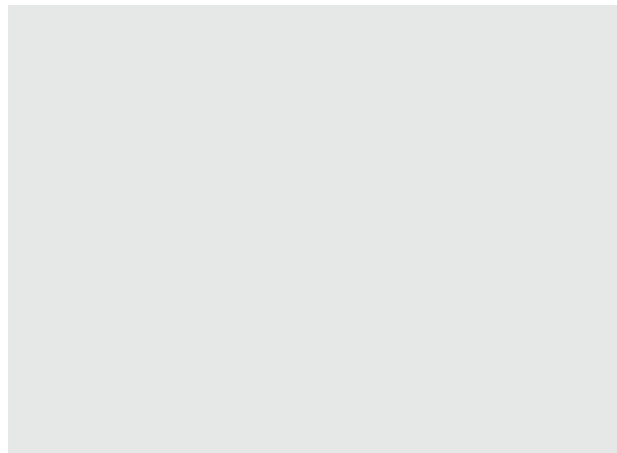
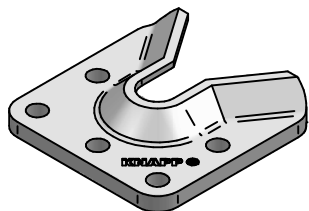


Montageanleitung Construction Manual Notice de montage

VERSION





Kragenschraube 12x60 mm

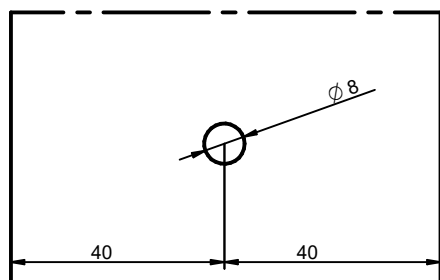
Art. - Nr. K102



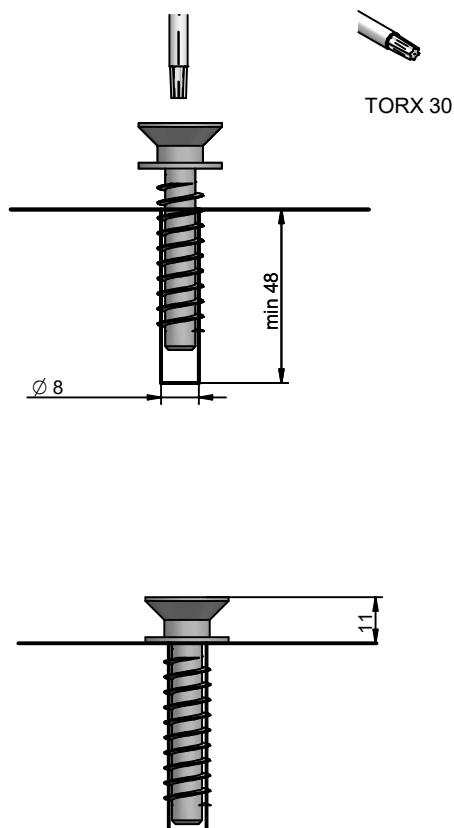
WALCO V 60



1. Bohren



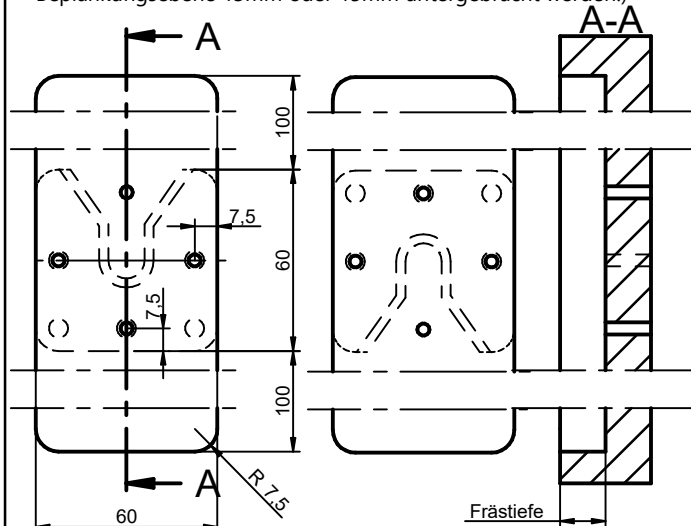
2. Eindrehen der Kragenschraube



Hinweis: Wenn der Verbinder in der Beplankungsebene montiert wird, kann durch Verwendung einer zusätzlichen DIN 125 M12 Unterlegscheibe an eine 15mm Beplankung angepasst werden.

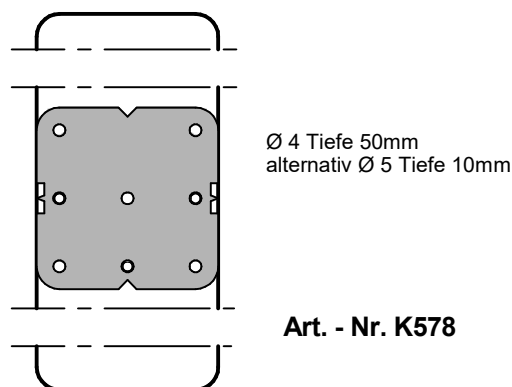
1. Ausfräsung herstellen

Mindest- Ausfräsmaße (Alternativ kann der Verbinder auch in der Beplankungsebene 13mm oder 15mm untergebracht werden.)

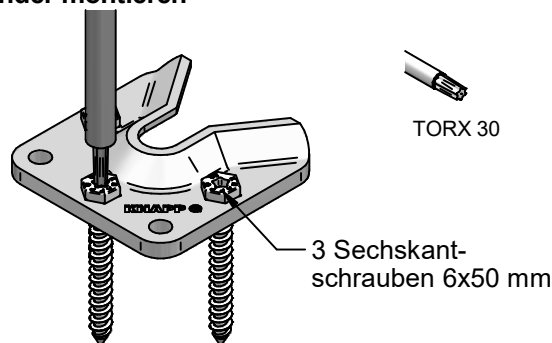


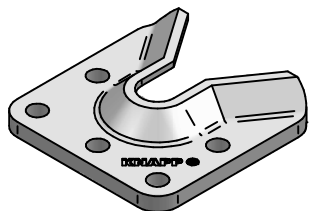
Halteschraube	Einfrästiefe
Kragenschraube	13 mm fugenlose stramme Montage 11 mm leichtes Einhängen (2 mm Fuge)
Einstellbare Halteschraube	11 - 22 mm
Gefederte Halteschraube	11- 17 mm

2. Verbinderposition mit Anreißschablone anreißen



3. Verbinder montieren



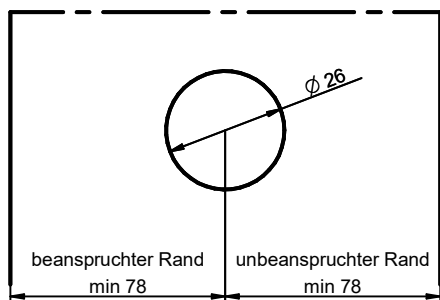


Gefederte Halteschraube M12

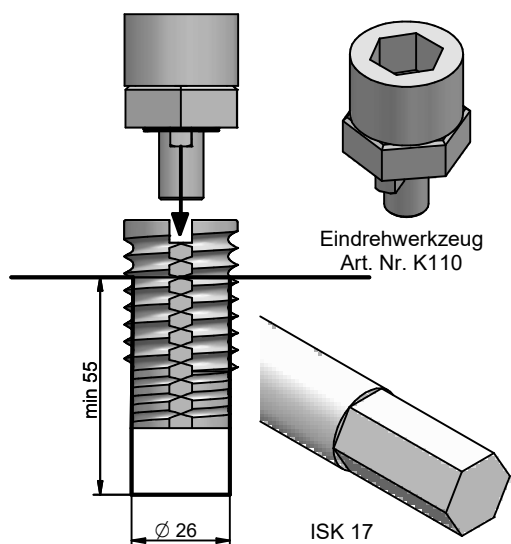
Art. - Nr. K106



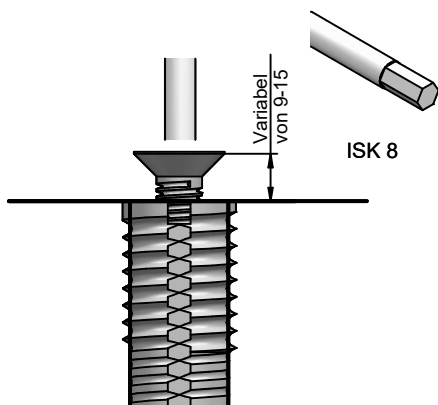
1. Bohren



2. Eindrehen der Einschraubmutter mit Eindrehwerkzeug



3. Halteschraube M12 eindrehen und auf Höhe justieren

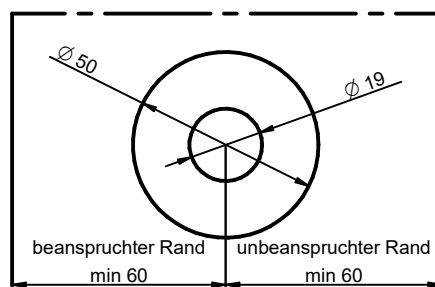


Einstellbare Halteschraube M12

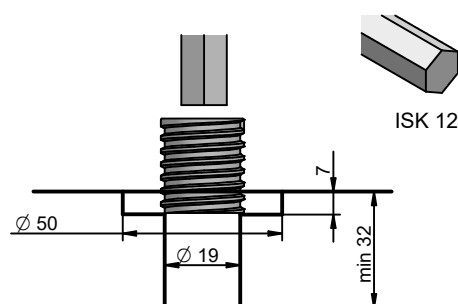
Art. - Nr. K104



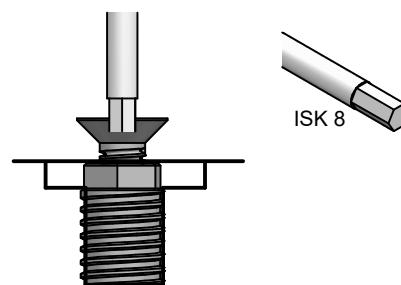
1. Stufenbohrung erstellen



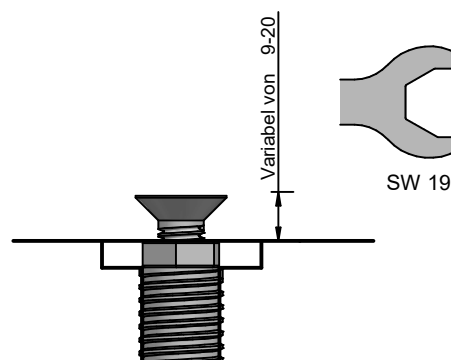
2. Eindrehen der Einschraubmutter

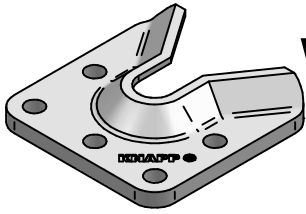


3. Eindrehen der Halteschraube incl. Mutter M12



4. Höhe justieren und Schraube mit Mutter fixieren

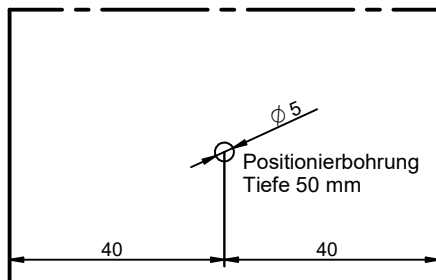




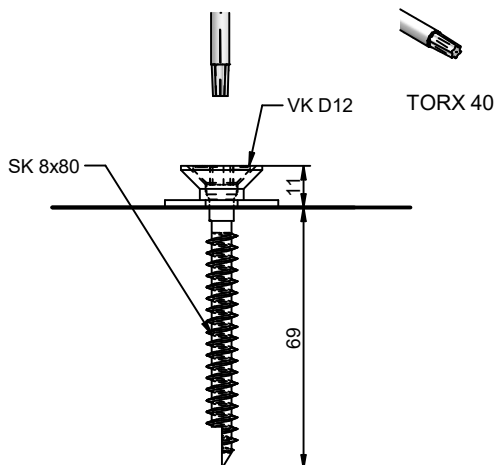
Verschraubter Kragenbolzen Art. - Nr. K108



1. Bohren



2. Eindrehen der Schraube in den Kragenbolzen



Hinweis:

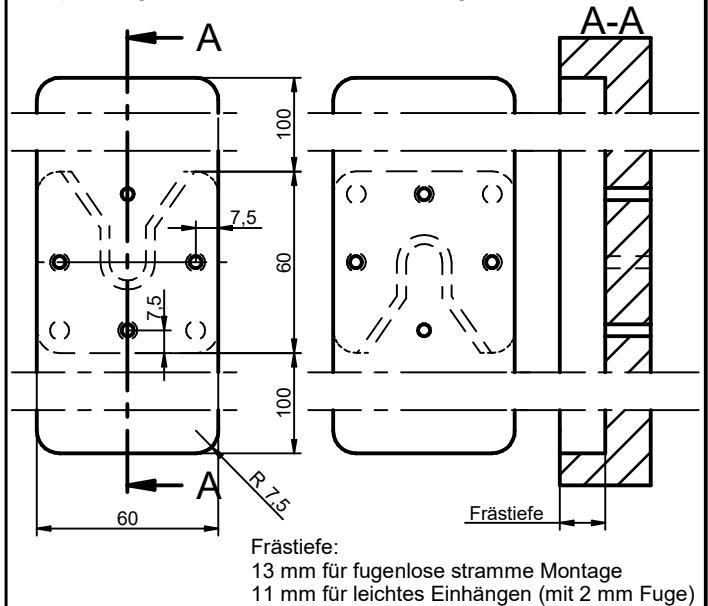
Die Vollgewindeschraube kann auch mit einem $\varnothing 5$ mm Bohrer vorgebohrt werden!
Wenn der Verbinder in der Beplankungsebene montiert wird, kann durch Verwendung einer zusätzlichen DIN 125 M12 Unterlegscheibe an eine 15mm Beplankung angepasst werden.

WALCO V 60

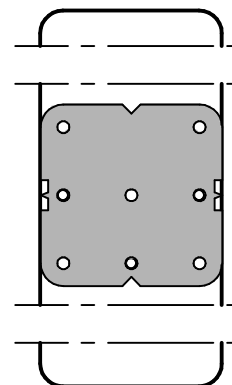


1. Ausfräsung herstellen

Mindest- Ausfräsmaße (Alternativ kann der Verbinder auch in der Beplankungsebene 13mm oder 15mm untergebracht werden.)



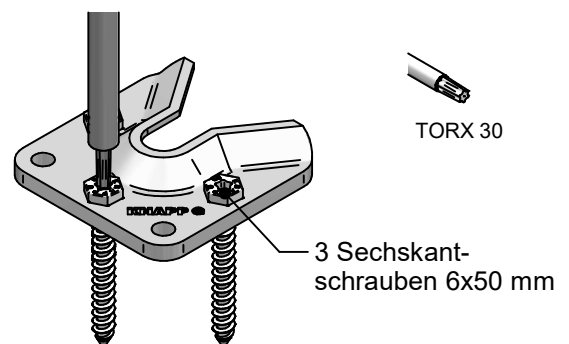
2. Verbinderposition mit Anreißschablone anreißen

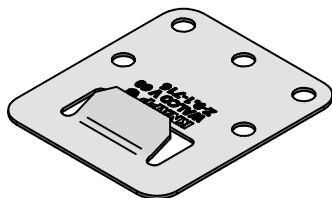


Ø 4 Tiefe 50mm
alternativ Ø 5 Tiefe 10mm

Art. - Nr. K578

3. Verbinder montieren





WALCO® V 60

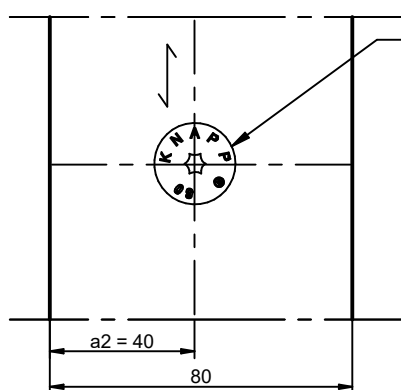
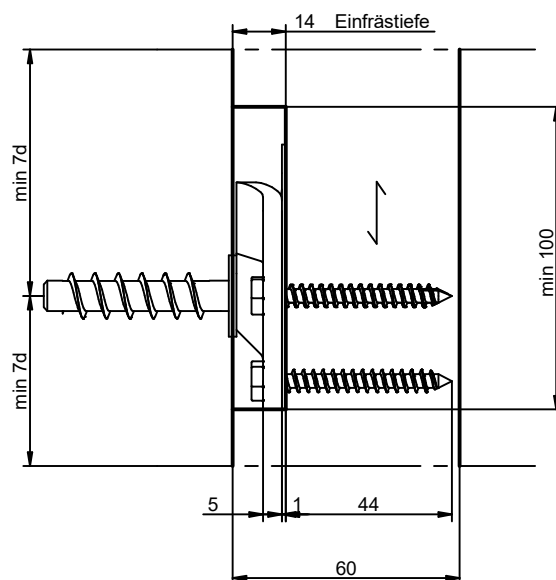
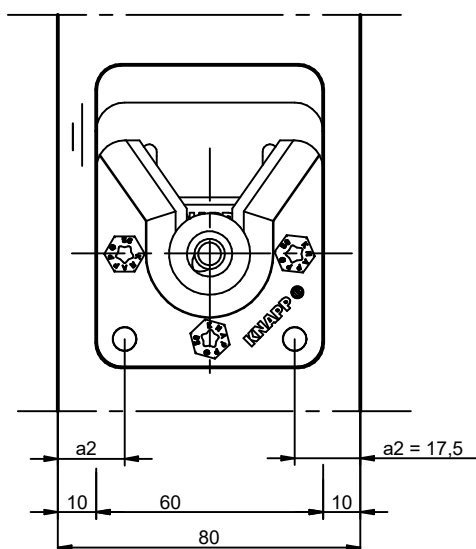
ETA-10/0189

Wandverbinder mit Sperrklappe

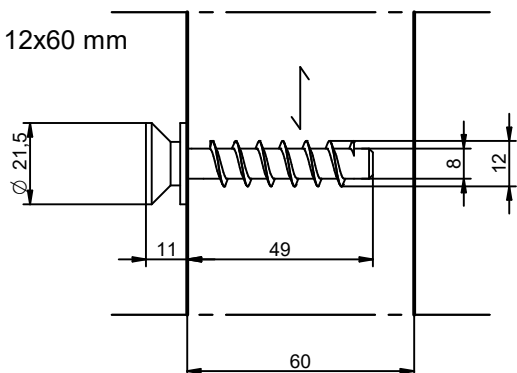
WALCO V Sperrklappe

Art. - Nr. K112

WALCO V 60



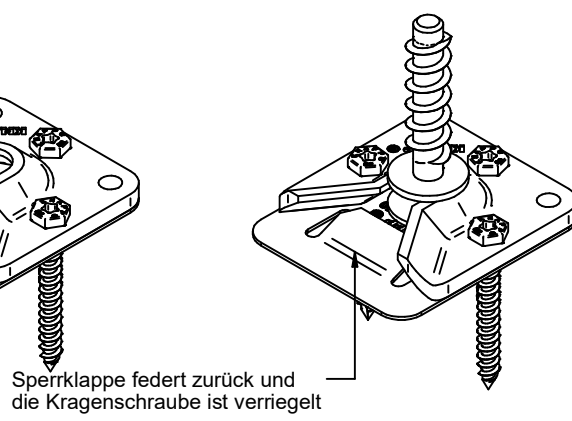
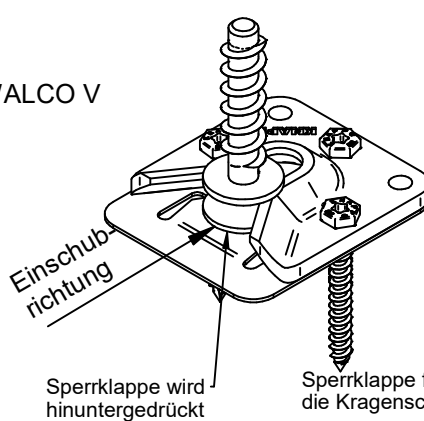
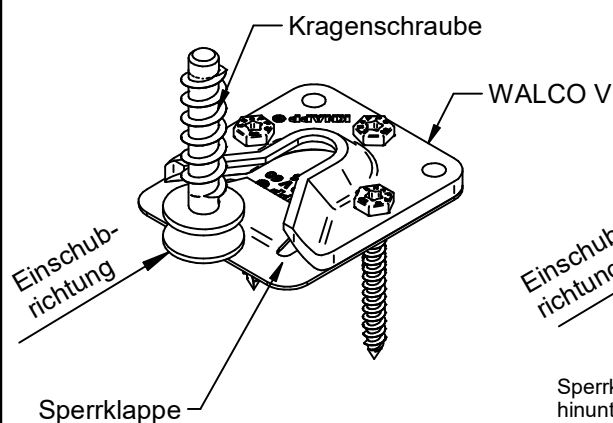
Kragenschraube 12x60 mm

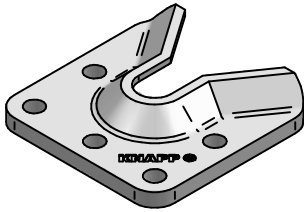


1. Positionieren

2. Einführen

3. Verriegeln





WALCO® 60 VS / V60

Wandverbinder

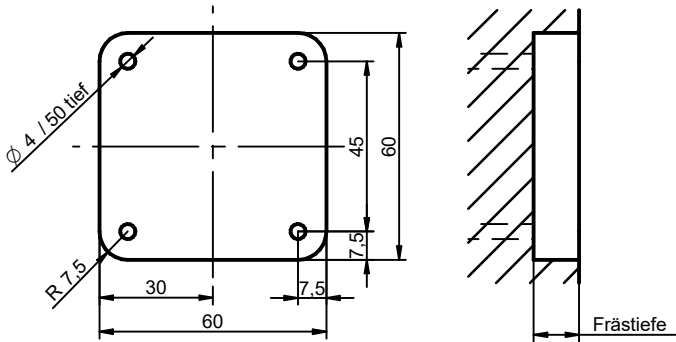
WALCO 60 VS

Art. - Nr. K701/Set



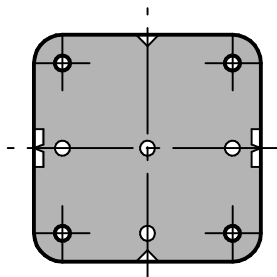
1. Ausfräsung herstellen

Mindest- Ausfräsmaße



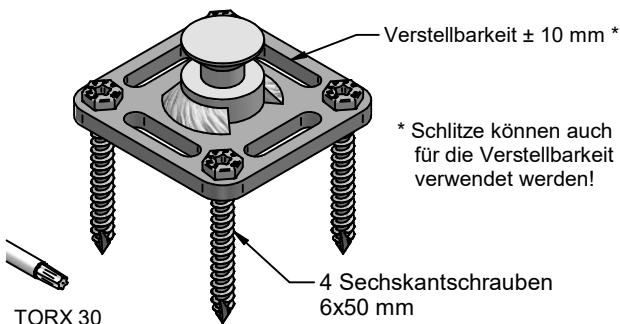
Frästiefe bei beidseitiger Ausfräsung:
12 mm

2. Schraubenposition mit Anreißschablone markieren



Art. - Nr. K578

3. Verbinder montieren



1 Verbindung besteht aus
Set K701 und Set K100

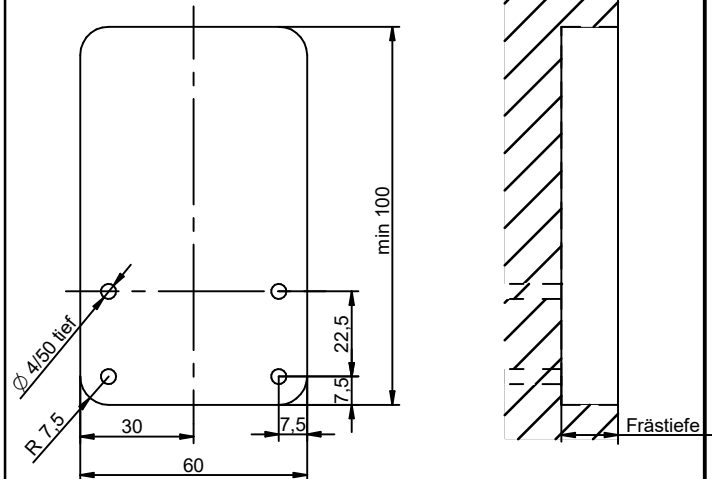
WALCO V 60

Art. - Nr. K100/Set



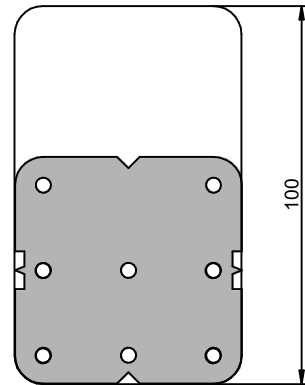
1. Ausfräsung herstellen

Mindest- Ausfräsmaße



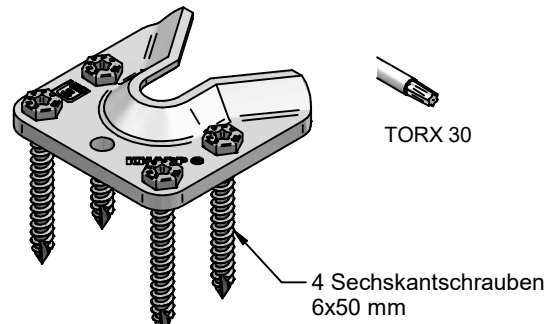
Frästiefe bei beidseitiger Ausfräsung:
15 mm für fugenlose stramme Montage
13 mm für leichtes Einhängen (mit 2 mm Fuge)
Frästiefe bei einseitiger Ausfräsung:
27 mm für fugenlose stramme Montage
25 mm für leichtes Einhängen (mit 2 mm Fuge)

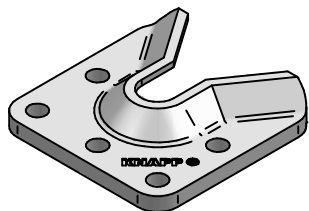
2. Schraubenposition mit Anreißschablone markieren



Art. - Nr. K578

3. Verbinder montieren



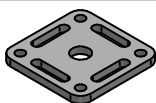


WALCO® 60 VK / V60

Wandverbinder

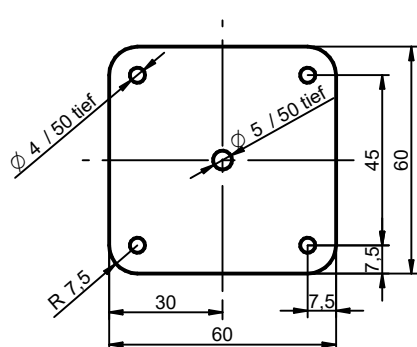
WALCO 60 VK

Art. - Nr. K700/Set

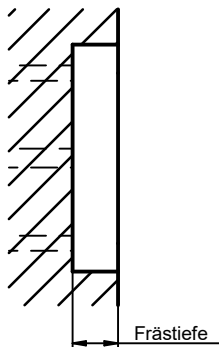


1. Ausfräsung herstellen

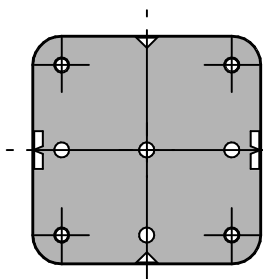
Mindest- Ausfräsmaße



Frästiefe bei beidseitiger Ausfräsung:
12 mm



2. Schraubenposition mit Anreißschablone markieren



Art. - Nr. K578

3. Verbinder montieren

SK-Schraube
8x80 mm

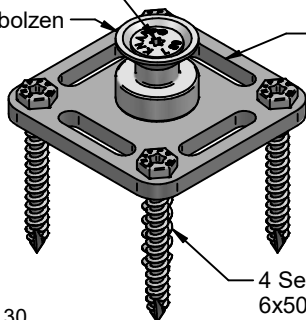
Kragenbolzen

Verstellbarkeit ± 10 mm *

* Schlitz können auch für die Verstellbarkeit verwendet werden!



TORX 30



4 Sechskantschrauben
6x50 mm

1 Verbindung besteht aus
Set K700 und Set K100

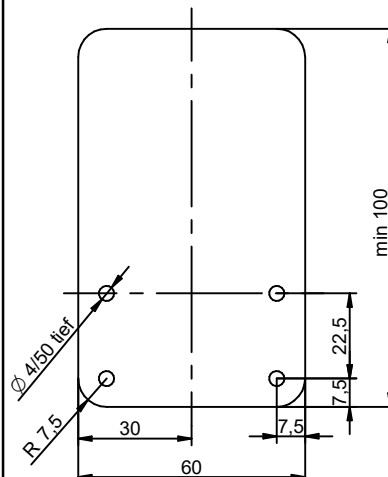
WALCO V 60

Art. - Nr. K100/Set



1. Ausfräsung herstellen

Mindest- Ausfräsmaße



Frästiefe bei beidseitiger Ausfräsung:

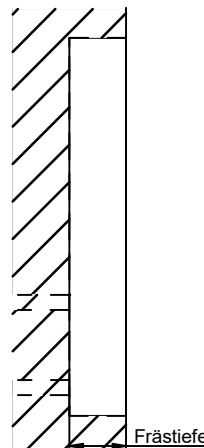
15 mm für fugenlose stramme Montage

13 mm für leichtes Einhängen (mit 2 mm Fuge)

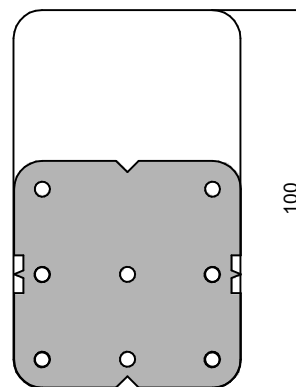
Frästiefe bei einseitiger Ausfräsung:

27 mm für fugenlose stramme Montage

25 mm für leichtes Einhängen (mit 2 mm Fuge)

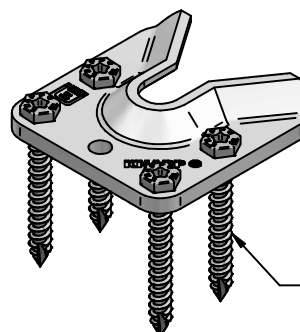


2. Schraubenposition mit Anreißschablone markieren



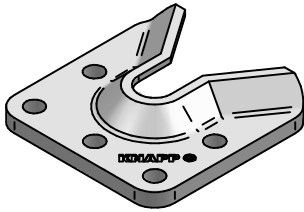
Art. - Nr. K578

3. Verbinder montieren



TORX 30

4 Sechskantschrauben
6x50 mm



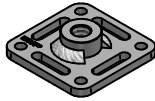
WALCO® 60 M12 / V60

ETA-10/0189

Wandverbinder für Vorhangfassade

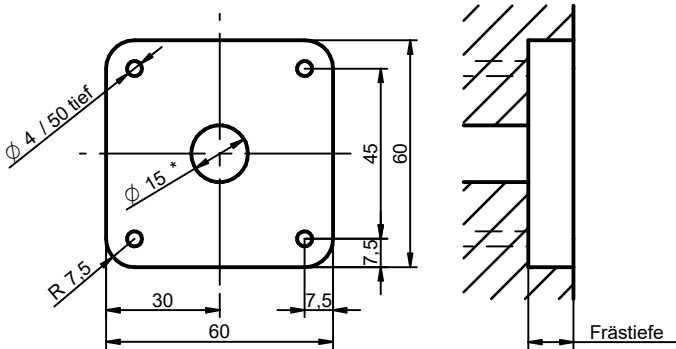
WALCO 60 M12

Art. - Nr. K702/Set



1. Ausfräsung herstellen

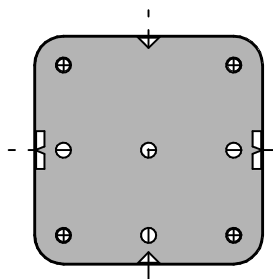
Mindest- Ausfräsmaße



Frästiefe nach Bedarf wählbar oder stumpf aufschrauben

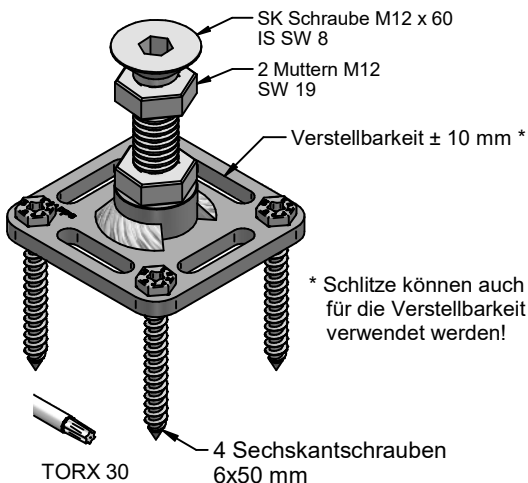
*... Bohrtiefe auf Verstellbereich/Länge SK-Schraube abstimmen!

2. Schraubenposition mit Anreißschablone markieren

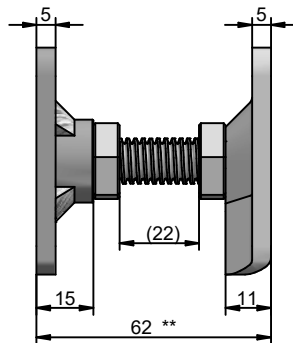


Art. - Nr. K578

3. Verbinder montieren



1 Verbindung besteht aus Set K702 und Set K100



**... Maßbeispiel bezieht sich auf SK Schraube M12 x 60 mm

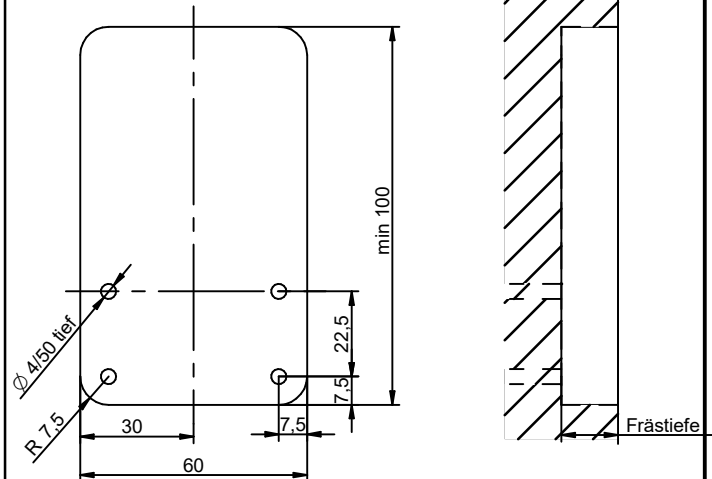
WALCO V 60

Art. - Nr. K100/Set



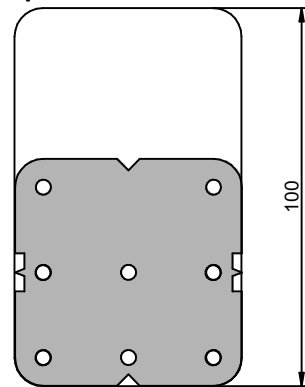
1. Ausfräsung herstellen

Mindest- Ausfräsmaße



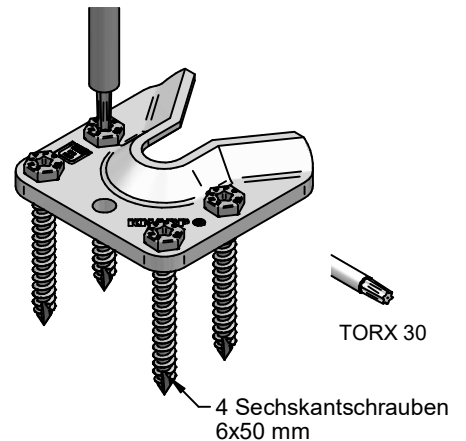
Frästiefe nach Bedarf wählbar oder stumpf aufschrauben

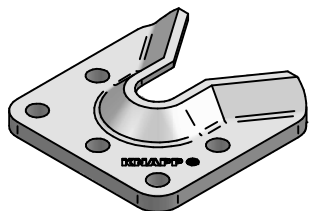
2. Schraubenposition mit Anreißschablone markieren



Art. - Nr. K578

3. Verbinder montieren





WALCO® 60 M12 / V60

ETA-10/0189

Wandverbinder für Modulbauweise

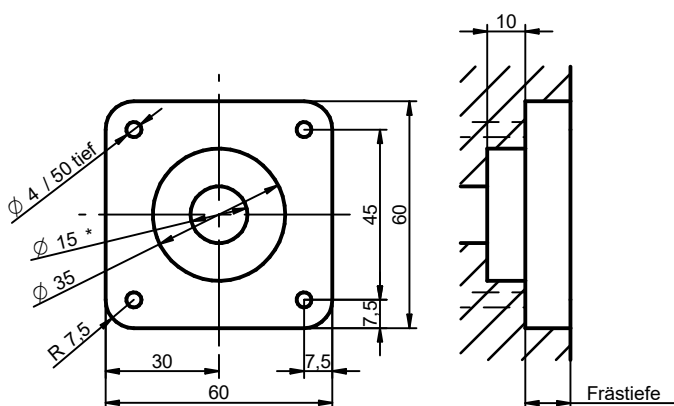
WALCO 60 M12

Art. - Nr. K702/Set



1. Ausfräsung herstellen

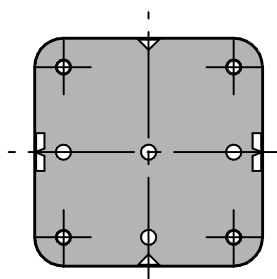
Mindest- Ausfräsmaße



Frästiefe nach Bedarf wählbar oder stumpf aufschrauben

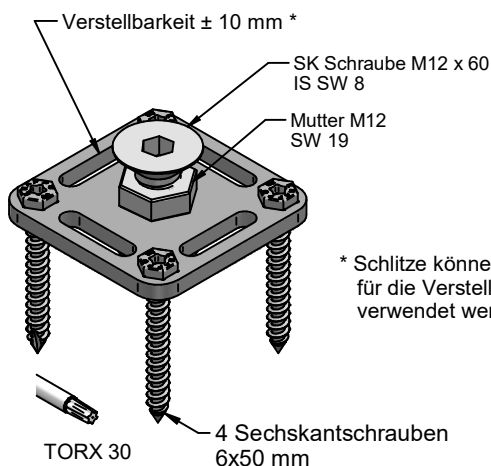
*... Bohrtiefe auf Verstellbereich/Länge SK-Schraube abstimmen!

2. Schraubenposition mit Anreißschablone markieren



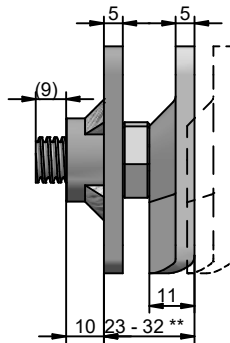
Art. - Nr. K578

3. Verbinder montieren



* Schlitzte können auch für die Verstellbarkeit verwendet werden!

1 Verbindung besteht aus Set K702 und Set K100



**... Maßbeispiel bezieht sich auf SK Schraube M12 x 40 mm

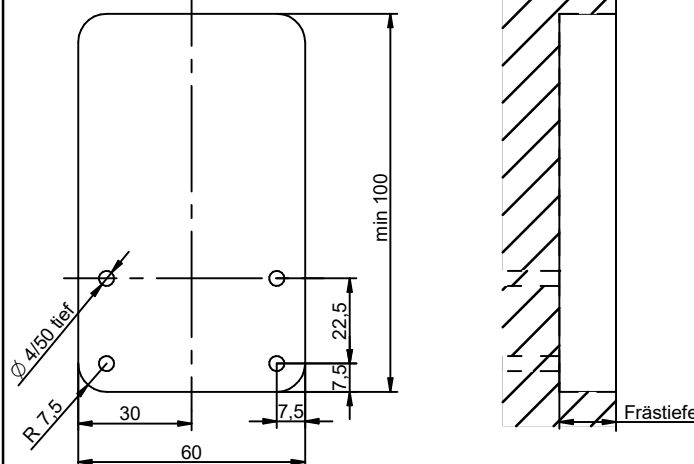
WALCO V 60

Art. - Nr. K100/Set



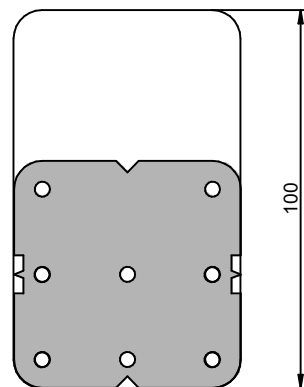
1. Ausfräsung herstellen

Mindest- Ausfräsmaße



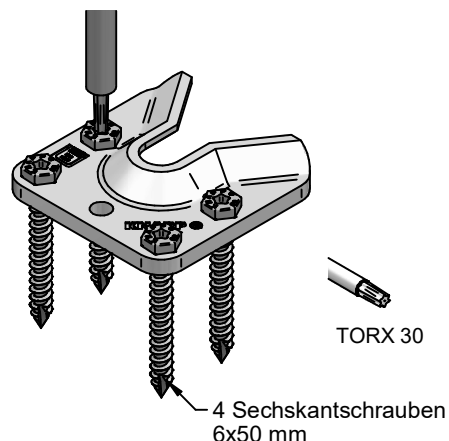
Frästiefe nach Bedarf wählbar oder stumpf aufschrauben

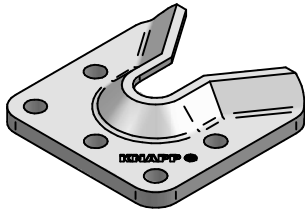
2. Schraubenposition mit Anreißschablone markieren



Art. - Nr. K578

3. Verbinder montieren





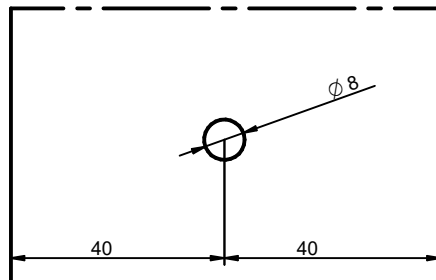
Collar Screw 12x60 mm Art. - No. K102



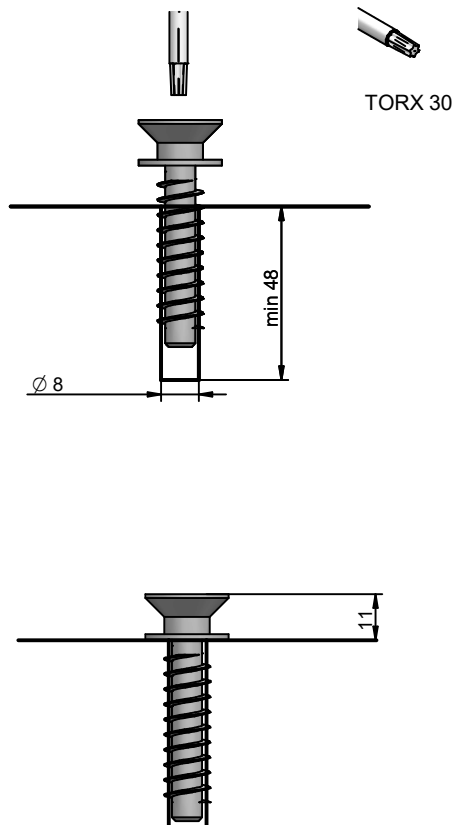
WALCO V 60



1. Drilling



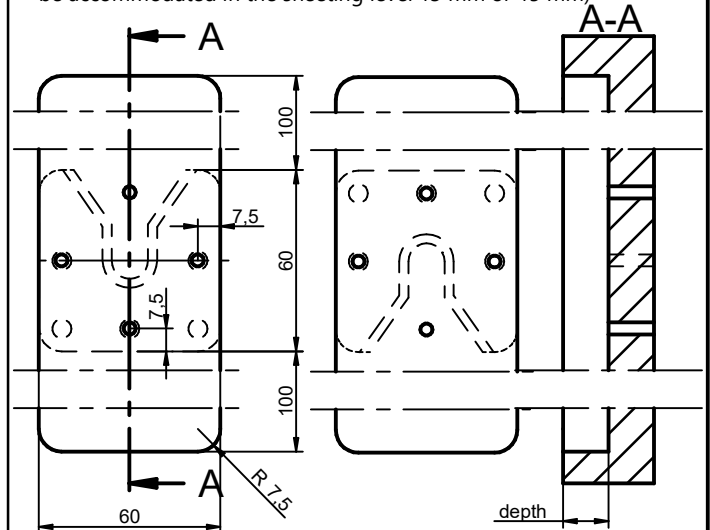
2. Screwing collar screw



Note: If the connector is installed in the sheeting level, it can be adapted to 15mm sheeting by using an additional DIN 125 M12 washer.

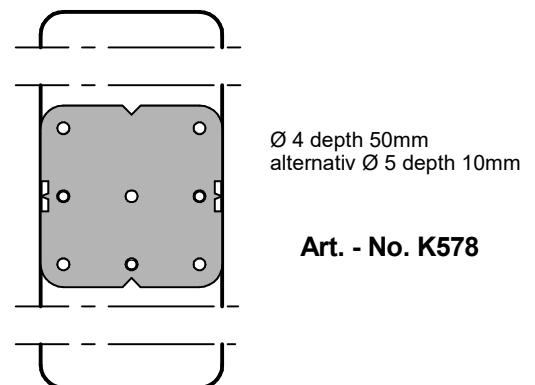
1. Machined edge

Minimum milling dimensions (alternatively, the connector can also be accommodated in the sheeting level 13 mm or 15 mm)

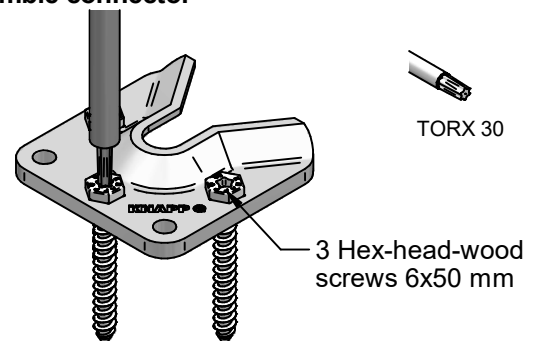


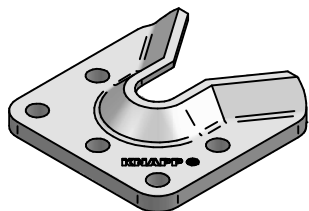
Holding screw	Depth T
Collar screw	13 mm without joint=> tight fitting 11 mm easy to connect (2 mm gap)
Retaining holding screw	11 - 22 mm
Retaining spring holding screw	11 - 17 mm

2. Marking Connector position with scribing jig



3. Assemble connector





Assembly Instructions

WALCO® V 60

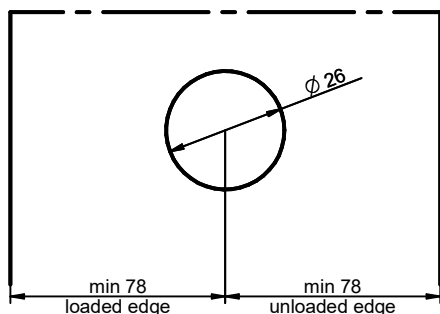
ETA-10/0189

Wall connector

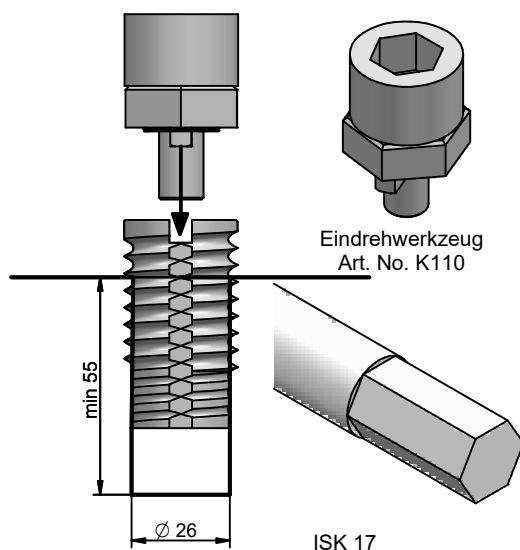
Retaining spring holding screw M12 Art. - No. K106



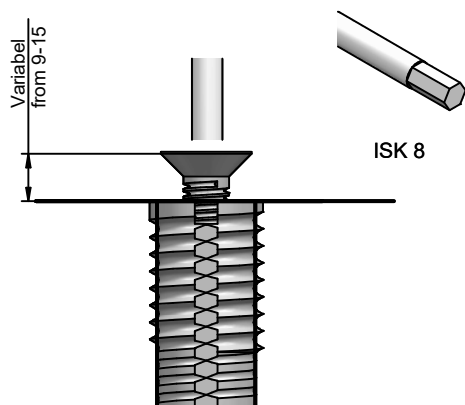
1. Drilling



2. Screwing the insert screw with special tool



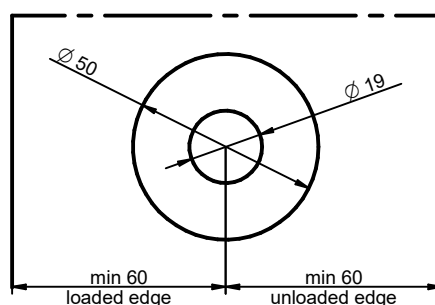
3. Screwing holding screw and adjustment of height



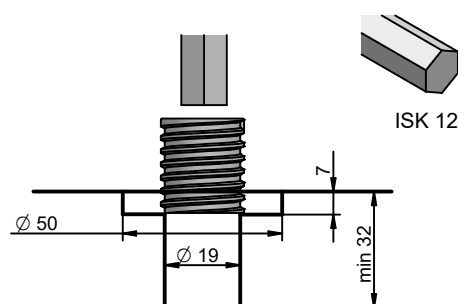
Retaining holding screw M12 Art. - No. K104



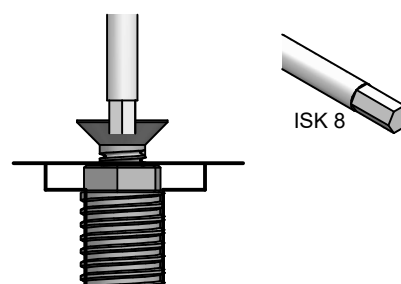
1. Drilling the two holes



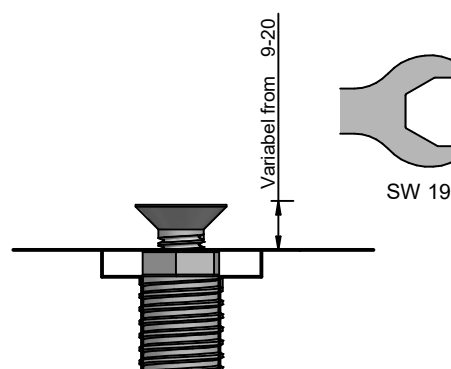
2. Screwing insert screw

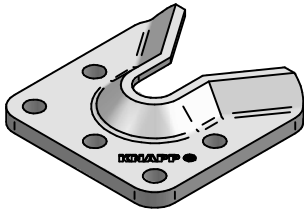


3. Screwing retaining holding screw and nut M12



4. Fixing the screw and nut in the ideal position





WALCO® V 60 VK D12

Wall connector

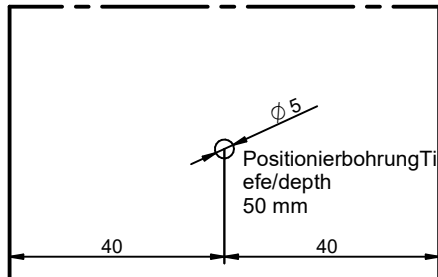
Collar bolt holding screw
Art. - No. K108



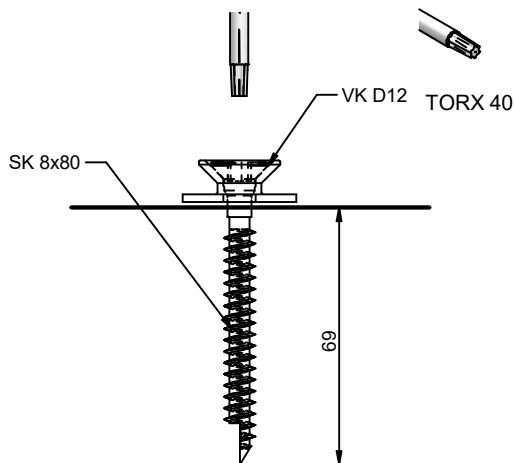
WALCO V 60



1. Drilling



2. Screwing countersink screw into Collar bolt

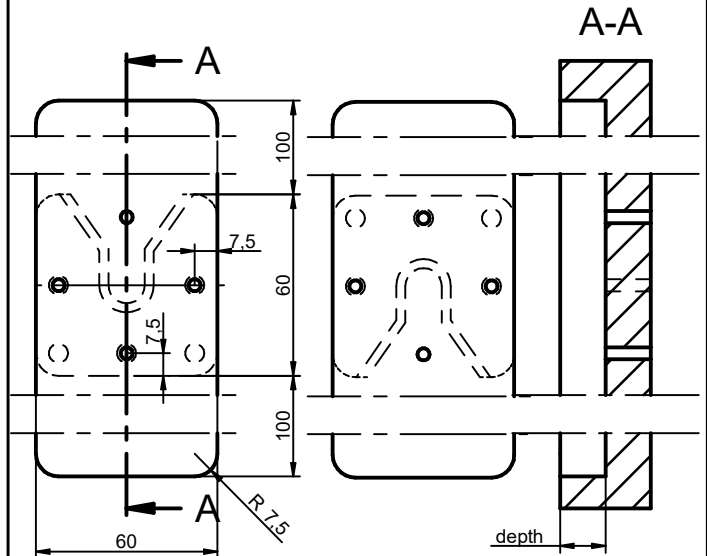


Hinweis: The fully threaded screw can also be pre-drilled with a Ø5 mm drill !

If the connector is installed in the sheeting level, it can be adapted to 15mm sheeting by using an additional DIN 125 M12 washer.

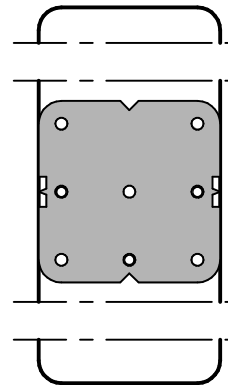
1. Machined edge

Minimum milling dimensions (alternatively, the connector can also be accommodated in the sheeting level 13 mm or 15 mm)



Depth: 13 mm without joint => tight fitting
11 mm easy to connect (2 mm gap)

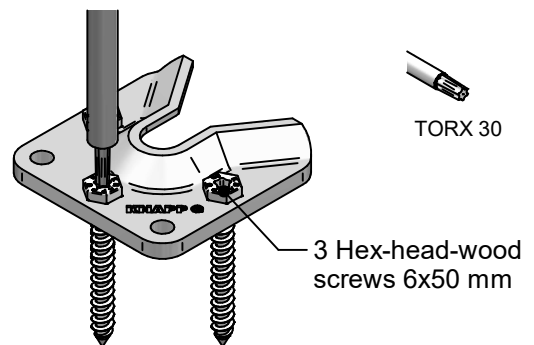
2. Marking Connector position with scribing jig



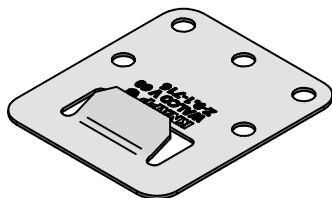
Ø 4 depth 50mm
alternativ Ø 5 depth 10mm

Art. No. K578

3. Assemble connector



3 Hex-head-wood screws 6x50 mm



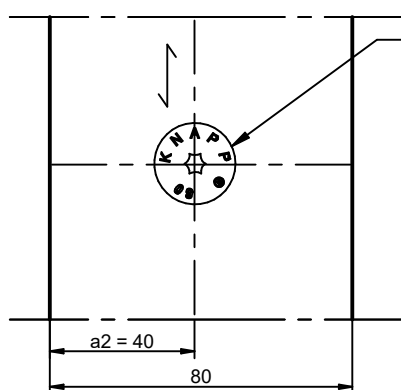
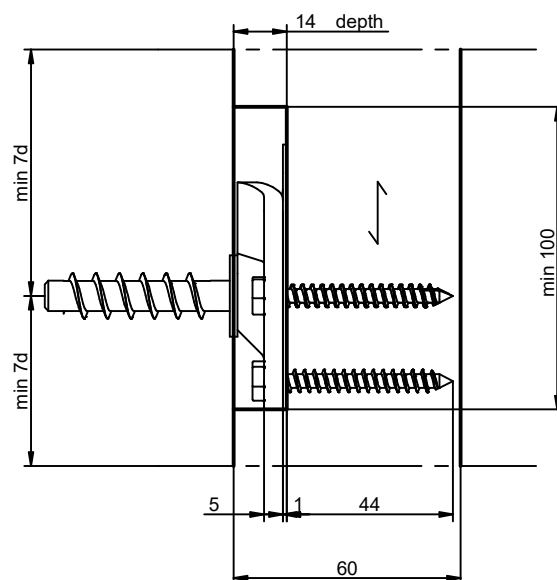
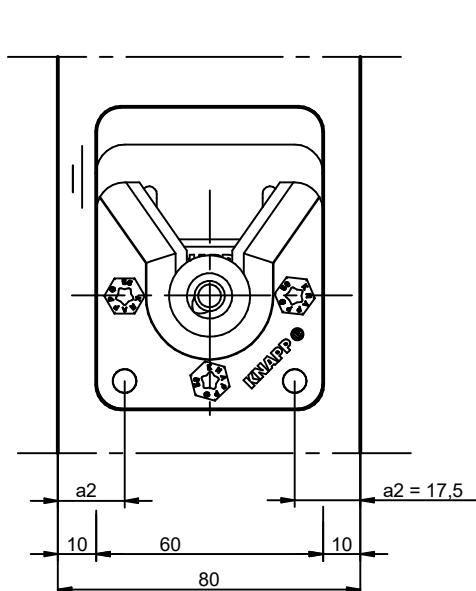
CE WALCO® V 60

ETA-10/0189

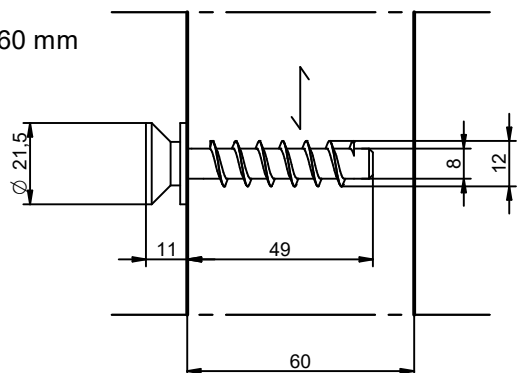
Wall connector with clip lock

WALCO V Clip lock
Art. - No. K112

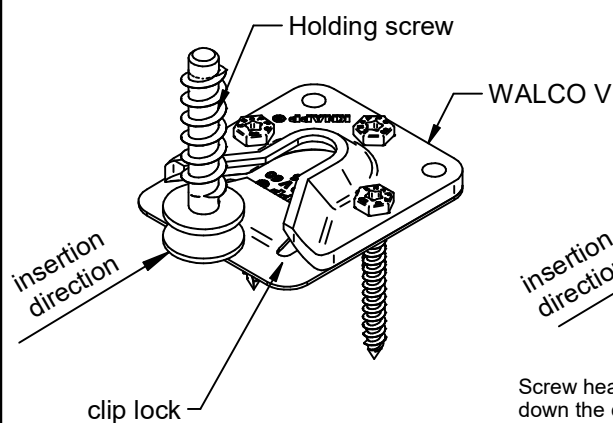
WALCO V 60



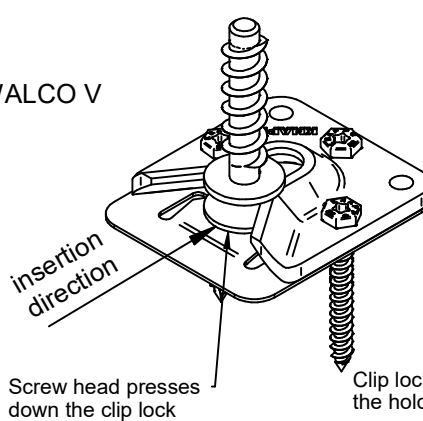
Collar screw 12x60 mm



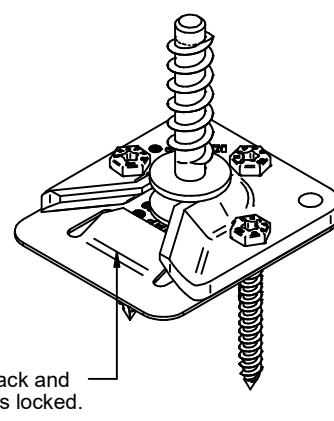
1. Positioning



2. Insertion

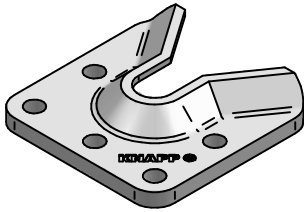


3. Locking



This drawing is the exclusive property of Knapp GmbH.

© Knapp GmbH. All measures in mm - Errors excepted. VERSION 25. 03. 2021



WALCO® 60 VS / V60

Wall connector

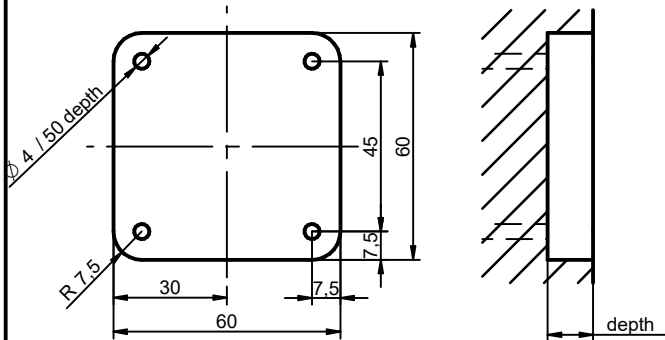
WALCO 60 VS

Art. - No. K701/Set



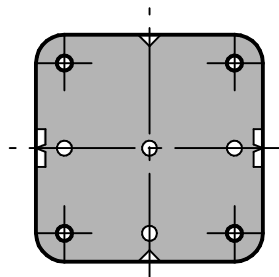
1. Machined edge

Minimum milled dimension



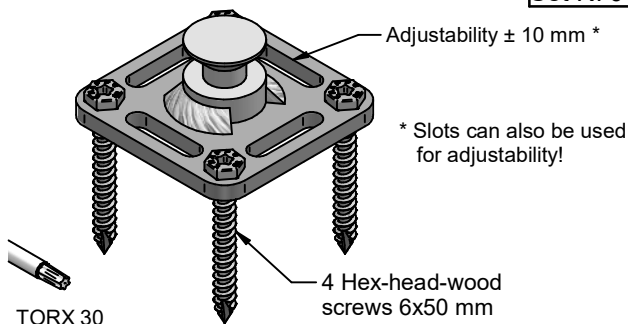
Milling depth at two-sided cut-out:
12 mm

2. Marking connector position with scribing jig



Art. - No. K578

3. Assemble connector



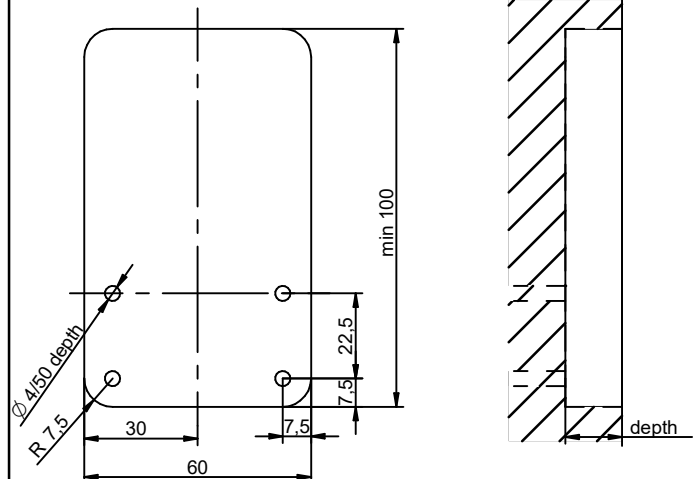
WALCO V 60

Art. - No. K100/Set



1. Machined edge

Minimum milled dimension



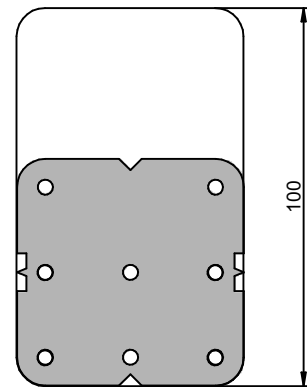
Milling depth at two-sided cut-out:

15 mm without joint => tight fitting
13 mm easy to connect (2 mm gap)

Milling depth at one-sided cut-out:

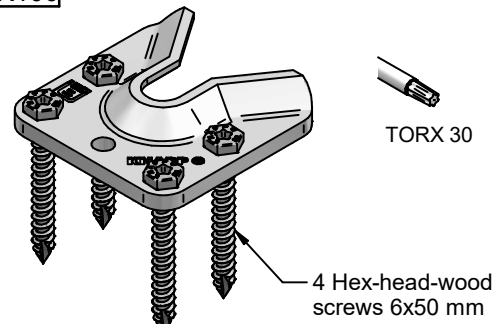
27 mm without joint => tight fitting
25 mm easy to connect (2 mm gap)

2. Marking connector position with scribing jig

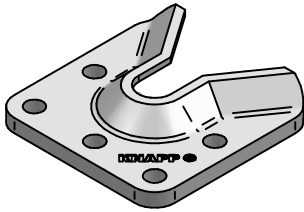


Art. - No. K578

3. Assemble connector



1 connection contains
Set K701 and Set K100

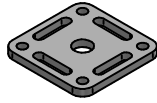


WALCO® 60 VK / V60

Wall connector

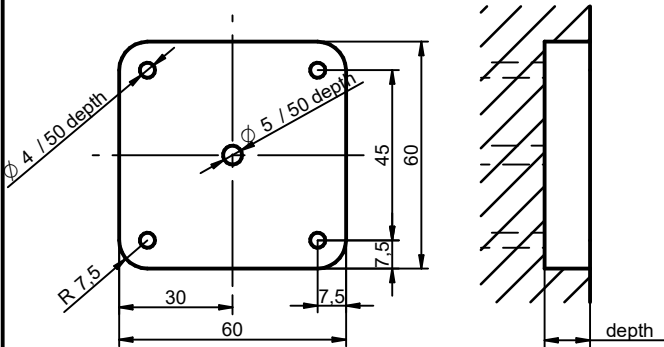
WALCO 60 VK

Art. - No. K700/Set



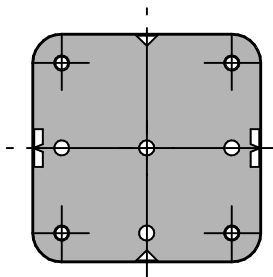
1. Machined edge

Minimum milled dimension



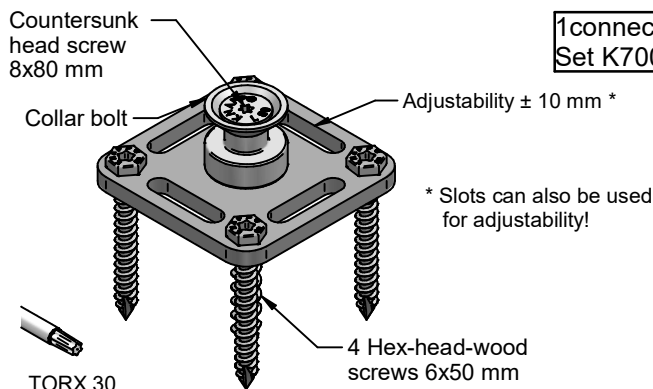
Milling depth at two-sided cut-out:
12 mm

2. Marking connector position with scribing jig



Art. - No. K578

3. Assemble connector



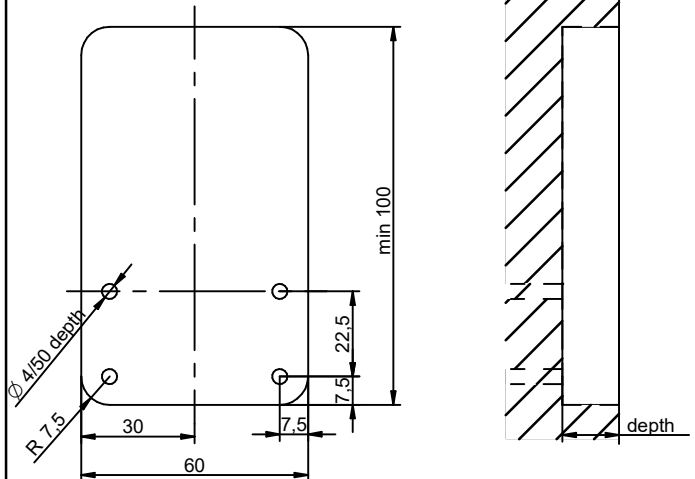
WALCO V 60

Art. - No. K100/Set



1. Machined edge

Minimum milled dimension



Milling depth at two-sided cut-out:

15 mm without joint => tight fitting

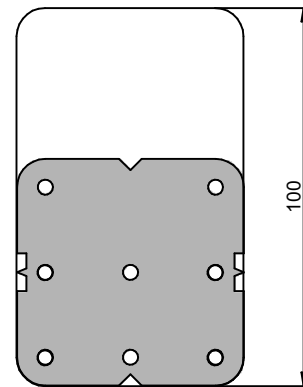
13 mm easy to connect (2 mm gap)

Milling depth at one-sided cut-out:

27 mm without joint => tight fitting

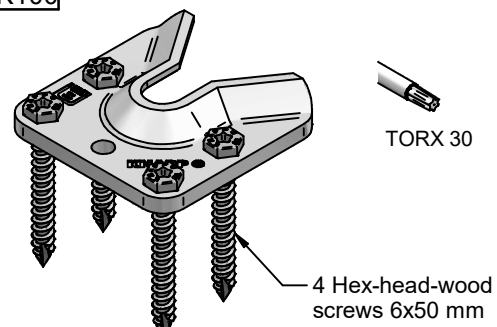
25 mm easy to connect (2 mm gap)

2. Marking connector position with scribing jig

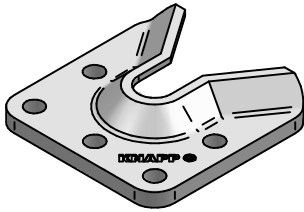


Art. - No. K578

3. Assemble connector



1 connection contains
Set K700 and Set K100



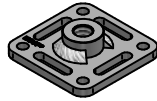
WALCO® 60 M12 / V60

ETA-10/0189

Wall connector for curtain wall

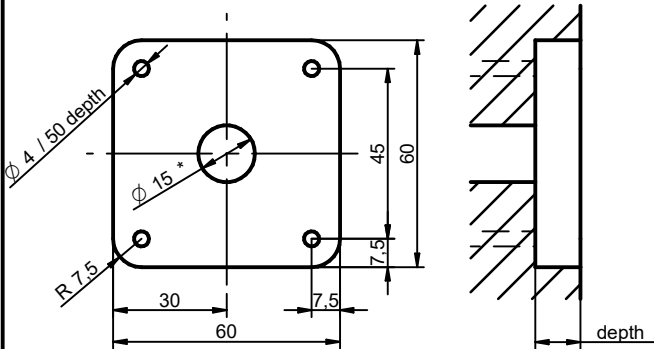
WALCO 60 M12

Art. - No. K702/Set



1. Machined edge

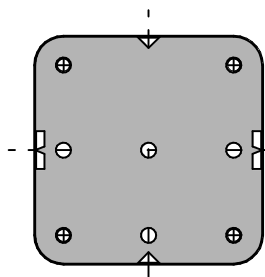
Minimum milled dimension



Cutting depth can be selected as required or screw on flat

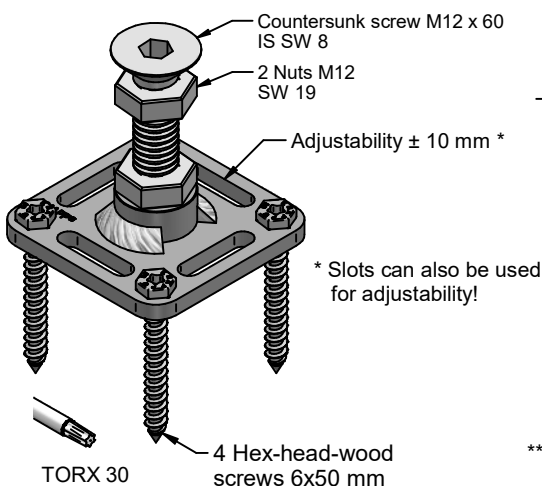
*... Adjust the drilling depth to the adjustment range / length of the screw!

2. Marking connector position with scribing jig



Art. - No. K578

3. Assemble connector



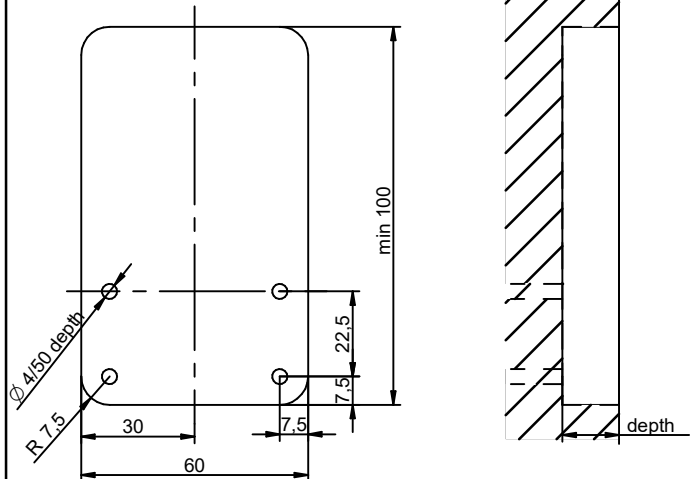
WALCO V 60

Art. - No. K100/Set



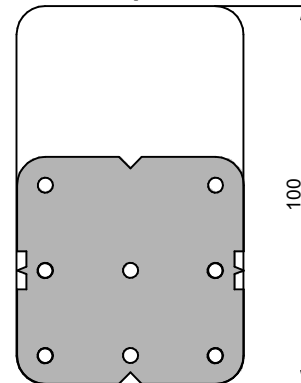
1. Machined edge

Minimum milled dimension



Cutting depth can be selected as required or screw on flat

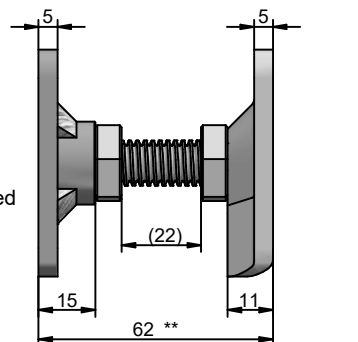
2. Marking connector position with scribing jig



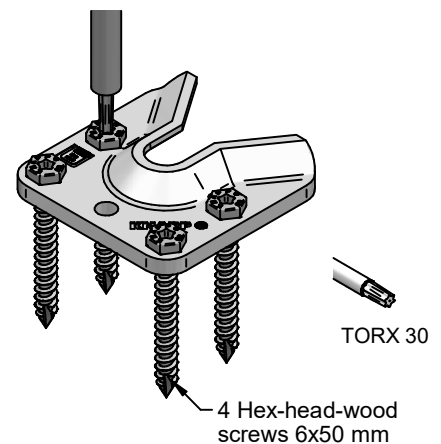
Art. - No. K578

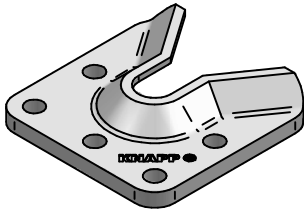
3. Assemble connector

1 connection contains Set K702 and Set K100



**... dimension example refers to countersunk screw M12 x 60 mm





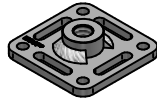
WALCO® 60 M12 / V60

ETA-10/0189

Wall connector for modular design

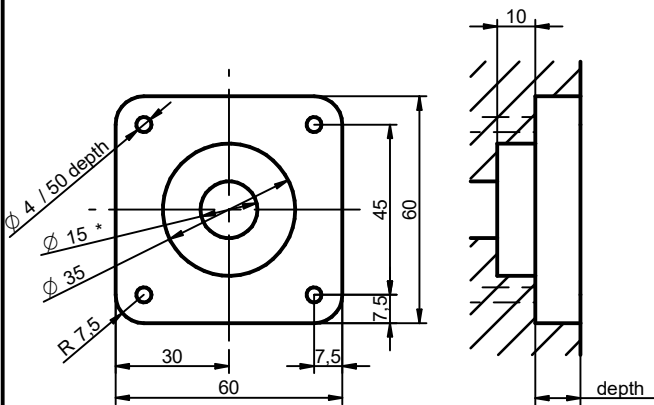
WALCO 60 M12

Art. - No. K702/Set



1. Machined edge

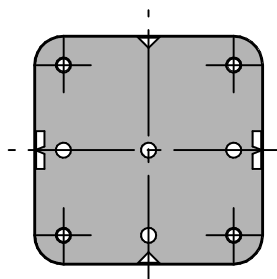
Minimum milled dimension



Cutting depth can be selected as required or screw on flat

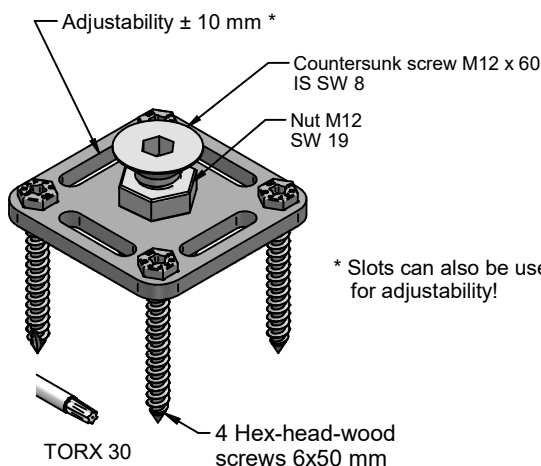
*... Adjust the drilling depth to the adjustment range / length of the screw!

2. Marking connector position with scribing jig



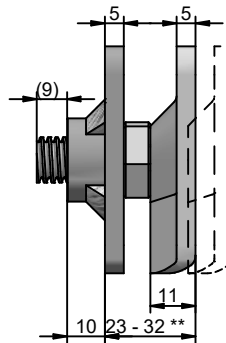
Art. - No. K578

3. Assemble connector



* Slots can also be used for adjustability!

1 connection contains Set K702 and Set K100



**... dimension example refers to countersunk screw M12 x 40 mm

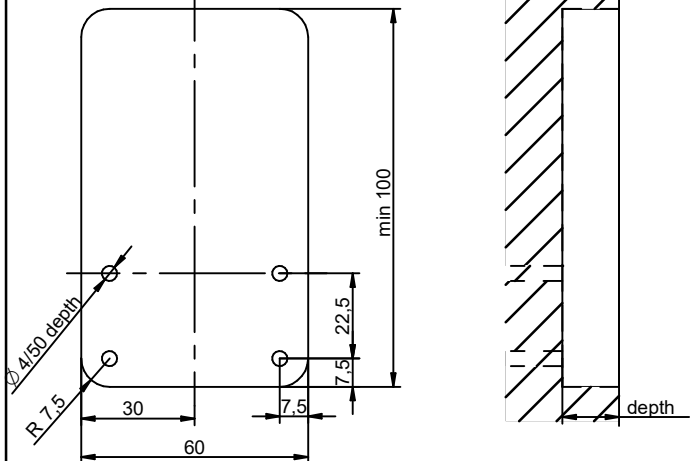
WALCO V 60

Art. - No. K100/Set



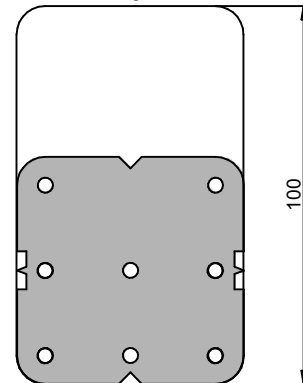
1. Machined edge

Minimum milled dimension



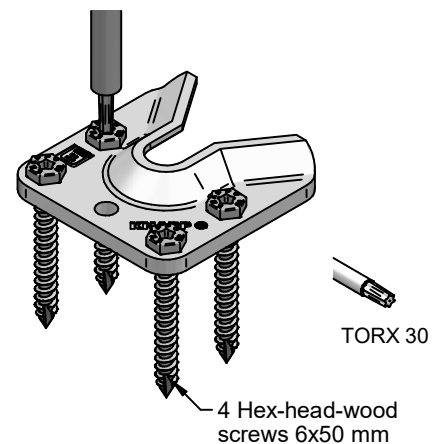
Cutting depth can be selected as required or screw on flat

2. Marking connector position with scribing jig



Art. - No. K578

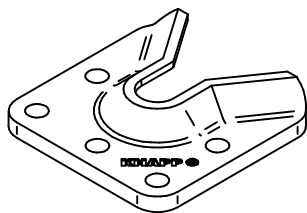
3. Assemble connector



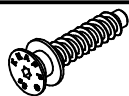
TORX 30

This drawing is the exclusive property of Knapp GmbH.

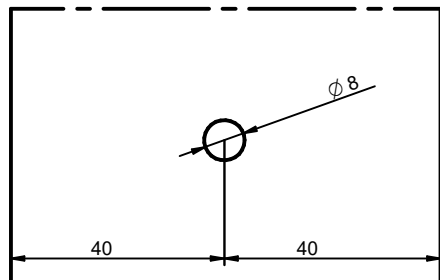
© Knapp GmbH. All measures in mm - Errors excepted. VERSION 25. 03. 2021



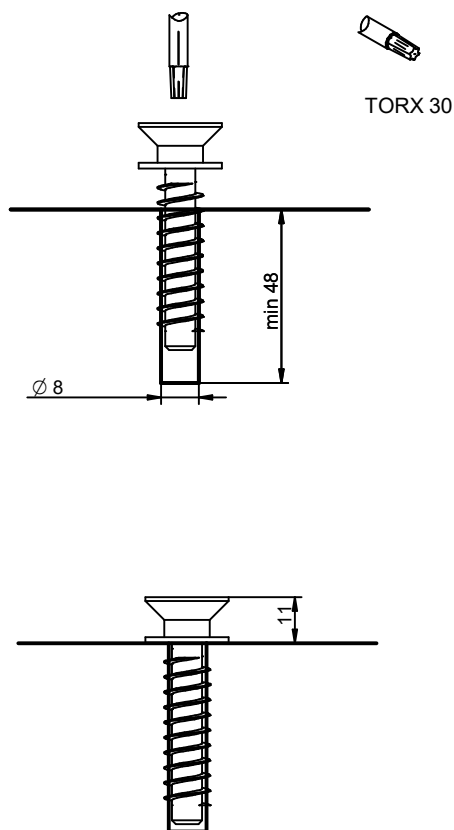
Vis à collerette 12x60 Réf. K102



1. Percer sur le montant opposé à la ferrure d'accroche et dans son axe (ou désaxé de 2-3 mm verticalement pour gagner en tolérance)

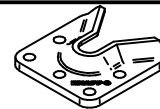


2. Visser la vis à collerette en butée



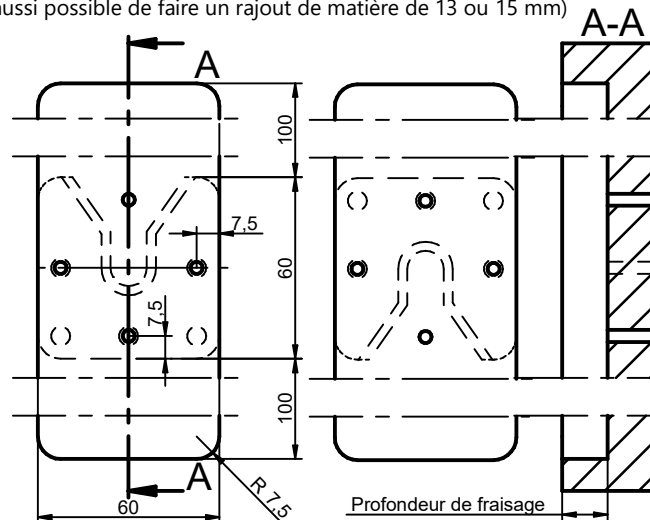
Note : une rondelle M12 peut être rajoutée dans le cas où un panneau de 15 mm d'épaisseur est utilisé à la place de l'encastrement sur le montant.

WALCO V 60 Ferrure d'accroche



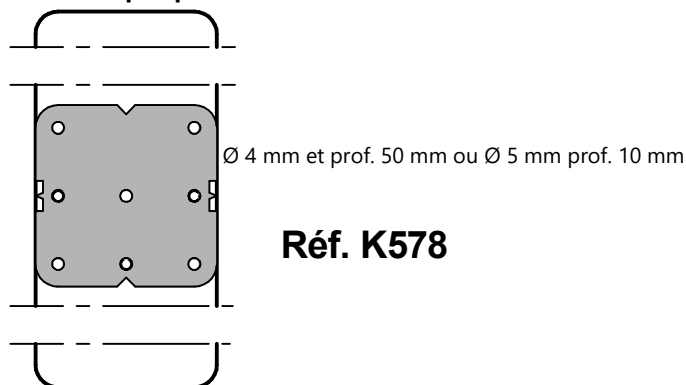
1. Usiner la poche d'encastrement de la ferrure d'accroche (env. 3 connecteurs par mur pour hauteur <3 m).

Dimensions de fraisage minimum (à la place d'un usinage, il est aussi possible de faire un rajout de matière de 13 ou 15 mm)



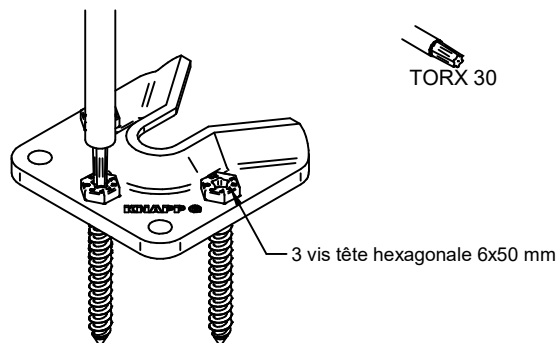
Prof. 11 mm - montage facile avec 2 mm de jeu
Prof. 13 mm - montage jointif sans jeu
Profondeur de fraisage avec insert et vis d'accroche: 11-22 mm
Profondeur de fraisage avec insert à ressort et vis d'accroche: 11-17 mm

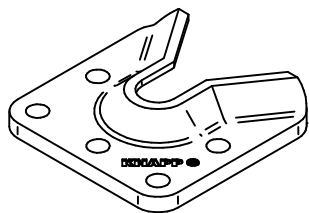
2. Si besoin pointer les 3 vis de fixation pour la ferrure et pré-percer



Réf. K578

3. Visser la ferrure à son emplacement





Notice de montage

CE WALCO® V 60

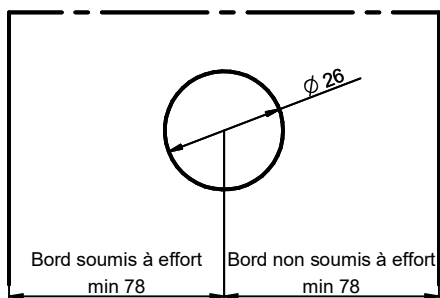
ETA-10/0189

Assemblage d'éléments muraux

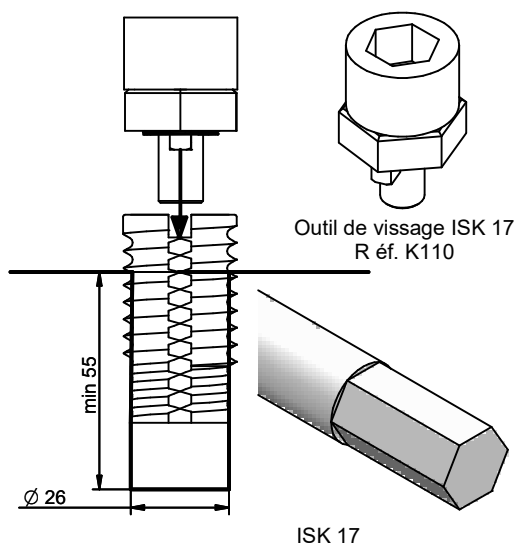
Insert à ressort avec vis d'accroche M12 Réf. K106



1. Percer sur le montant opposé à la ferrure d'accroche et dans son axe

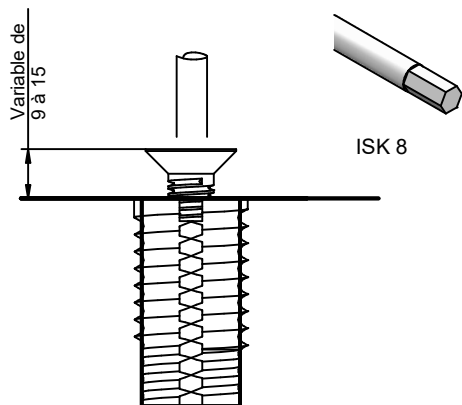


2. Visser l'insert avec l'outil de vissage



3. Visser la vis d'accroche

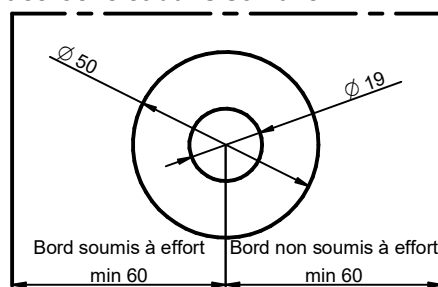
4. Régler la hauteur



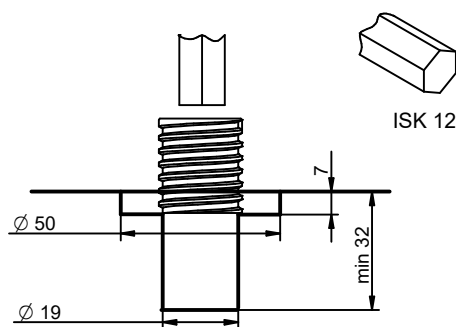
Insert avec vis d'accroche Réf. K104



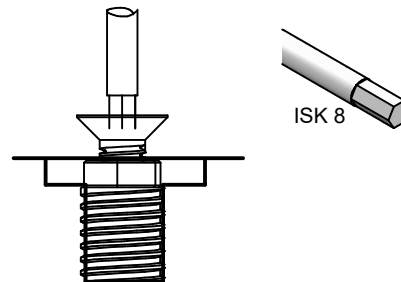
1. Percer sur le montant opposé à la ferrure d'accroche et dans son axe



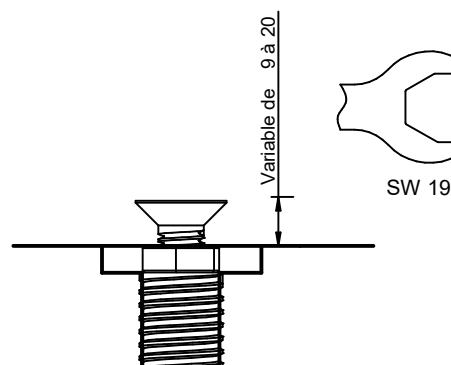
2. Visser l'insert

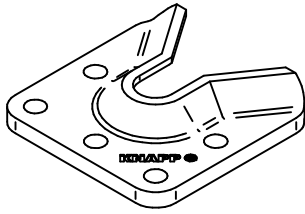


3. Visser la vis d'accroche avec l'écrou



4. Régler la hauteur de vis et la serrer avec l'écrou

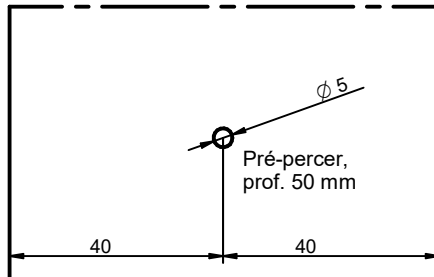




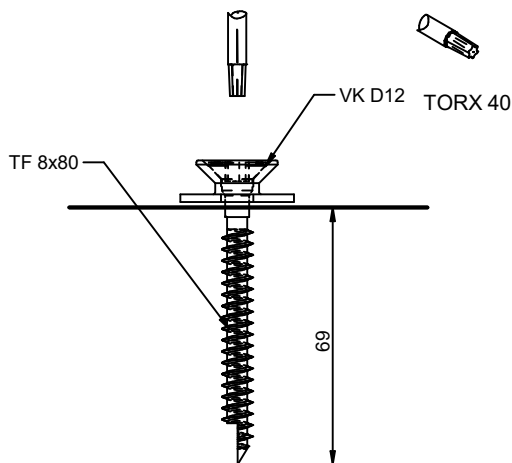
Pièce d'accroche vissée VK D12 Réf. K108



1. Percer sur le montant opposé à la ferrure d'accroche et dans son axe



2. Visser la pièce d'accroche en butée



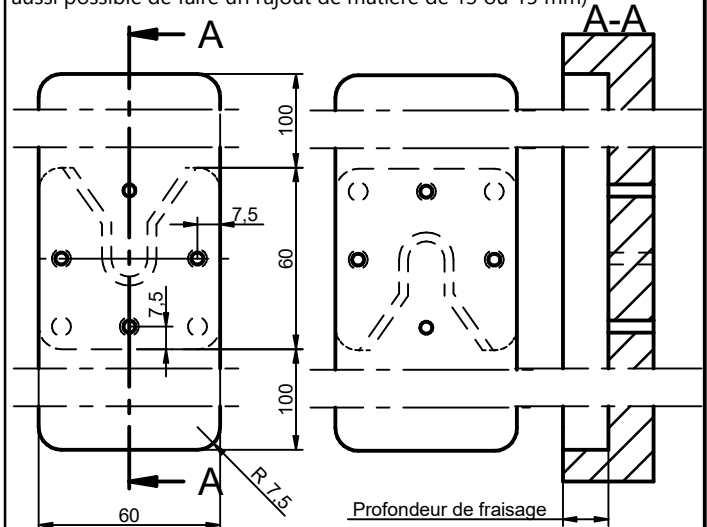
Note : une rondelle M12 peut être rajoutée dans le cas où un panneau de 15 mm d'épaisseur est utilisé à la place de l'encastrement sur le montant.

WALCO V 60 Ferrure d'accroche



1. Usiner la poche d'encastrement de la ferrure d'accroche (env. 3 connecteurs par mur pour hauteur <3 m).

Dimensions de fraisage minimum (à la place d'un usinage, il est aussi possible de faire un rajout de matière de 13 ou 15 mm)



Prof. 11 mm - montage facile avec 2 mm de jeu
Prof. 13 mm - montage jointif sans jeu

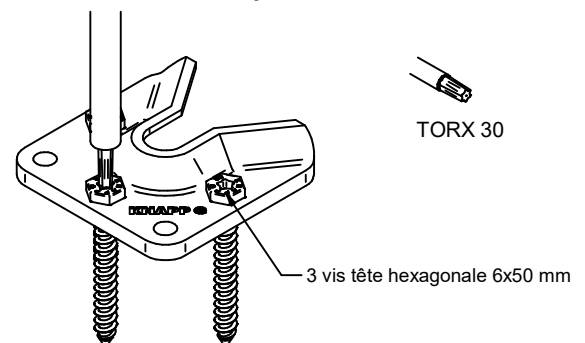
2. Si besoin pointer les 3 vis de fixation pour la ferrure et pré-percer



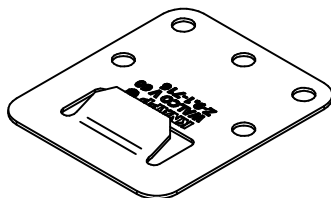
Ø 4 mm et prof. 50 mm ou Ø 5 mm prof. 10 mm

Réf. K578

3. Visser la ferrure à son emplacement



TORX 30



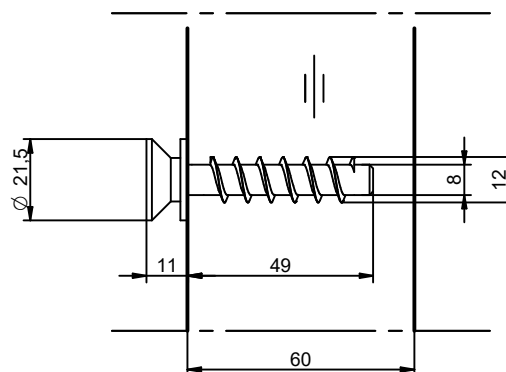
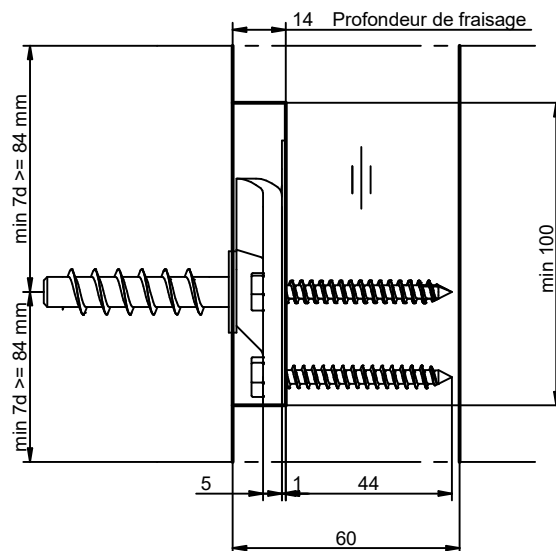
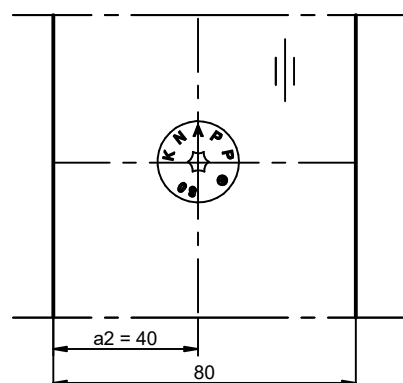
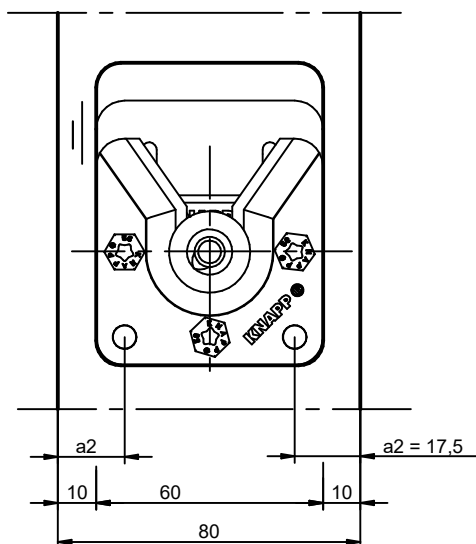
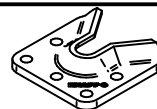
WALCO® V 60

ETA-10/0189

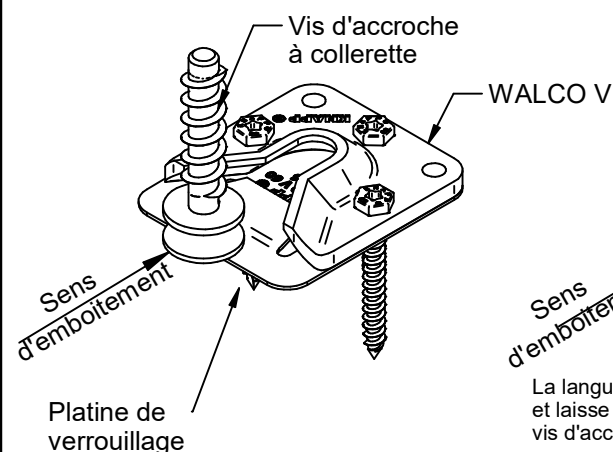
Platine de verrouillage

Platine de verrouillage WALCO V60
Réf. K112

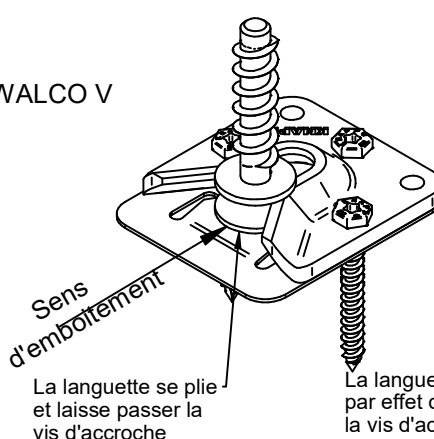
WALCO V 60



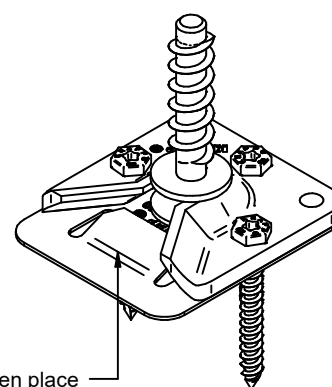
1. Mise en position

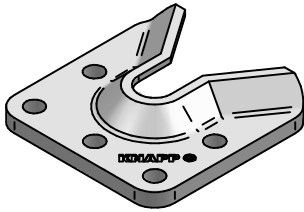


2. Emboîter



3. Verrouillage automatique





WALCO® 60 VS / V60

Connecteur pour murs manteaux et constructions modulaires

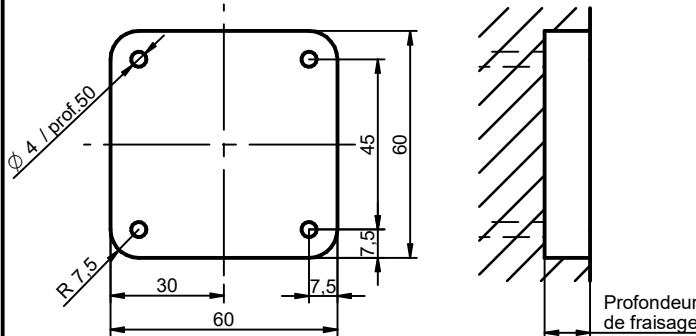
WALCO 60 VS

Réf. K701/Set



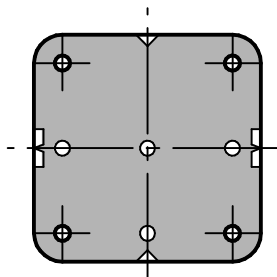
1. Usiner la poche d'encastrement de la ferrure d'accroche

Dimensions de fraisage minimum : (si le vissage se fait dans les trous oblongs, usiner plus long ou plus large)



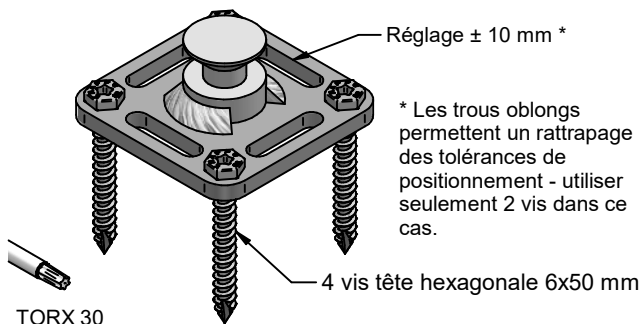
Profondeur de fraisage lors d'un encastrement sur les 2 montants : 12 mm

2. Pointer les 4 (ou 2) vis de fixation pour la ferrure avec la platine de pointage



Réf. K578

3. Visser la ferrure à son emplacement



1 assemblage se compose d'un Set K701 et d'un Set K100

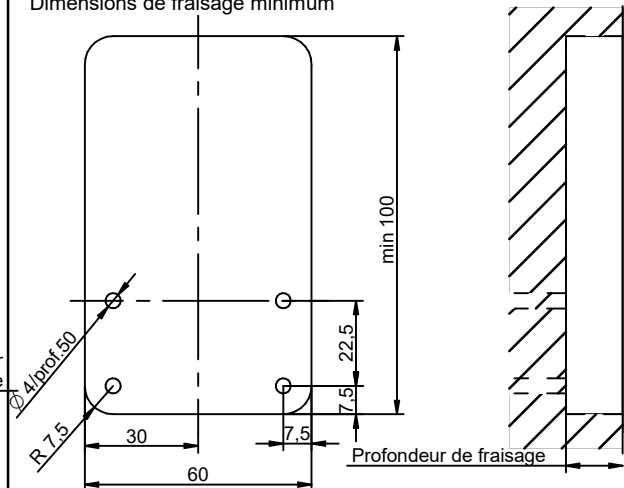
WALCO V 60

Réf. K100/Set



1. Usiner la poche d'encastrement de la ferrure d'accroche

Dimensions de fraisage minimum



Profondeur de fraisage lors d'un encastrement sur les 2 montants :

15 mm = montage jointif sans jeu

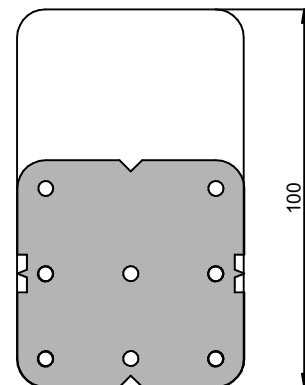
13 mm = montage facile avec 2 mm de jeu

Profondeur de fraisage lors d'un encastrement sur 1 seul montant :

27 mm = montage jointif sans jeu

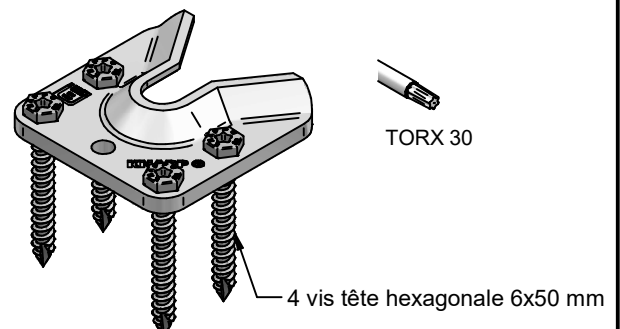
25 mm = montage facile avec 2 mm de jeu

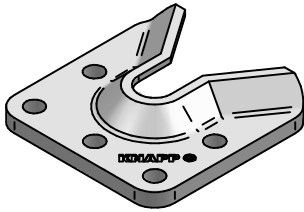
2. Pointer les 4 (ou 2) vis de fixation pour la ferrure avec la platine de pointage



Réf. K578

3. Visser la ferrure à son emplacement



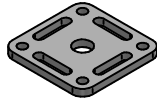


WALCO® 60 VK / V60

Connecteur pour murs manteaux et constructions modulaires

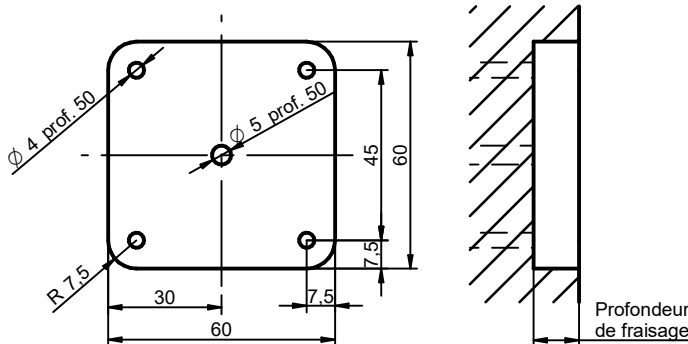
WALCO 60 VK

Réf. K700/Set



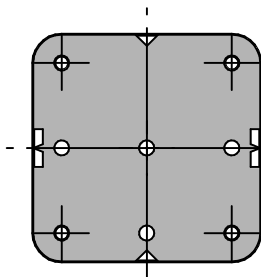
1. Usiner la poche d'encastrement de la ferrure d'accroche

Dimensions de fraisage minimum



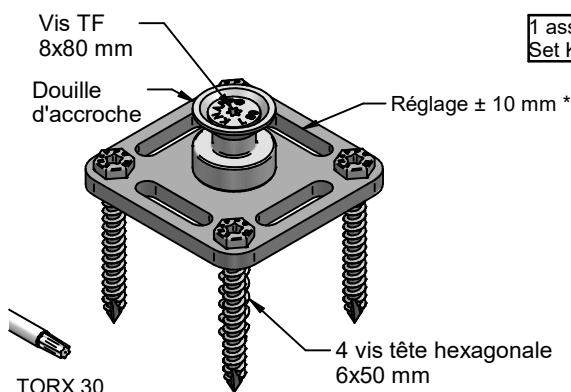
Profondeur de fraisage lors d'un encastrement sur les 2 montants : 12 mm

2. Pointer les 4 vis de fixation pour la ferrure et la vis d'accroche avec la platine de pointage



Réf. K578

3. Visser la ferrure à son emplacement



1 assemblage se compose d'un Set K700 et d'un Set K100

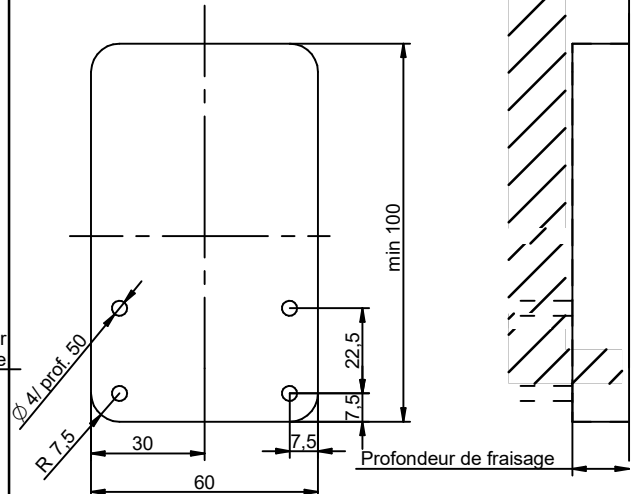
WALCO V 60

Réf. K100/Set



1. Usiner la poche d'encastrement de la ferrure d'accroche

Dimensions de fraisage minimum



Profondeur de fraisage lors d'un encastrement sur les 2 montants :

15 mm = montage jointif sans jeu

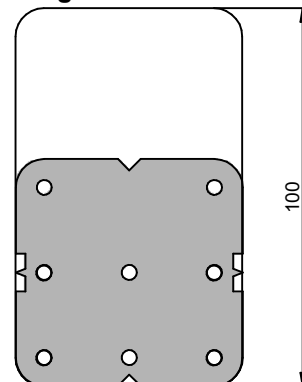
13 mm = montage facile avec 2 mm de jeu

Profondeur de fraisage lors d'un encastrement sur 1 seul montant :

27 mm = montage jointif sans jeu

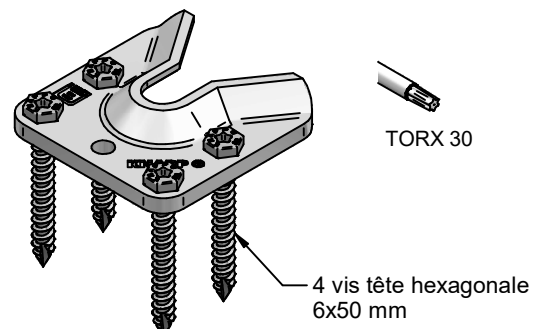
25 mm = montage facile avec 2 mm de jeu

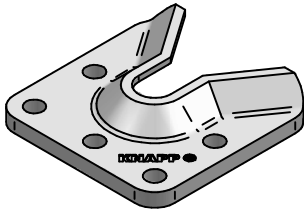
2. Pointer les 4 vis de fixation pour la ferrure avec la platine de pointage



Réf. K578

3. Visser la ferrure à son emplacement





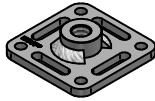
WALCO® 60 M12 / V60

ETA-10/0189

Connecteur pour murs manteaux et constructions modulaires

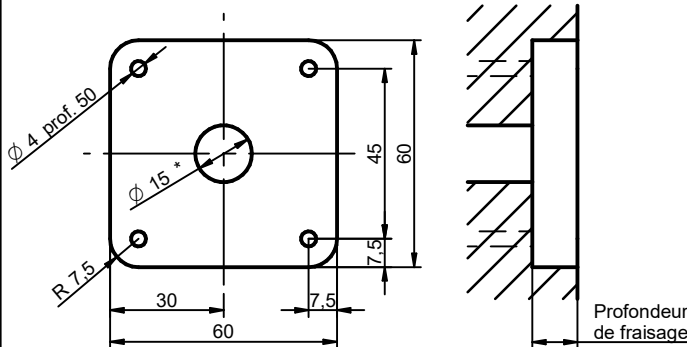
WALCO 60 M12

Réf. K702/Set



1. Usiner la poche d'encastrement de la ferrure d'accroche

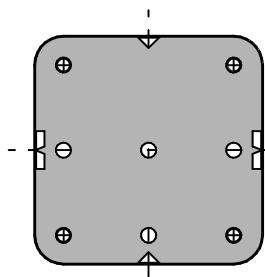
Dimensions de fraisage minimum



Profondeur de fraisage ajustable suivant besoin ou fixation en applique

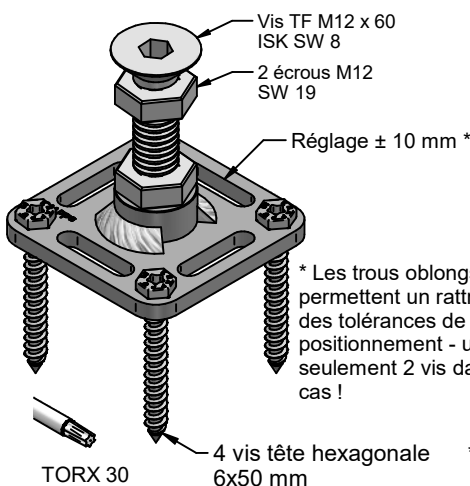
*... Profondeur de perçage suivant profondeur de fraisage et de la longueur de vis TF!

2. Pointer les 4 (ou 2) vis de fixation pour la ferrure avec la platine de pointage

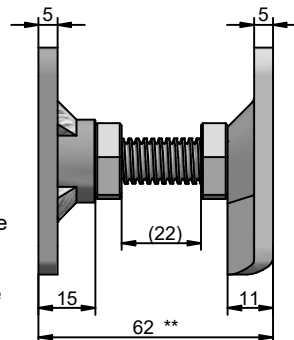


Réf. K578

3. Visser la ferrure à son emplacement



1 assemblage se compose d'un Set K702 et d'un Set K100



**... Les dimensions de l'exemple sont données avec une vis TF M12x60 mm

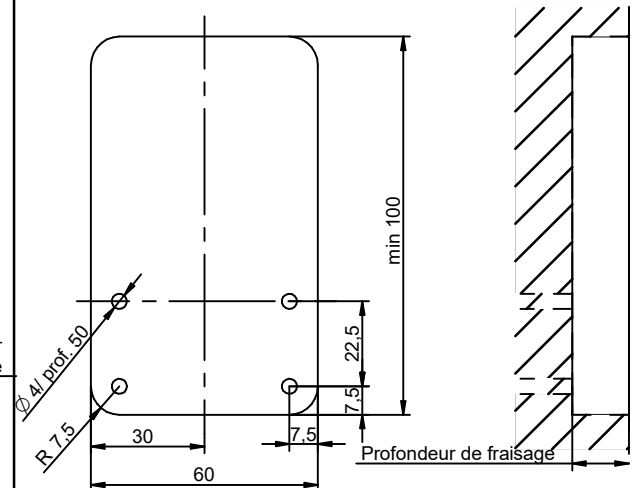
WALCO V 60

Réf. K100/Set



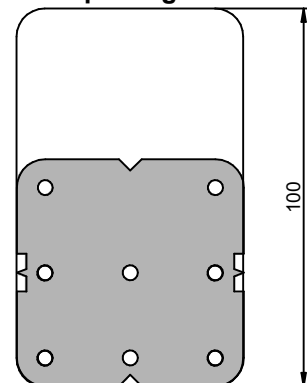
1. Usiner la poche d'encastrement de la ferrure d'accroche

Dimensions de fraisage minimum



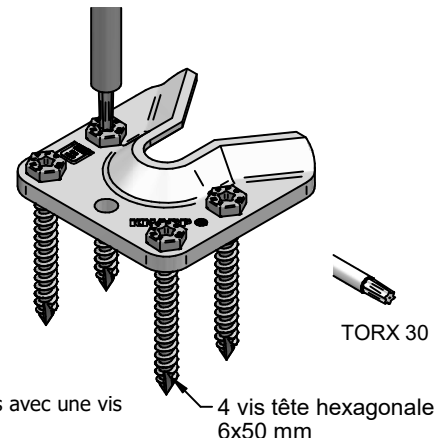
Profondeur de fraisage ajustable suivant besoin ou fixation en applique

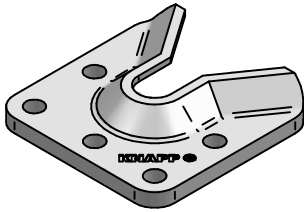
2. Pointer les 4 (ou 2) vis de fixation pour la ferrure avec la platine de pointage



Réf. K578

3. Visser la ferrure à son emplacement





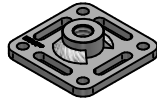
WALCO® 60 M12 / V60

ETA-10/0189

Connecteur pour murs manteaux et constructions modulaires

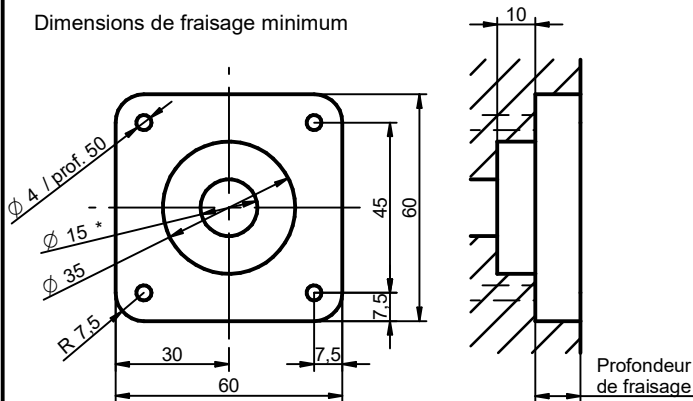
WALCO 60 M12

Réf. K702/Set



1. Usiner la poche d'encastrement de la ferrure d'accroche

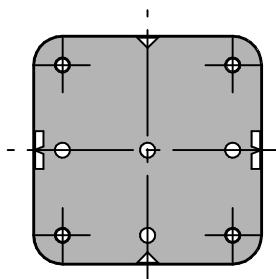
Dimensions de fraisage minimum



Profondeur de fraisage ajustable au besoin ou fixation en applique

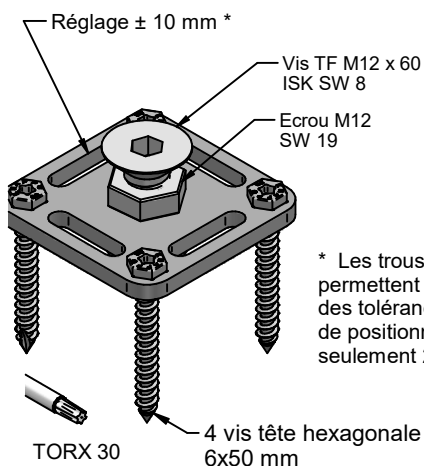
*... Profondeur de perçage suivant profondeur de fraisage et de la longueur de vis TF!

2. Pointer les 4 (ou 2) vis de fixation pour la ferrure avec la platine de pointage



Réf. K578

3. Visser la ferrure à son emplacement



* Les trous oblongs permettent un rattrapage des tolérances de positionnement - utiliser seulement 2 vis dans ce cas !

**... Les dimensions de l'exemple sont données avec une vis TF M12x40 mm

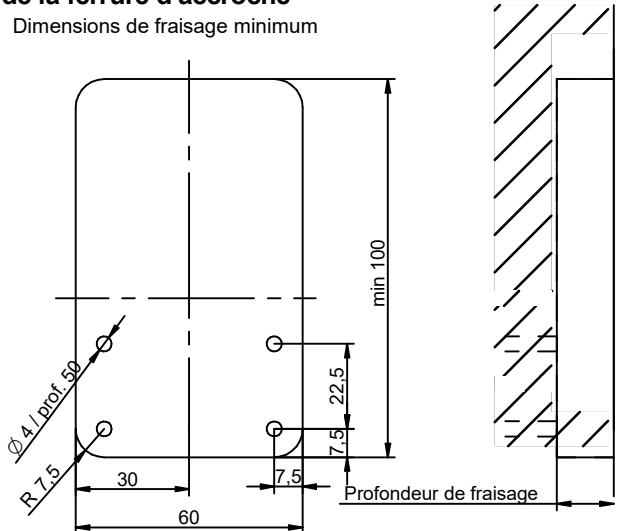
WALCO V 60

Réf. K100/Set



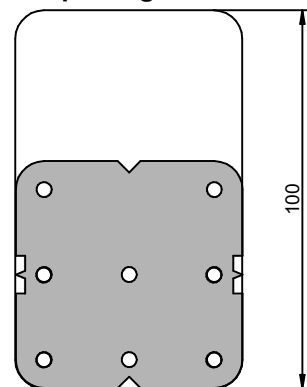
1. Usiner la poche d'encastrement de la ferrure d'accroche

Dimensions de fraisage minimum



Profondeur de fraisage ajustable au besoin ou fixation en applique

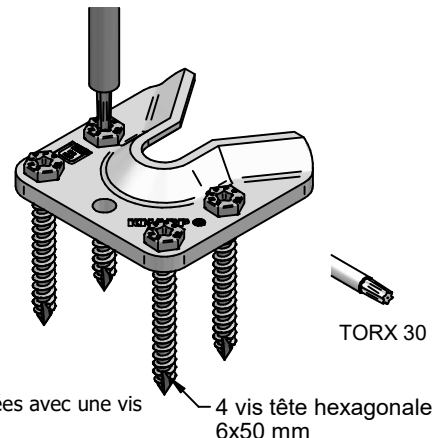
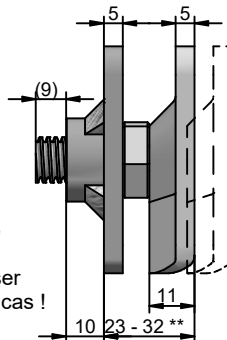
2. Pointer les 4 (ou 2) vis de fixation pour la ferrure avec la platine de pointage



Réf. K578

3. Visser la ferrure à son emplacement

1 assemblage se compose d'un Set K702 et d'un Set K100



TORX 30



Knapp GmbH ■ Wassergasse 31 ■ A-3324 Euratsfeld ■ Tel.: +43 (0)7474 / 799 10 ■ Fax: +43 (0)7474 / 799 10 99
Knapp GmbH ■ Vertrieb Deutschland ■ Föhrenweg 1 ■ D-85591 Vaterstetten ■ Tel.: +49 (0)8106 / 99 55 99 0 ■ Fax: +49 (0)8106 / 99 55 99 20 ■ E-Mail: info@knapp-verbinder.com
Knapp GmbH Sàrl ■ Filiale France ■ 1A Rue du Stade ■ F - 67880 Innenheim Tel. : +33 (0)3 88 48 17 87 ■ Fax: +33 (0)9 70 62 81 87 ■ E-Mail : france@knapp-connectors.com