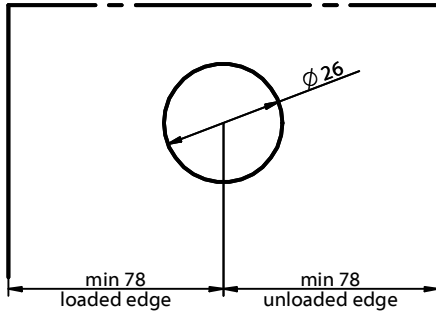
WALCO® V 60

Wall connector

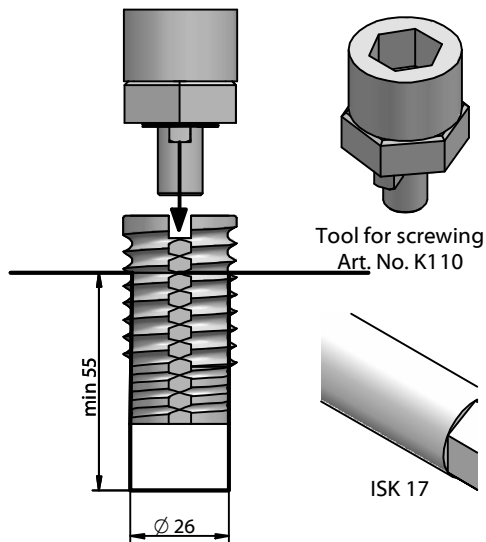
Retaining spring holding screw M12 Art. - No. K106



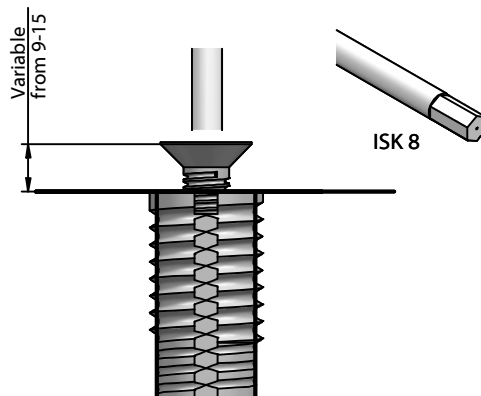
1. Drilling



2. Screwing the insert screw with special tool



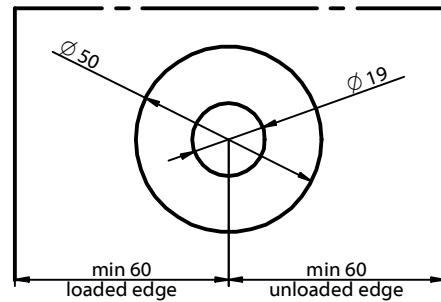
3. Screwing holding screw and adjustment of height



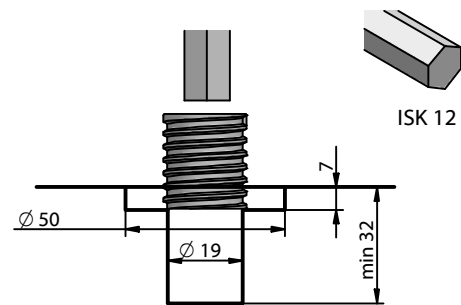
Retaining holding screw M12 Art. - No. K104



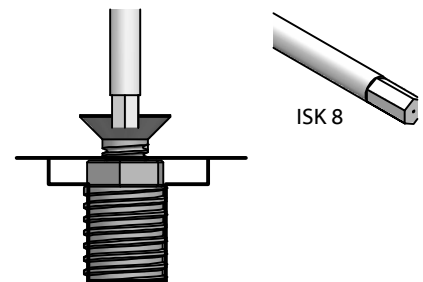
1. Drilling the two holes



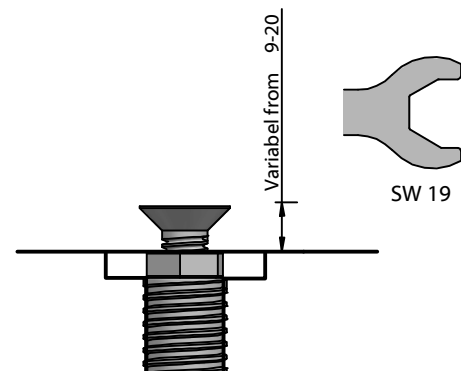
2. Screwing insert screw



3. Screwing retaining holding screw and nut M12

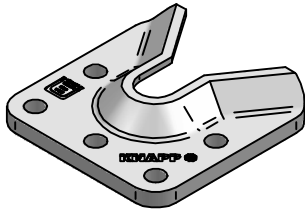


4. Fixing the screw and nut in the ideal position





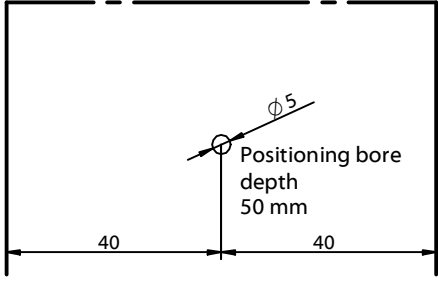
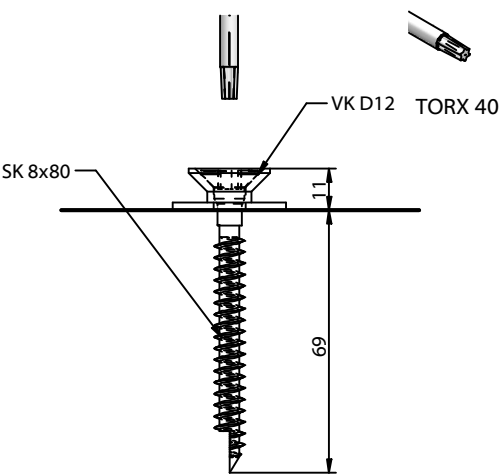
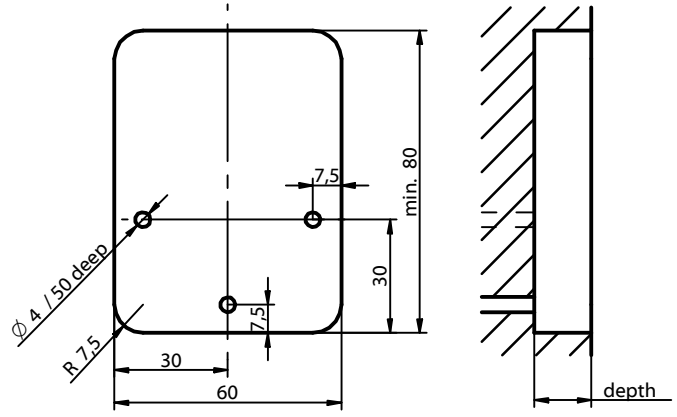
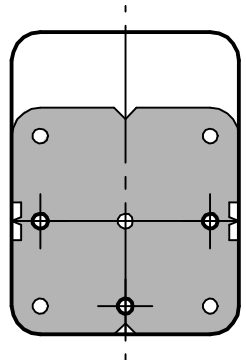
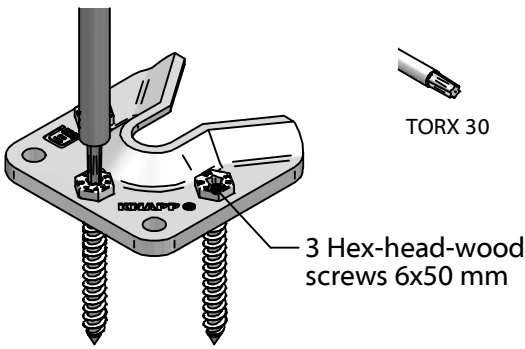
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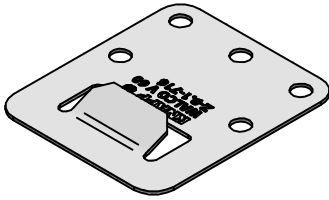
WALCO® V 60 VK D12

Wall connector

<p>Collar bolt holding screw Art. - No. K108</p> 	<p>WALCO V 60</p> 
<p>1. Drilling</p>  <p>Positioning bore depth 50 mm $\phi 5$ 40 40</p> <p>2. Screwing countersunk screw into Collar bolt</p>  <p>SK 8x80 VK D12 TORX 40 69</p> <p>Tip: If the collar bolt holding screw requires a higher height, one additional washer can be laid under the collar screw washer. The full thread screw can be pre-drilled with a $\phi 5$ mm diameter.</p>	<p>1. Machined edge Minimum milled dimension</p>  <p>$\phi 4 / 50$ deep R 7.5 30 60 7.5 30 min. 80 depth</p> <p>Depth: 13 mm without joint => tight fitting 11 mm easy to connect (2 mm gap)</p> <p>2. Marking connector position with scribing jig</p>  <p>Art. No. K578</p> <p>3. Assemble connector</p>  <p>TORX 30 3 Hex-head-wood screws 6x50 mm</p>

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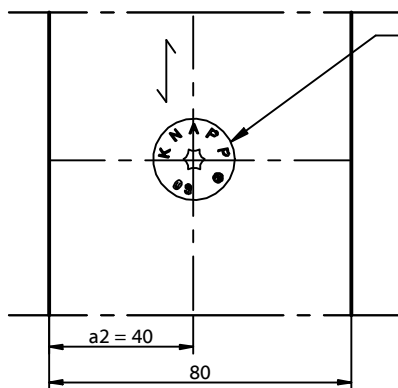
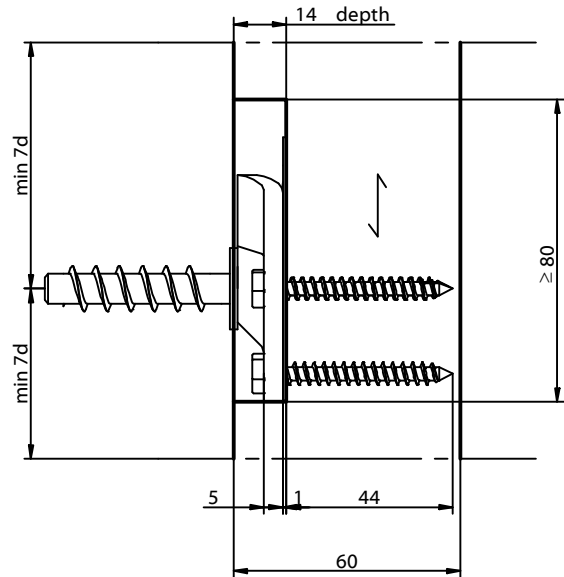
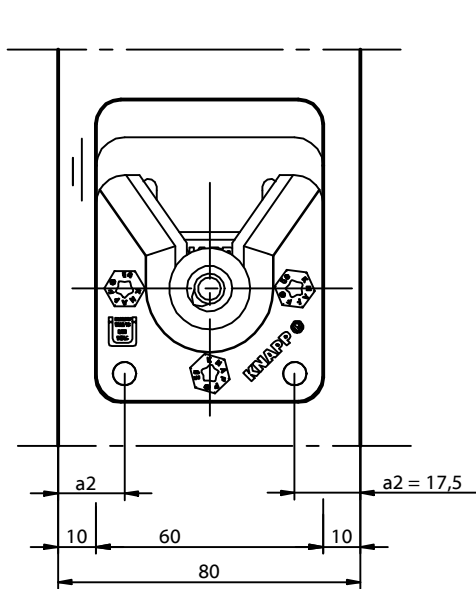


WALCO® V 60

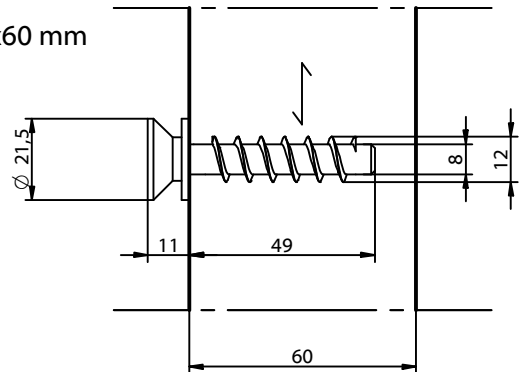
Wall connector with clip lock

WALCO V Clip lock
Art. - No. K112

WALCO V 60



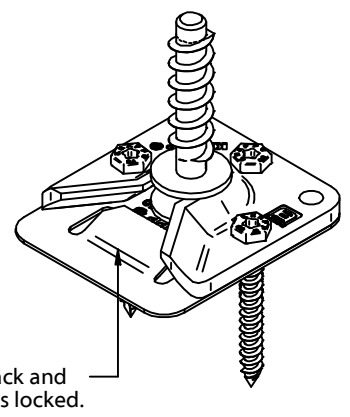
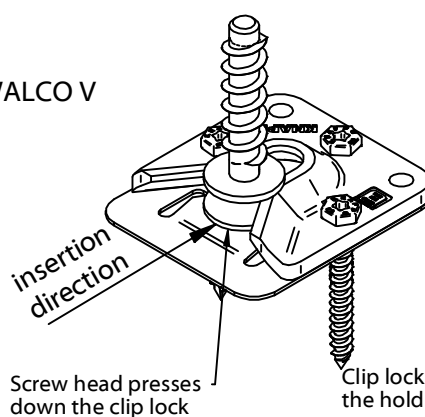
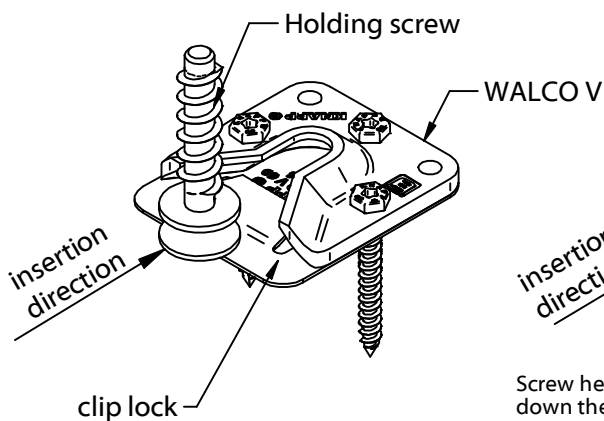
Collar screw 12x60 mm



1. Positioning

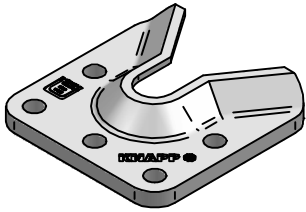
2. Insertion

3. Locking



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WALCO® 60 VS / V60

Wall connector

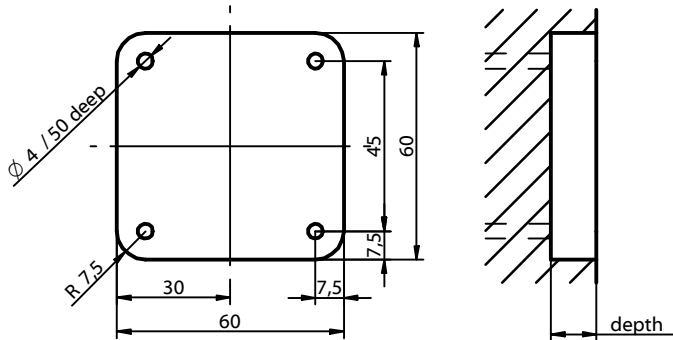
WALCO 60 VS

Art. - No. K701/Set



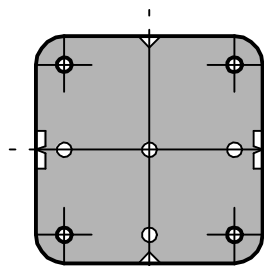
1. Machined edge

Minimum milled dimension



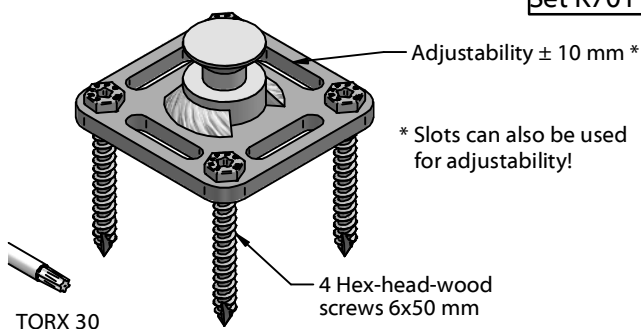
Milling depth at two-sided cut-out:
12 mm

2. Marking connector position with scribing jig



Art. - No. K578

3. Assemble connector



1 connection contains
Set K701 and Set K100

WALCO V 60

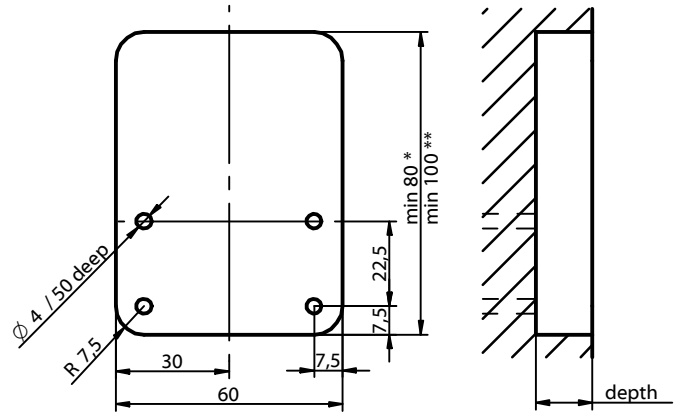
Art. - No. K100/Set



1. Machined edge

Minimum milled dimension

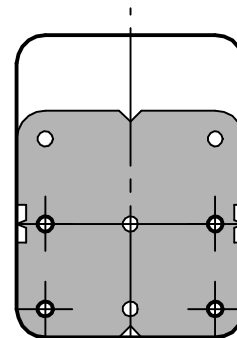
* at one-sided cut-out
** at two-sided cut-out



Milling depth at two-sided cut-out:
15 mm without joint => tight fitting
13 mm easy to connect (2 mm gap)

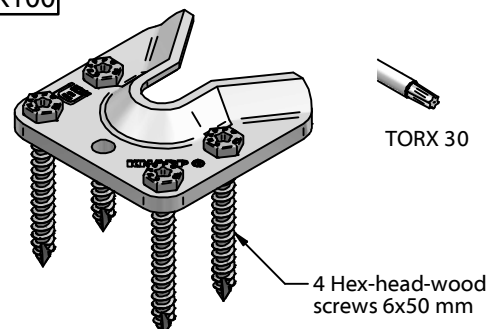
Milling depth at one-sided cut-out:
27 mm without joint => tight fitting
25 mm easy to connect (2 mm gap)

2. Marking connector position with scribing jig



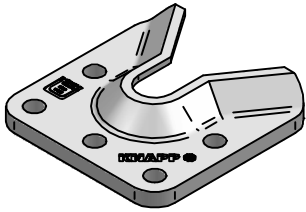
Art. - No. K578

3. Assemble connector



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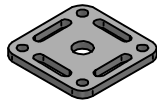


WALCO® 60 VK / V60

Wall connector

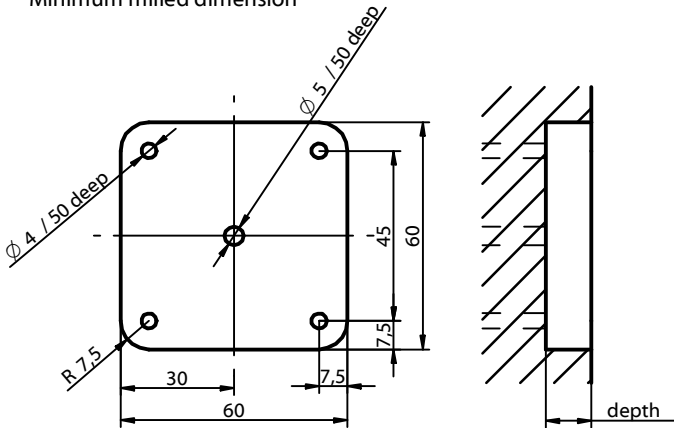
WALCO 60 VK

Art. - No. K700/Set



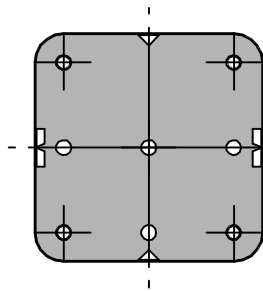
1. Machined edge

Minimum milled dimension



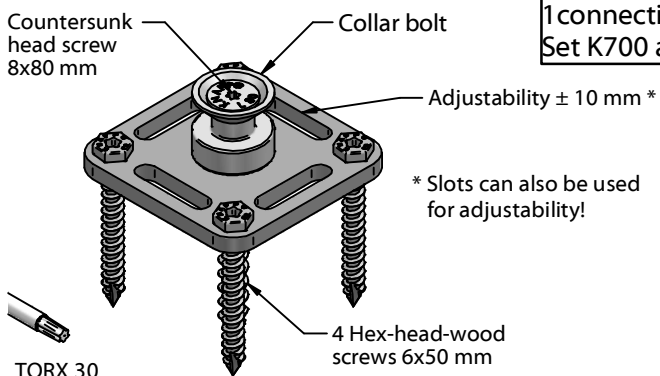
Milling depth at two-sided cut-out:
12 mm

2. Marking connector position with scribing jig



Art. - No. K578

3. Assemble connector



WALCO V 60

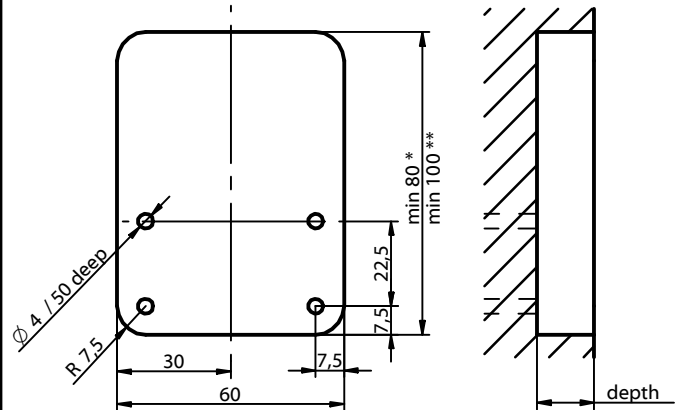
Art. - No. K100/Set



1. Machined edge

Minimum milled dimension

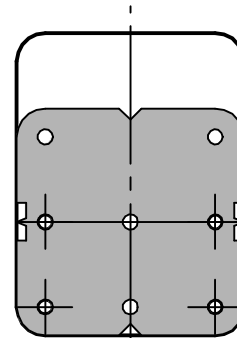
* at one-sided cut-out
** at two-sided cut-out



Milling depth at two-sided cut-out:
15 mm without joint => tight fitting
13 mm easy to connect (2 mm gap)

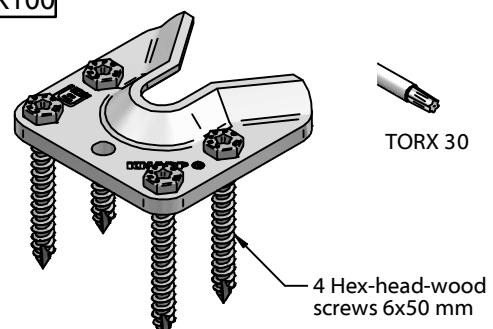
Milling depth at one-sided cut-out:
27 mm without joint => tight fitting
25 mm easy to connect (2 mm gap)

2. Marking connector position with scribing jig



Art. - No. K578

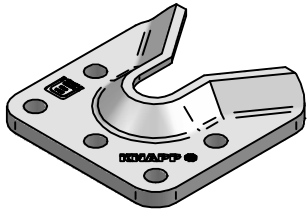
3. Assemble connector



1 connection contains
Set K700 and Set K100



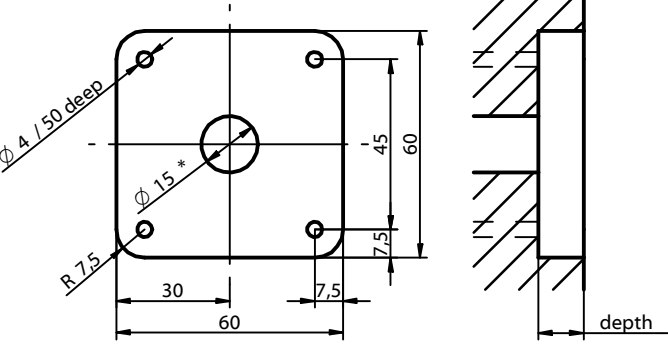
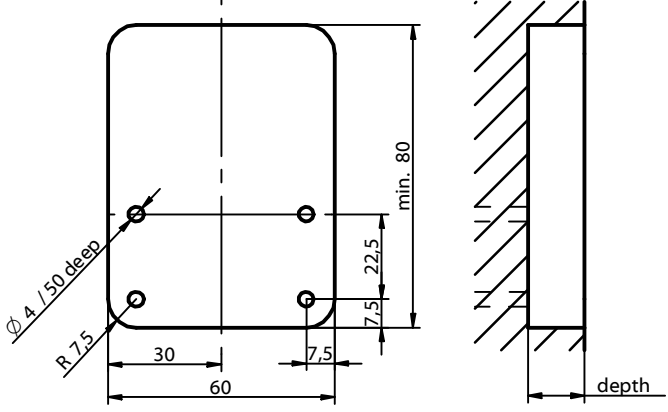
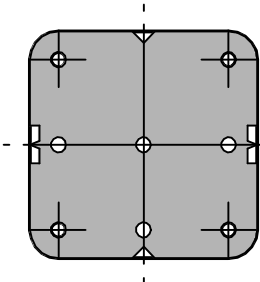
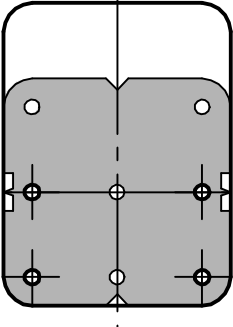
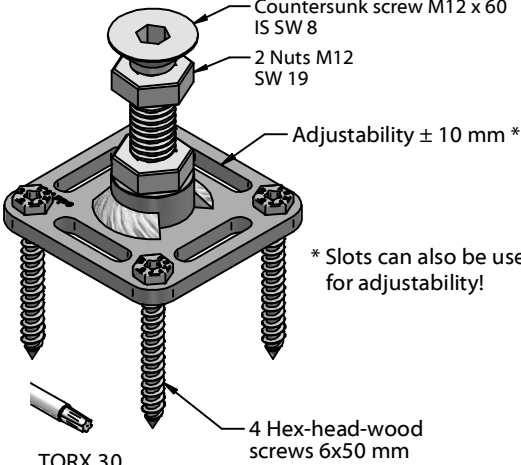
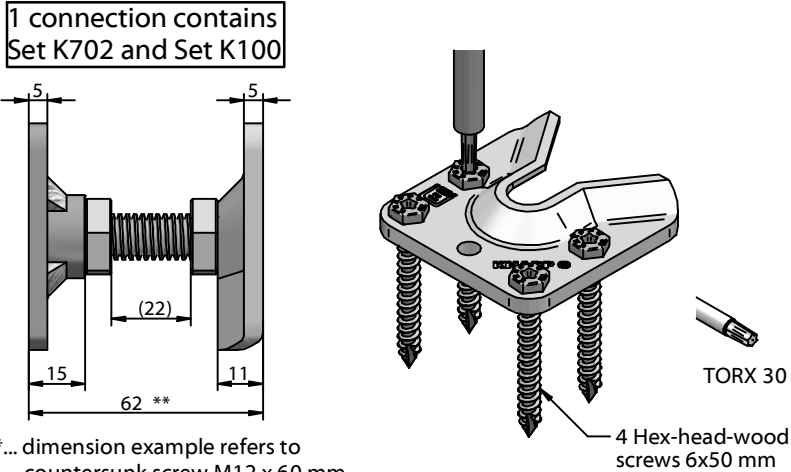
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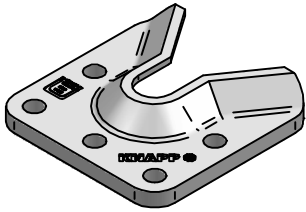
WALCO® 60 M12 / V60

Wall connector for curtain wall

WALCO 60 M12 Art. - No. K702/Set 	WALCO V 60 Art. - No. K100/Set 
<p>1. Machined edge Minimum milled dimension</p>  <p>Cutting depth can be selected as required or screw on flat</p> <p>*... Adjust the drilling depth to the adjustment range / length of the screw!</p>	<p>1. Machined edge Minimum milled dimension</p>  <p>Cutting depth can be selected as required or screw on flat</p>
<p>2. Marking connector position with scribing jig</p>  <p>Art. - No. K578</p>	<p>2. Marking connector position with scribing jig</p>  <p>Art. - No. K578</p>
<p>3. Assemble connector</p>  <p>Countersunk screw M12 x 60 IS SW 8 2 Nuts M12 SW 19 Adjustability ± 10 mm * 4 Hex-head-wood screws 6x50 mm TORX 30</p> <p>* Slots can also be used for adjustability!</p>	<p>3. Assemble connector</p>  <p>1 connection contains Set K702 and Set K100</p> <p>4 Hex-head-wood screws 6x50 mm TORX 30</p> <p>**... dimension example refers to countersunk screw M12 x 60 mm</p>

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WALCO® 60 M12 / V60

Wall connector for modular design

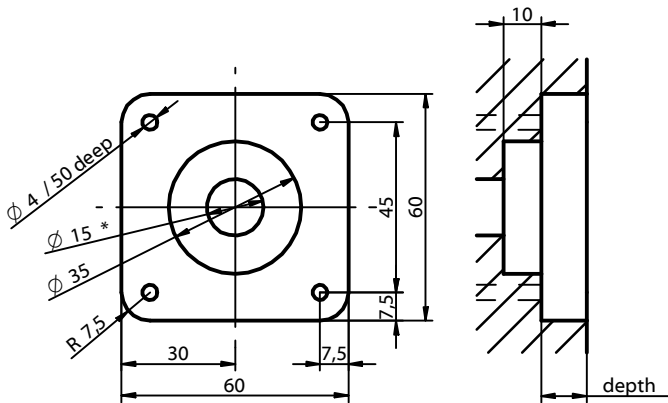
WALCO 60 M12

Art. - No. K702/Set



1. Machined edge

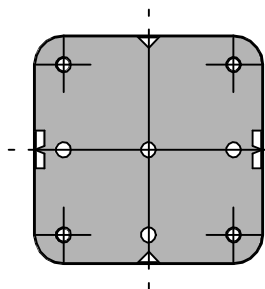
Minimum milled dimension



Cutting depth can be selected as required or screw on flat

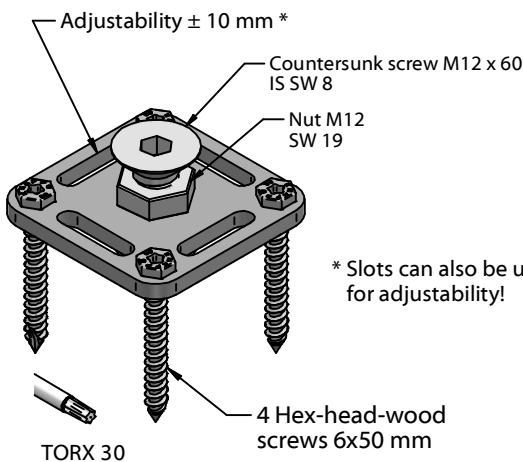
*... Adjust the drilling depth to the adjustment range / length of the screw!

2. Marking connector position with scribing jig



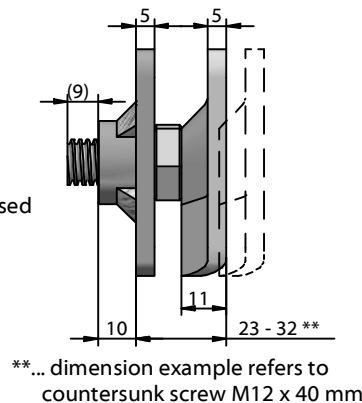
Art. - No. K578

3. Assemble connector



* Slots can also be used for adjustability!

1 connection contains Set K702 and Set K100



WALCO V 60

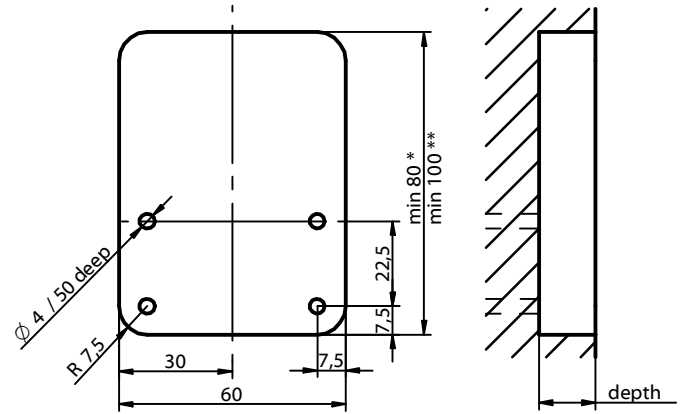
Art. - No. K100/Set



1. Machined edge

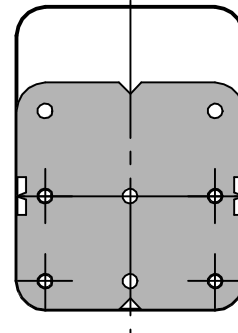
Minimum milled dimension

* at one-sided cut-out
** at two-sided cut-out



Cutting depth can be selected as required or screw on flat

2. Marking connector position with scribing jig



Art. - No. K578

3. Assemble connector

