

# Railbolt Drill Guide - New Innovative Design!

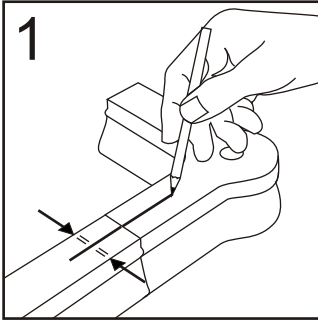
Hardened alignment pins help hold jig in place. Ease of aligning jig with one centerline.

Long lasting hardened steel inserts to guide bit into rail.

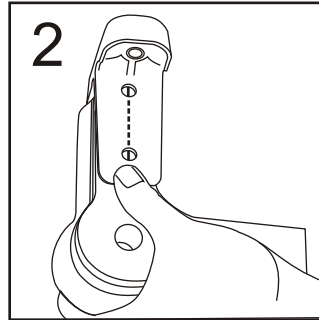
Hollow back is designed to eliminate sawdust being trapped between rail and jig.

Can also be used with most easements.

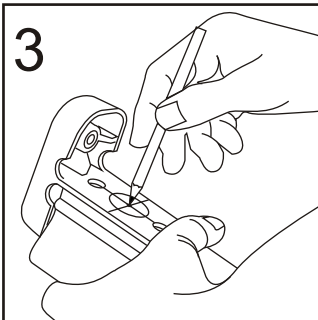
**Field-tested!**



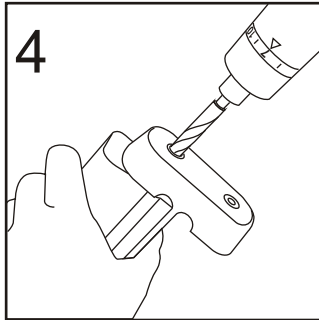
1 Mark a "center line" about 3" long on each piece on the two sections being joined.



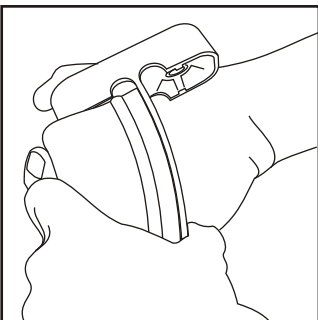
2 Be sure to align the jig with the "center line" by looking through the windows that are part of the jig. Once lined up perfectly using your hand press the jig firmly into the end cut. It should fit flush against the end.



3 Using a pencil, mark the spot where the 1" hole on the bottom of rail will be drilled. **IMPORTANT! Drill the 1" hole first before you drill the 3/8" hole.** If not, it is possible that the bit will wobble and create imperfect hole that the 1" bung will not fit properly.



4 It is necessary to flip the jig during the process. The 1/4" hole side most commonly is drilled into the fitting to accept the lag portion of the bolt. The 3/8 hole is usually drilled on the side where the Railbolt would be tightened into place.



The jig can also be used with an easement. Mark centerline, press firmly into end. Holding the end with one hand and aligning the flap bending it to fit the easement align the holes through the windows in jig. Once lined up, the flap can be released and hole can be drilled. The "positioning pins" will help hold it in proper position to drill hole.

After all holes have been drilled install the ZIPBOLT "Railbolt" using the directions provided in each package.

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